



# TRUMPF® STYLE TOOLING SOLUTIONS

*Standards, Specials and Accessories*



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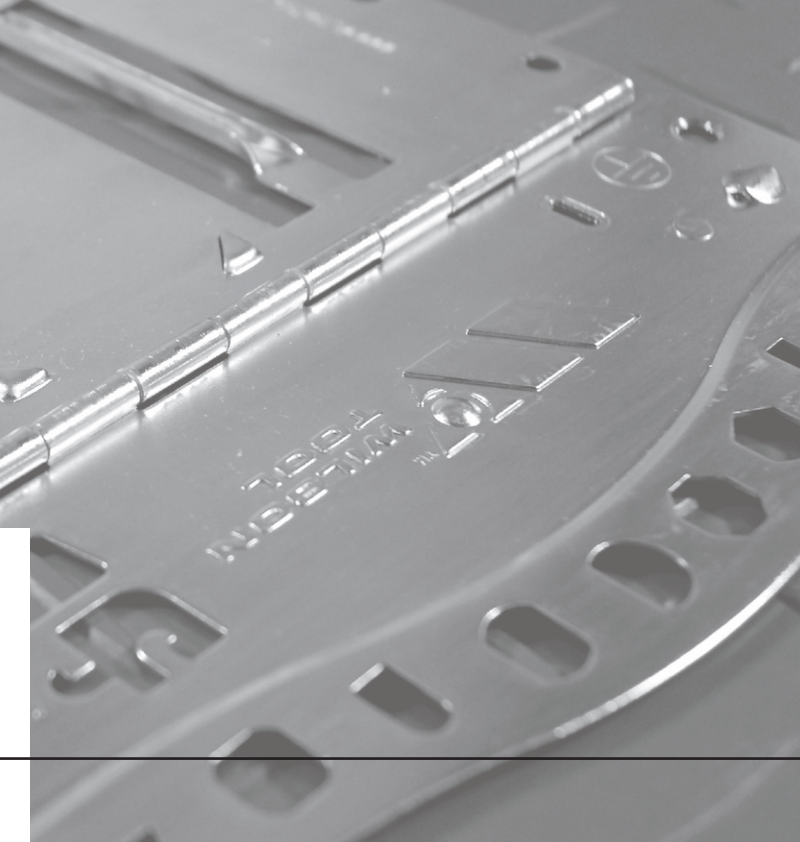
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MACHINE GROUPS										
A	B	C	D	E		F	G	H	I	S
CN 700	CN 901E	CN 1200S	TRUMATIC	SUNIMAT 400		TRUMATIC	TRUMATIC	TRUMATIC	TRUMATIC	MINIMATIC
CN 900	CN 902	CN 1200A	20	TRUMATIC	TRUMATIC	150W	20AW	190R	1000R	100
CN 701	CS 75	CS 15	20	150K	202K	152W	202W	200R	2000R	TRUMATIC
CN 901	CS 75.2	CS 20	202M	151K	225K	180W	300W	500R	2010R	120R
		CS 20A		152K	235K	180.2W	300LW	600L	2020R	160R
		MP 25		180K	300K	180R	300PW		3000-1300R	
		MP25D		180.2K	300LK	180LW	300TOP		3000-1600R	
				180KD	300PK	180.2LW	400W		5000R	
				180LK	400K	ELX/SWIFT			6000R	
				180.2LK		185			7000R	
						240				
						240R				
						250				
						260R				

Prices and product availability are subject to change without notice.

# THE WILSON TOOL DIFFERENCE



## COMPANY OVERVIEW

From very humble beginnings in a small manufacturing facility in St. Paul, Minnesota, Wilson Tool has added manufacturing facilities and sales channels around the world to better serve our thousands of global customers. Throughout our International expansion, our mission has never wavered - we continue to offer products and services that help you be more successful. Every product you buy, every employee with whom you communicate, and every training event you attend, are designed to help customers just like you be more successful.

The products included in this catalog represent the results of over 50 years of helping customers resolve their most challenging fabrication issues. And don't be concerned if the challenge you are currently facing can't be resolved with a product included in this catalog. Give us a call and let us put our many decades of expertise to the test. We will work with you to find the best possible solution to whatever challenge you may be facing.

From all of us at Wilson Tool, we thank you for the trust you have placed in us to provide products and services that are critical to your success. We look forward to your continued success as we move forward.

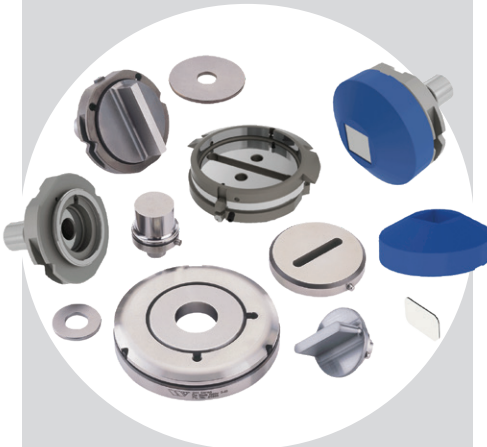
Sincerely,

Brian Robinson  
*Wilson Enterprises*

The Wilson Tool Punching Division continues to drive the industry with new levels of quality, delivery service and innovation.

From the early days of Series 80 tooling to Wilson Wheels to innovative EXP technology, our punching division has been the leading innovation driver in the industry. When combined with the most experienced customer support professionals in the industry, the solutions offered from Wilson Tool continue to raise the bar on performance and innovation. Thick turret, Trumpf, Salvagnini, or any other style of punch press you may be using, Wilson Tool offers the most complete line of tooling solutions available today.

## PUNCHING



## BENDING

Wilson Tool's Bending Division delivers the most complete line of tooling and clamping solutions available anywhere.

Whether you use European, Wila/Trumpf style precision tooling or conventional style tooling, Wilson Tool has a solution for you.

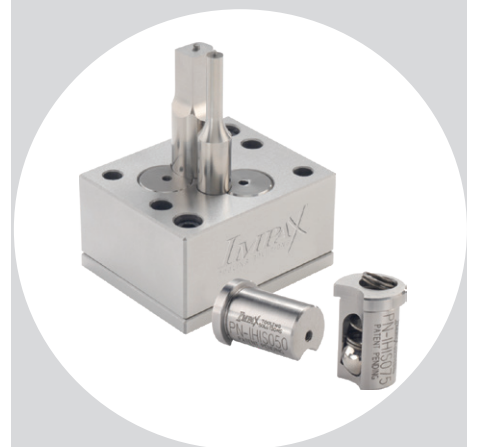
Our clamping options cover these styles as well. With hydraulic push button options, quick release mechanical options, or standard manual clamps, Wilson Tool has a clamping solution for any style of machine or budget. And our custom tooling manufacturing capabilities have quickly become the envy of the industry with innovative solutions for very complex bending challenges.

Wilson Tool's Stamping division (aka Impax Tooling Solutions) offers high quality punch and die components for the stamping industry.

Innovative products such as our Accu-Lock retainer inserts, and extensive coating options combined with our world-class customer service have enabled us to quickly grow into a world-class provider.

Our custom tooling expertise is second to none with many customers coming to us for their most difficult stamping challenges.

## STAMPING



## ACCESSORIES

Whether you need tool sharpening grinders, tooling storage systems, or other types of related supplies, our accessory products offer a wide range of solutions to help you be more productive.

From small to large items, our accessories will help your shop be more organized and efficient.



# UPDATE GRIND LIFE WITH TRUMPF STYLE DIES

Cut your costs and save valuable time by increasing your grind life up to 150% with Wilson's Trumf "GL" (Grind Life) dies and die plate. These products enable you to shim your dies up to 2.5 mm instead of the current 1.0 mm maximum.

## GL DIE

The radius profile of the Trumf GL die has been changed to allow up to 1.5 mm of grind life with the standard die plate, or 2.5 mm with the GL die plate, while still having radius left to allow the sheet to flow over the top of the die.

## GL DIE PLATE

The Wilson GL die plate key allows for the die to be shimmed up to 2.5 mm while still maintaining key engagement.



The GL size 2 die plate key contains a spring loaded ball plunger to better secure the dies, and is treated with Wilson Tool's Nitrex (black) surface enhancement for wear resistance.

The key is available separately and is compatible with standard die plates.

# WILSON 2-4-1 SYSTEM



Developed for users of Trumpf style tooling systems, the Wilson 2-4-1 System of punches and dies is designed to extend tool life and reduce set-up times. Following their introduction in 2005, 2-4-1 punches and dies have become the new standard for many Trumpf-style tooling users.

Wilson 2-4-1 punches incorporate a precision spacer to increase tool life to an unprecedented 6 mm, or 9 mm for Long Tooling, and a keyed punch for accurate, repeatable tool set-up. Now available, the Wilson 2-4-1 Plus Punch System upgrades this original concept with push-on urethane strippers for reduced sheet marking and dry-wipe insert to easily record your tool size.

With a unique design that incorporates a die holder, die blade and precision spacer, the Wilson 2-4-1 Die System has 2 mm of regrind life - twice the life of a standard Trumpf-style die. Introduced in 2009, the Wilson 2-4-1 Slitting Die System extends these principles to slitting dies. With a tough integrated die shoe-die holder design and Ultima® steel die blades, this new system can increase tool life by up to four times in slitting applications.

There is no greater value than the Wilson 2-4-1 System. With punches and dies that offer twice the amount of grind life, Wilson 2-4-1 tooling delivers maximum value along with assurance of quality and accuracy offered by Wilson Tool. Wilson 2-4-1 is like getting two tools for the price of one.



Flat Punch



Whisper Shear Punch



Long Punch



Urethane Stripper



Stripper



Coated Stripper



GL Die



Die Blade

PUNCH	Flat		Whisper Shear		Long Flat*		Optima® Add-on	Ultima® Add-on
	'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE	CAT. NO.		
	01.50 - 30.00 mm*	25768		25769		25770		Standard
	30.01 - 40.00 mm	25774		25775		25776		
	40.01 - 56.00 mm	25780		25781		25782		
	56.01 - 66.00 mm	25786		25787		25788		
	66.01 - 76.20 mm	25792		25793		25794		

PUSH ON 2-4-1 URETHANE STRIPPER	Flat		Whisper Shear		Long Flat*		
	'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE	CAT. NO.	PRICE
	0 - 30.00 mm	26661		26649		26649	
	30.01 - 40.00 mm	26662		26652		26652	

STRIPPER	Coated				
	DESCRIPTION	CAT. NO.	PRICE	CAT. NO.	PRICE
Group H/I	25358		26855		
Keyed	25006				
Stripper Pin	25179				

GL DIE				DIE SHIM		
SIZE	'A' DIMENSION	CAT. NO.	PRICE	DESCRIPTION	CAT. NO.	PRICE
I	01.50 - 30.00 mm	26739		2 x 0.1 mm, 1 x 0.3 mm, 1 x 0.5 mm	25181	
				5 x 1.0 mm	26753	
				0.1 mm	25299	
				0.3 mm	25300	
				0.5 mm	25301	
II	30.01 - 76.20 mm	26727		2 x 0.1 mm, 1 x 0.3 mm, 1 x 0.5 mm	25182	
				5 x 1.0 mm	26752	
				0.1 mm	25296	
				0.3 mm	25297	
				0.5 mm	25298	

2-4-1 DIE BLADE			SHIM PACK - DIE BLADE		
'A' DIMENSION	CAT. NO.	PRICE	DESCRIPTION	CAT. NO.	PRICE
0 - 40.00 mm	25980		1 x 1.0 mm, 2 x 0.5 mm,	25983	
40.01 - 56.00 mm	25982		1 x 0.38 mm, 1 x 0.3 mm,	25984	
			2 x 0.1 mm		

\* Whisper Shear is not recommended on punches under 10.5mm diameter/A diameter

DESCRIPTION	'A' DIMENSION	NOTES
Wilson 2-4-1 system of punches and dies is designed to extend tool life and reduce set-up times.		<p>* Long Flat Punches and Urethane Strippers for Group I machines.</p> <p>Coated Strippers have a Nylon based coating to help reduce sheet marking when being used in an active stripping mode. Only available for Groups H &amp; I.</p>

## PUNCH HOLDER ASSEMBLY

LOCATION	'A' DIMENSION	CAT. NO.	PRICE
0° & 90°	0 - 40.00 mm	26659	
0°, 45° & 90°	0 - 40.00 mm	26678	
0° & 90°	40.01 - 76.20 mm	26660	

## DIE ADAPTER

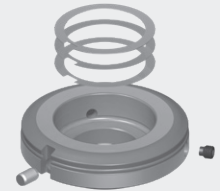
DESCRIPTION	CAT. NO.	PRICE
Size I & II	25165	

## DIE BLADE HOLDER ASSEMBLY

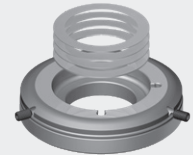
'A' DIMENSION	CAT. NO.	PRICE
0 - 40.00 mm	25986	
40.01 - 56.00 mm	25987	



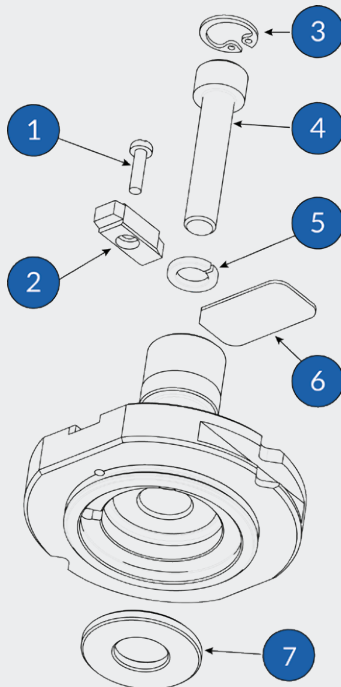
Punch Holder Assembly



Die Adapter



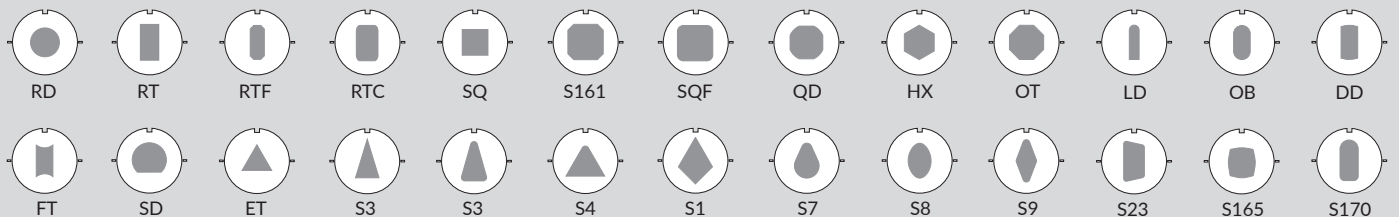
Die Blade Adapter



Punch Holder Assembly 26659 shown

DESCRIPTION	CAT. NO.
1 Cheese Head Screw M3 x 12mm [0 - 40]	25215
1 Cheese Head Screw M3 x 7mm [40.01 - 76.2]	24150
2 Location Key	25113
3 Internal Circlip 15.1 mm x 1.0mm	24424
4 Socket Head Cap Screw M8 x 40mm	30161
5 Lockwasher M8	974100
6 Magnetic I.D. Label (single)	26657
6 Magnetic I.D. Label (pack of 10)	26687
7 Punch Spacer 0 - 40.00 mm	25806
7 Punch Spacer 40.01 - 76.20 mm	25807

## 26 STANDARD SHAPES





Flat Punch



Whisper Shear Punch



Long Punch



Urethane Stripper



Stripper



Coated Stripper



GL Die



Die Blade

PUNCH	Flat		Whisper Shear		Long Flat*		Optima® Add-on	Ultima® Add-on
'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE	CAT. NO.	PRICE		
01.50 - 30.00 mm*	25814		25816		25818			Standard
30.01 - 40.00 mm	25820		25822		25824			
40.01 - 56.00 mm	25826		25828		25830			
56.01 - 66.00 mm	25832		25834		25836			
66.01 - 76.20 mm	25838		25840		25842			

PUSH ON 2-4-1 URETHANE STRIPPER		Flat		Whisper Shear		Long Flat*	
'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE	CAT. NO.	PRICE	
0 - 30.00 mm	26661		26649		26649		
30.01 - 40.00 mm	26662		26652		26652		

STRIPPER		Coated	
DESCRIPTION	CAT. NO.	PRICE	CAT. NO.
Group H/I	25517		26854
Keyed	25515		
Stripper Pin	25179		

GL DIE				DIE SHIM		
SIZE	'A' DIMENSION	CAT. NO.	PRICE	DESCRIPTION	CAT. NO.	PRICE
I	01.50 - 30.00 mm	26744		2 x 0.1 mm, 1 x 0.3 mm, 1 x 0.5 mm	25181	
				5 x 1.0 mm	26753	
				0.1 mm	25299	
				0.3 mm	25300	
				0.5 mm	25301	
II	30.01 - 76.20 mm	26748		2 x 0.1 mm, 1 x 0.3 mm, 1 x 0.5 mm	25182	
				5 x 1.0 mm	26752	
				0.1 mm	25296	
				0.3 mm	25297	
				0.5 mm	25298	

DIE BLADE			SHIM PACK - DIE BLADE		
'A' DIMENSION	CAT. NO.	PRICE	DESCRIPTION	CAT. NO.	PRICE
0 - 40.00 mm	25979		1 x 1.0 mm, 2 x 0.5 mm,	25983	
40.01 - 56.00 mm	25981		1 x 0.38 mm, 1 x 0.3 mm, 2 x 0.1 mm	25984	

\* Whisper Shear is not recommended on punches under 10.5mm diameter/A diameter

DESCRIPTION	'A' DIMENSION	NOTES
Wilson 2-4-1 system of punches and dies is designed to extend tool life and reduce set-up times.		<p>* Long Flat Punches and Urethane Strippers for Group I machines.</p> <p>Coated Strippers have a Nylon based coating to help reduce sheet marking when being used in an active stripping mode. Only available for Groups H &amp; I.</p>

PUNCH HOLDER ASSEMBLY			
LOCATION	'A' DIMENSION	CAT. NO.	PRICE
0° & 90°	0 - 40.00 mm	26659	
0°, 45° & 90°	0 - 40.00 mm	26678	
0° & 90°	40.01 - 76.20 mm	26660	

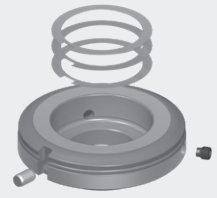
DIE ADAPTER			
DESCRIPTION	CAT. NO.	PRICE	
Size I & II	25165		

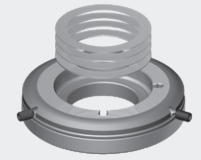
DIE BLADE HOLDER ASSEMBLY			
'A' DIMENSION	CAT. NO.	PRICE	
0 - 40.00 mm	25986		
40.01 - 56.00 mm	25987		



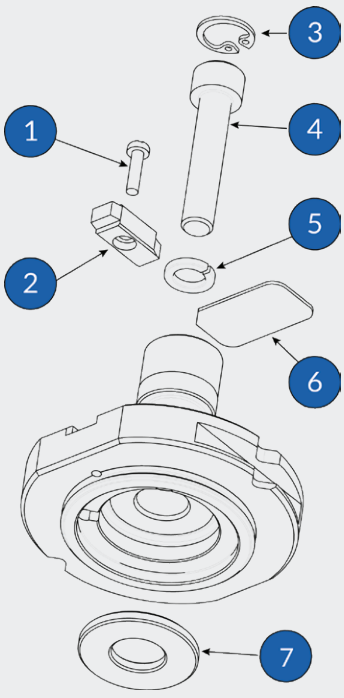
Punch Holder Assembly



Die Adapter



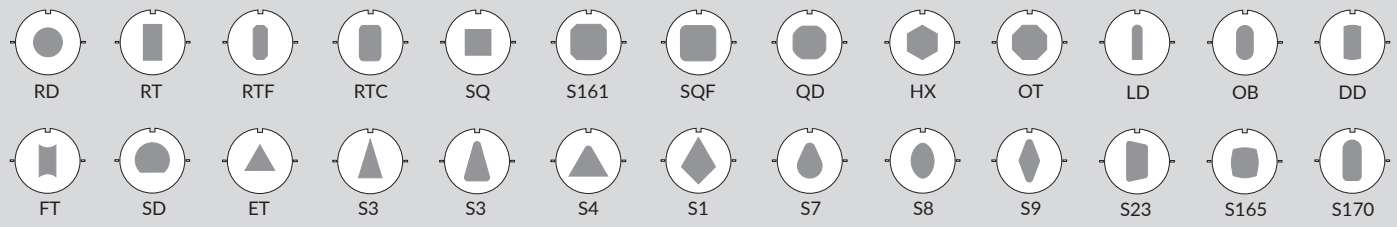
Die Blade Adapter



Punch Holder Assembly 26659 shown

DESCRIPTION	CAT. NO.
1 Cheese Head Screw M3 x 12mm [0 - 40]	25215
1 Cheese Head Screw M3 x 7mm [40.01 - 76.2]	24150
2 Location Key	25113
3 Internal Circlip 15.1 mm x 1.0mm	24424
4 Socket Head Cap Screw M8 x 40mm	30161
5 Lockwasher M8	974100
6 Magnetic I.D. Label (single)	26657
6 Magnetic I.D. Label (pack of 10)	26687
7 Punch Spacer 0 - 40.00 mm	25806
7 Punch Spacer 40.01 - 76.20 mm	25807

## 26 STANDARD SHAPES





Flat Punch



Whisper Shear Punch



Long Punch



Urethane Stripper



Stripper



Coated Stripper



GL Die



Die Blade

PUNCH		Flat		Whisper Shear		Long Flat*		Optima® Add-on	Ultima® Add-on
'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE	CAT. NO.	PRICE			
01.50 - 30.00 mm*	25815		25817		25819			Standard	
30.01 - 40.00 mm	25821		25823		25825				
40.01 - 56.00 mm	25827		25829		25831				
56.01 - 66.00 mm	25833		25835		25837				
66.01 - 76.20 mm	25839		25841		25843				
PUSH ON 2-4-1 URETHANE STRIPPER		Flat		Whisper Shear		Long Flat*			
'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE	CAT. NO.	PRICE			
0 - 30.00 mm	26661		26649		26649				
30.01 - 40.00 mm	26662		26652		26652				
STRIPPER				Coated					
DESCRIPTION		CAT. NO.	PRICE	CAT. NO.	PRICE				
Group H/I		25518		26854					
Keyed		25516							
Stripper Pin		25179							
GL DIE				DIE SHIM					
SIZE	'A' DIMENSION	CAT. NO.	PRICE	DESCRIPTION		CAT. NO.	PRICE		
I	01.50 - 30.00 mm	26745		2 x 0.1 mm, 1 x 0.3 mm, 1 x 0.5 mm		25181			
				5 x 1.0 mm		26753			
				0.1 mm		25299			
				0.3 mm		25300			
				0.5 mm		25301			
II	30.01 - 76.20 mm	26749		2 x 0.1 mm, 1 x 0.3 mm, 1 x 0.5 mm		25182			
				5 x 1.0 mm		26752			
				0.1 mm		25296			
				0.3 mm		25297			
				0.5 mm		25298			
DIE BLADE				SHIM PACK - DIE BLADE					
'A' DIMENSION	CAT. NO.	PRICE	DESCRIPTION		CAT. NO.	PRICE			
0 - 40.00 mm	25979		1 x 1.0 mm, 2 x 0.5 mm,		25983				
40.01 - 56.00 mm	25981		1 x 0.38 mm, 1 x 0.3 mm,		25984				
			2 x 0.1 mm						

\* Whisper Shear is not recommended on punches under 10.5mm diameter/A diameter

DESCRIPTION	'A' DIMENSION	NOTES
Wilson 2-4-1 system of punches and dies is designed to extend tool life and reduce set-up times.		<p>* Long Flat Punches and Urethane Strippers for Group I machines.</p> <p>Coated Strippers have a Nylon based coating to help reduce sheet marking when being used in an active stripping mode. Only available for Groups H &amp; I.</p>

### PUNCH HOLDER ASSEMBLY

LOCATION	'A' DIMENSION	CAT. NO.	PRICE
0° & 90°	0 - 40.00 mm	26659	
0°, 45° & 90°	0 - 40.00 mm	26678	
0° & 90°	40.01 - 76.20 mm	26660	

### DIE ADAPTER

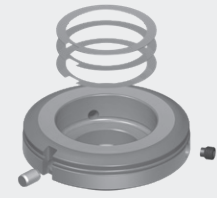
DESCRIPTION	CAT. NO.	PRICE
Size I & II	25165	

### DIE BLADE HOLDER ASSEMBLY

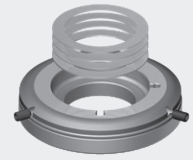
'A' DIMENSION	CAT. NO.	PRICE
0 - 40.00 mm	25986	
40.01 - 56.00 mm	25987	



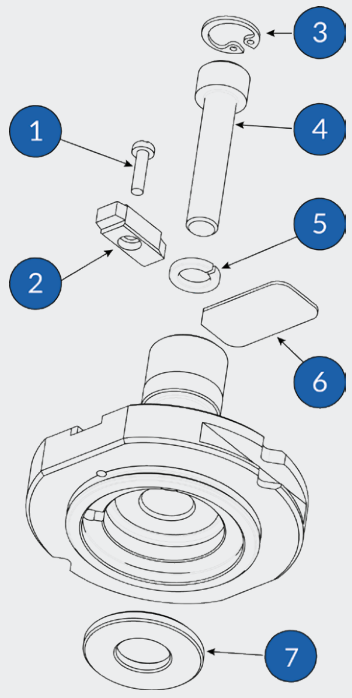
Punch Holder Assembly



Die Adapter



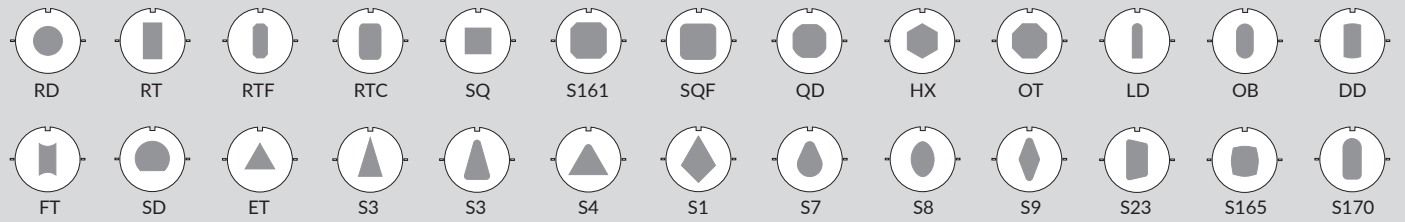
Die Blade Adapter



Punch Holder Assembly 26659 shown

DESCRIPTION	CAT. NO.
1 Cheese Head Screw M3 x 12mm [0 - 40]	25215
1 Cheese Head Screw M3 x 7mm [40.01 - 76.2]	24150
2 Location Key	25113
3 Internal Circlip 15.1 mm x 1.0mm	24424
4 Socket Head Cap Screw M8 x 40mm	30161
5 Lockwasher M8	974100
6 Magnetic I.D. Label (single)	26657
6 Magnetic I.D. Label (pack of 10)	26687
7 Punch Spacer 0 - 40.00 mm	25806
7 Punch Spacer 40.01 - 76.20 mm	25807

### 26 STANDARD SHAPES





Flat Punch



Whisper Shear Punch



Long Punch



Urethane Stripper



Stripper



Coated Stripper



GL Die



Die Blade

PUNCH		Flat		Whisper Shear		Long Flat*		Optima® Add-on	Ultima® Add-on
'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE	CAT. NO.	PRICE			
01.50 - 30.00 mm*	25771		25772		25773			Standard	
30.01 - 40.00 mm	25777		25778		25779				
40.01 - 56.00 mm	25783		25784		25785				
56.01 - 66.00 mm	25789		25790		25791				
66.01 - 76.20 mm	25795		25796		25797				
PUSH ON 2-4-1 URETHANE STRIPPER		Flat		Whisper Shear		Long Flat*			
'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE	CAT. NO.	PRICE			
0 - 30.00 mm	26661		26649		26649				
30.01 - 40.00 mm	26662		26652		26652				
STRIPPER		Flat		Coated					
DESCRIPTION	CAT. NO.	PRICE	CAT. NO.	PRICE					
Group H/I	25359		26854						
Keyed	25028								
Stripper Pin	25179								
GL DIE				DIE SHIM					
SIZE	'A' DIMENSION	CAT. NO.	PRICE	DESCRIPTION	CAT. NO.	PRICE			
I	01.50 - 30.00 mm	26740		2 x 0.1 mm, 1 x 0.3 mm, 1 x 0.5 mm	25181				
				5 x 1.0 mm	26753				
				0.1 mm	25299				
				0.3 mm	25300				
				0.5 mm	25301				
II	30.01 - 76.20 mm	26726		2 x 0.1 mm, 1 x 0.3 mm, 1 x 0.5 mm	25182				
				5 x 1.0 mm	26752				
				0.1 mm	25296				
				0.3 mm	25297				
				0.5 mm	25298				
DIE BLADE				SHIM PACK - DIE BLADE					
'A' DIMENSION	CAT. NO.	PRICE			DESCRIPTION	CAT. NO.	PRICE		
0 - 40.00 mm	25979				1 x 1.0 mm, 2 x 0.5 mm,	25983			
40.01 - 56.00 mm	25981				1 x 0.38 mm, 1 x 0.3 mm,	25984			
					2 x 0.1 mm				

\* Whisper Shear is not recommended on punches under 10.5mm diameter/A diameter

DESCRIPTION	'A' DIMENSION	NOTES
Wilson 2-4-1 system of punches and dies is designed to extend tool life and reduce set-up times.		<p>* Long Flat Punches and Urethane Strippers for Group I machines.</p> <p>Coated Strippers have a Nylon based coating to help reduce sheet marking when being used in an active stripping mode. Only available for Groups H &amp; I.</p>

# 2-4-1 SERIES STANDARD SHAPES



2-4-1 SERIES

PUNCH HOLDER ASSEMBLY			
LOCATION	'A' DIMENSION	CAT. NO.	PRICE
0° & 90°	0 - 40.00 mm	26659	
0°, 45° & 90°	0 - 40.00 mm	26678	
0° & 90°	40.01 - 76.20 mm	26660	

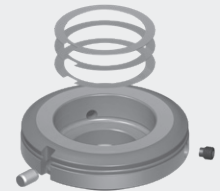
DIE ADAPTER			
DESCRIPTION	CAT. NO.	PRICE	
Size I & II	25165		

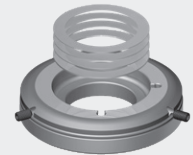
DIE BLADE HOLDER ASSEMBLY			
'A' DIMENSION	CAT. NO.	PRICE	
0 - 40.00 mm	25986		
40.01 - 56.00 mm	25987		



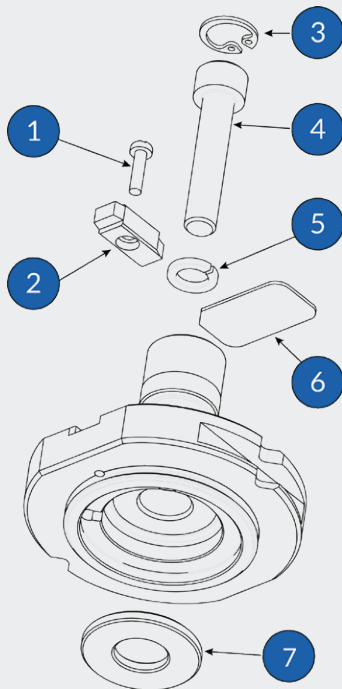
Punch Holder Assembly



Die Adapter



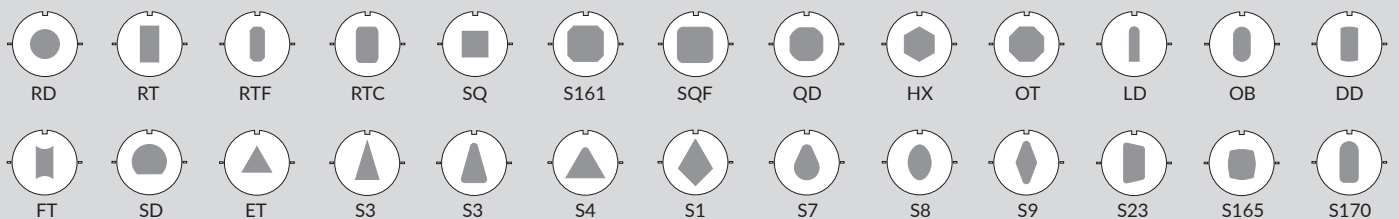
Die Blade Adapter



Punch Holder Assembly 26659 shown

DESCRIPTION	CAT. NO.
1 Cheese Head Screw M3 x 12mm [0 - 40]	25215
1 Cheese Head Screw M3 x 7mm [40.01 - 76.2]	24150
2 Location Key	25113
3 Internal Circlip 15.1 mm x 1.0mm	24424
4 Socket Head Cap Screw M8 x 40mm	30161
5 Lockwasher M8	974100
6 Magnetic I.D. Label (single)	26657
6 Magnetic I.D. Label (pack of 10)	26687
7 Punch Spacer 0 - 40.00 mm	25806
7 Punch Spacer 40.01 - 76.20 mm	25807

## 26 STANDARD SHAPES



# WILSON TOOL OFFERS UNIQUE COATINGS TO INCREASE THE LIFE OF YOUR PUNCHES

## Wear-Beater™

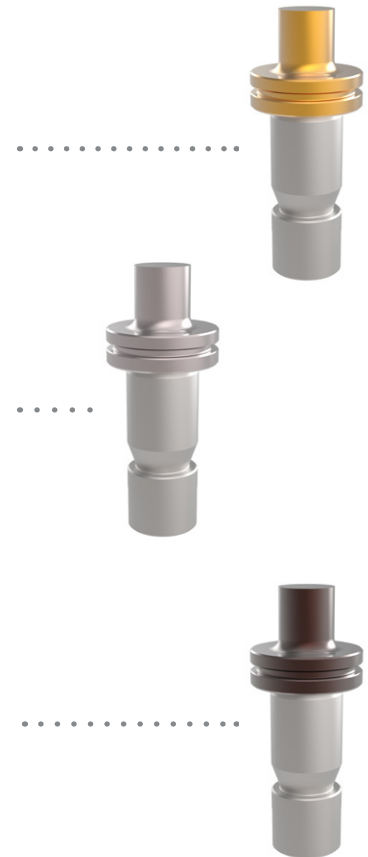
Wilson Tool's exclusive Wear-Beater coating is a titanium nitride (TiN) coating that helps reduce galling and extends punch life.

## Optima®

Optima coating provides significantly longer tool life, more hits between sharpenings, reduced galling, better performance and less downtime. With a surface hardness of 95 Rockwell C, Optima far exceeds the hardness levels that can be achieved with conventional tool steels. It resists galling in stainless and galvanized steel and is unaffected by sharpening. Optima coating will outlast untreated tools by as much as 5-7 times.

## Slip-Max™

Wilson Tool's Slip-Max coating has proven effective in some very tough punching and forming applications. The combination of its hardness and lubricity greatly increases punch life and reduces galling when piercing aluminum. Slip-Max is also very effective in resolving even the most challenging stripping problems with punching or forming stainless steel and aluminum.



COATING RECOMMENDATION BY APPLICATION	WEAR-BEATER	OPTIMA	SLIP-MAX
Punch wear piercing varied materials	●	★	
Punch or die wear piercing stainless steel	●	★	
Punch wear piercing galvanized	●	★	
Punch or die wear piercing aluminum	●	▲	★
Galling on punch in stainless steel	●	★	
Galling on punch in galvanized	●	★	
Galling on punch in aluminum	●	▲	★
Stripping problems when forming in stainless steel	●	▲	★
Stripping problems when forming in aluminum	●	▲	★
Stripping problems when piercing in stainless steel	●	★	
Stripping problems when piercing in aluminum	●	▲	★
GOOD ●	BETTER ▲	BEST ★	

## STANDARD TOOLING



Our Trumpf® style standard tooling is manufactured with high-speed tool steel for greater precision and all Wilson Trumpf® style punches are available with Optima coating for maximum wear resistance.

Wilson's Trumpf "GL" dies and die shoe can increase your grind life up to 150%. This will cut your costs and save you valuable time. You can shim your dies up to 2.5 mm with the GL die shoe.



Size 0



Size I & II



Urethane Stripper



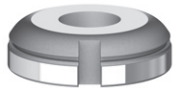
Group H & I Stripper



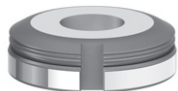
Polyamide Coated Group H & I Stripper



Group E, F & G Stripper



GL Die



Standard Die

PUNCH	Flat		Shear		Long Flat*		Optima® Add-on
	SIZE	'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE	
0	01.50 - 06.00 mm	25008	-	-	25740	-	
0	06.01 - 10.50 mm	25009	-	-	25744	-	
I	01.50 - 10.50 mm	25004	-	-	25748	-	
I	10.51 - 30.00 mm	25004	-	25069	25748	-	
II	30.01 - 40.00 mm	25042	-	25071	25752	-	
II	40.01 - 50.00 mm	25043	-	25072	25756	-	
II	50.01 - 76.20 mm	25002	-	25073	25760	-	
III	76.21 - 105.00 mm	25003	-	25074	-	-	

URETHANE STRIPPER		Flat		Shear & Long*	
'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE	
0 - 30.00 mm	26824	-	26825	-	

STRIPPER		Group H & I		Group E, F & G	
SIZE	'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE
I & II	0 - 76.20 mm	25358	-	25006	-
II	0 - 105.00 mm	-	-	25061	-

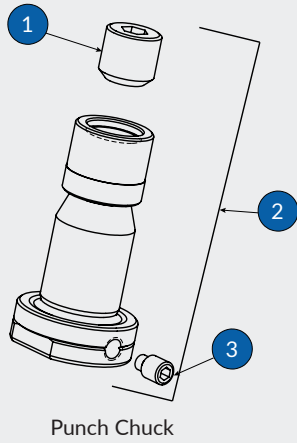
POLYAMIDE COATED STRIPPER		Group H & I	
DESCRIPTION	CAT. NO.	PRICE	
I & II	0 - 76.20 mm	26855	

DIE SHIM - SINGLE				DIE SHIM - PACKAGE		
SIZE	STATION	CAT. NO.	PRICE	DESCRIPTION	CAT. NO.	PRICE
I	0.1 mm	25299				
I	0.3 mm	25300			25181	
I	0.5 mm	25301		2 x 0.1 mm, 1 x 0.3 mm, 1 x 0.5 mm		
II	0.1 mm	25296				
II	0.3 mm	25297			25182	
II	0.5 mm	25298				

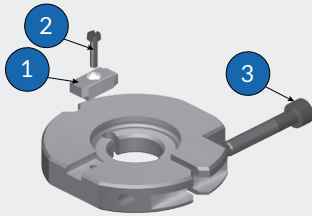
GL DIE			
SIZE	'A' DIMENSION	CAT. NO.	PRICE
I	0 - 30.00 mm	26739	
II	30.01 - 76.20 mm	26727	

STANDARD DIE			
SIZE	'A' DIMENSION	CAT. NO.	PRICE
I	0 - 30.00 mm	25005	
II	30.01 - 76.20 mm	25024	
III	76.21 - 105.00 mm	25060	

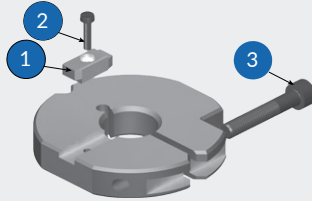
DESCRIPTION	'A' DIMENSION	NOTES
Our Trumpf® style standard tooling is manufactured with high-speed tool steel for greater precision. And with Wilson's Trumpf® "GL" dies and die plate, you can increase your grind life up to 150%		<p>Group H, I and rotation machines have 1 die slot as standard. All other machines have 2 die slots as standard.</p> <p>Size III tooling only for groups E, F &amp; G machines.</p> <p>* Long Flat Punches for Group I machines.</p>



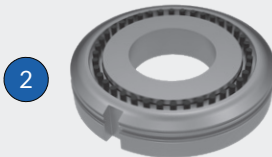
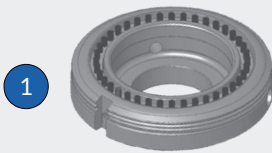
Punch Chuck



Alignment Collar Size I



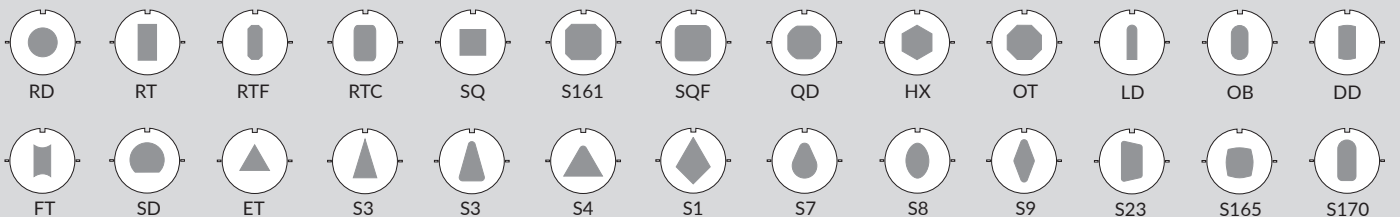
Alignment Collar Size II & III



Brushed Dies

PUNCH CHUCKS			
	DESCRIPTION	SIZE	CAT. NO. PRICE
2	Complete Assembly	0 - 6.00 mm	25010
2	Complete Assembly	6.01 - 10.50 mm	25021
1	Socket Set Screw		25212
3	Socket Set Screw	0 - 6.00 mm	971053
3	Socket Set Screw	6.01 - 10.50 mm	25213
ALIGNMENT COLLAR - SIZE I			
	DESCRIPTION	CAT. NO.	PRICE
	Alignment Collar	25018	
1	Spare Collar Key	25019	
2	Cheese Head Screw	25215	
3	Collar Locking Screw	25214	
ALIGNMENT COLLAR - SIZE II & III			
	DESCRIPTION	CAT. NO.	PRICE
	Alignment Collar	25139	
1	Spare Collar Key	25019	
2	Cheese Head Screw	25215	
3	Collar Locking Screw	25214	
BRUSH DIES			
	DESCRIPTION	CAT. NO.	PRICE
1	Size 1 to 2 Brush Die Adapter	25939	
	Brush Ring Insert	25945	
	Brush Ring Shim Pack	25948	
2	Size 2 Brush Die [56 mm max. 'A' Dim.]	26025	

## 26 STANDARD SHAPES





Size 0



Size I & II



Urethane Stripper



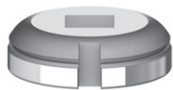
Group H & I Stripper



Polyamide Coated Group H & I Stripper



Group E, F & G Stripper



GL Die



Standard Die

PUNCH		Flat		Whisper Shear		Long Flat*		Optima® Add-on
SIZE	'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE	CAT. NO.	PRICE	
0	01.50 - 06.00 mm	25475		-		25741		
0	06.01 - 10.50 mm	25477		-		25745		
I	01.50 - 10.50 mm	25487		-		25749		
I	10.51 - 30.00 mm	25487		25489		25749		
II	30.01 - 40.00 mm	25491		25493		25753		
II	40.01 - 50.00 mm	25501		25503		25757		
II	50.01 - 76.20 mm	25511		25513		25761		
III	76.21 - 105.00 mm	25521		25523		-		

URETHANE STRIPPER		Flat		Shear & Long*	
'A' DIMENSION		CAT. NO.	PRICE	CAT. NO.	PRICE
0 - 30.00 mm		26824		26825	

STRIPPER		Group H & I		Group E, F & G	
SIZE	'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE
I & II	0 - 76.20 mm	25517		25515	
III	0 - 105.00 mm	-		25525	

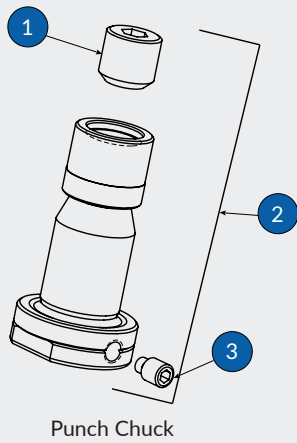
POLYAMIDE COATED STRIPPER		Group H & I	
'A' DIMENSION		CAT. NO.	PRICE
I & II	0 - 76.20 mm	26854	

DIE SHIM - SINGLE				DIE SHIM - PACKAGE		
SIZE	STATION	CAT. NO.	PRICE	DESCRIPTION	CAT. NO.	PRICE
I	0.1 mm	25299				
I	0.3 mm	25300			25181	
I	0.5 mm	25301		2 x 0.1 mm, 1 x 0.3 mm, 1 x 0.5 mm		
II	0.1 mm	25296				
II	0.3 mm	25297			25182	
II	0.5 mm	25298				

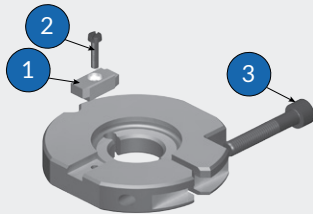
GL DIE			
SIZE	'A' DIMENSION	CAT. NO.	PRICE
I	0 - 30.00 mm	26744	
II	30.01 - 76.20 mm	26748	

STANDARD DIE			
SIZE	'A' DIMENSION	CAT. NO.	PRICE
I	0 - 30.00 mm	25483	
II	30.01 - 76.20 mm	25519	
III	76.21 - 105.00 mm	25527	

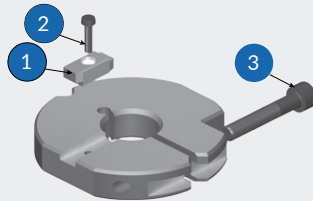
DESCRIPTION	'A' DIMENSION	NOTES
Our Trumpf® style standard tooling is manufactured with high-speed tool steel for greater precision. And with Wilson's Trumpf® "GL" dies and die plate, you can increase your grind life up to 150%.		<p>Group H, I and rotation machines have 1 die slot as standard. All other machines have 2 die slots as standard.</p> <p>Size III tooling only for groups E, F &amp; G machines.</p> <p>* Long Flat Punches for Group I machines.</p>



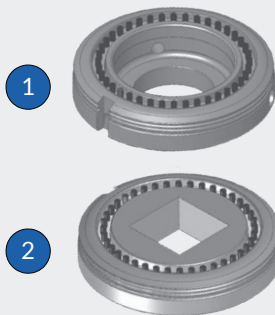
Punch Chuck



Alignment Collar Size I



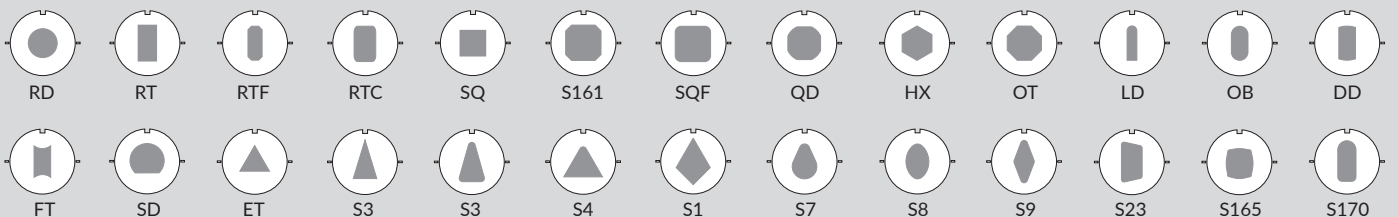
Alignment Collar Size II & III



Brushed Dies

PUNCH CHUCKS				
	DESCRIPTION	SIZE	CAT. NO.	PRICE
2	Complete Assembly	0 - 6.00 mm	25010	
2	Complete Assembly	6.01 - 10.50 mm	25021	
1	Socket Set Screw		25212	
3	Socket Set Screw	0 - 6.00 mm	971053	
3	Socket Set Screw	6.01 - 10.50 mm	25213	
ALIGNMENT COLLAR - SIZE I				
	DESCRIPTION		CAT. NO.	PRICE
	Alignment Collar		25018	
1	Spare Collar Key		25019	
2	Cheese Head Screw		25215	
3	Collar Locking Screw		25214	
ALIGNMENT COLLAR - SIZE II & III				
	DESCRIPTION		CAT. NO.	PRICE
	Alignment Collar		25139	
1	Spare Collar Key		25019	
2	Cheese Head Screw		25215	
3	Collar Locking Screw		25214	
BRUSH DIES				
	DESCRIPTION		CAT. NO.	PRICE
1	Size 1 to 2 Brush Die Adapter		25939	
	Brush Ring Insert		25945	
	Brush Ring Shim Pack		25948	
2	Size 2 Brush Die [56 mm max. 'A' Dim.]		26025	

## 26 STANDARD SHAPES





Size 0



Size I & II



Urethane Stripper



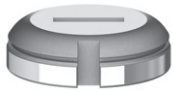
Group H & I Stripper



Polyamide Coated Group H & I Stripper



Group E, F & G Stripper



GL Die



Standard Die

PUNCH		Flat		Whisper Shear		Long Flat*		Optima® Add-on
SIZE	'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE	CAT. NO.	PRICE	
0	01.50 - 06.00 mm	25476		-		25742		
0	06.01 - 10.50 mm	25478		-		25746		
I	01.50 - 10.50 mm	25488		-		25750		
I	10.51 - 30.00 mm	25488		25490		25750		
II	30.01 - 40.00 mm	25492		25494		25754		
II	40.01 - 50.00 mm	25502		25504		25758		
II	50.01 - 76.20 mm	25512		25514		25762		
III	76.21 - 105.00 mm	25552		25524		-		

URETHANE STRIPPER		Flat		Shear & Long*	
'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE	
0 - 30.00 mm	26824		26825		

STRIPPER		Group H & I		Group E, F & G	
SIZE	'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE
I & II	0 - 76.20 mm	25518		25516	
III	0 - 105.00 mm	-		25526	

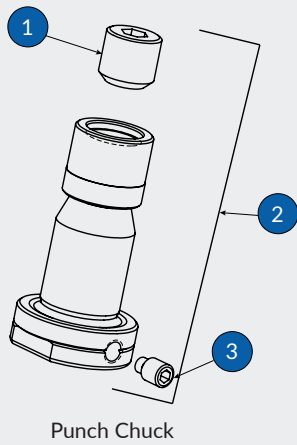
POLYAMIDE COATED STRIPPER		Group H & I	
DESCRIPTION	CAT. NO.	PRICE	
I & II	0 - 76.20 mm	26854	

DIE SHIM - SINGLE				DIE SHIM - PACKAGE		
SIZE	STATION	CAT. NO.	PRICE	DESCRIPTION	CAT. NO.	PRICE
I	0.1 mm	25299		2 x 0.1 mm, 1 x 0.3 mm, 1 x 0.5 mm	25181	
I	0.3 mm	25300				
I	0.5 mm	25301				
II	0.1 mm	25296		25182		
II	0.3 mm	25297				
II	0.5 mm	25298				

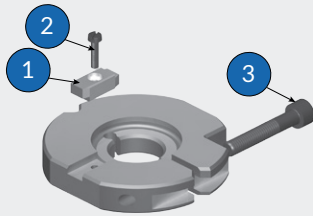
GL DIE			
SIZE	'A' DIMENSION	CAT. NO.	PRICE
I	0 - 30.00 mm	26745	
II	30.01 - 76.20 mm	26749	

STANDARD DIE			
SIZE	'A' DIMENSION	CAT. NO.	PRICE
I	0 - 30.00 mm	25484	
II	30.01 - 76.20 mm	25520	
III	76.21 - 105.00 mm	25528	

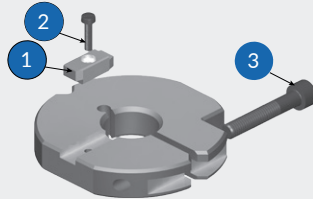
DESCRIPTION	'A' DIMENSION	NOTES
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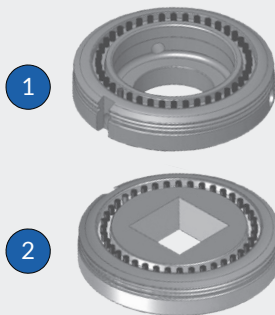
Punch Chuck



Alignment Collar Size I

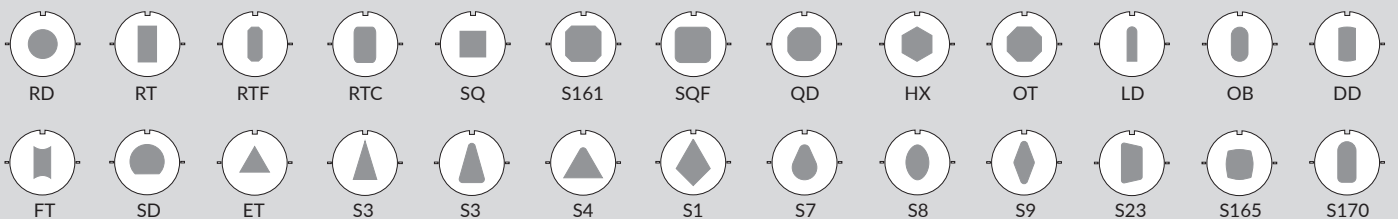


Alignment Collar Size II & III



Brushed Dies

PUNCH CHUCKS				
	DESCRIPTION	SIZE	CAT. NO.	PRICE
2	Complete Assembly	0 - 6.00 mm	25010	
2	Complete Assembly	6.01 - 10.50 mm	25021	
1	Socket Set Screw		25212	
3	Socket Set Screw	0 - 6.00 mm	971053	
3	Socket Set Screw	6.01 - 10.50 mm	25213	
ALIGNMENT COLLAR - SIZE I				
	DESCRIPTION		CAT. NO.	PRICE
	Alignment Collar		25018	
1	Spare Collar Key		25019	
2	Cheese Head Screw		25215	
3	Collar Locking Screw		25214	
ALIGNMENT COLLAR - SIZE II & III				
	DESCRIPTION		CAT. NO.	PRICE
	Alignment Collar		25139	
1	Spare Collar Key		25019	
2	Cheese Head Screw		25215	
3	Collar Locking Screw		25214	
BRUSH DIES				
	DESCRIPTION		CAT. NO.	PRICE
1	Size 1 to 2 Brush Die Adapter		25939	
	Brush Ring Insert		25945	
	Brush Ring Shim Pack		25948	
2	Size 2 Brush Die [56 mm max. 'A' Dim.]		26025	





Size 0



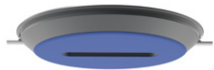
Size I & II



Urethane Stripper



Group H & I Stripper



Polyamide Coated Group H & I Stripper



Group E, F & G Stripper



GL Die



Standard Die

PUNCH	Flat		Whisper Shear		Long Flat*		Optima® Add-on
	SIZE	'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE	
0	01.50 - 06.00 mm	25022	-	-	25743	-	
0	06.01 - 10.50 mm	25023	-	-	25747	-	
I	01.50 - 10.50 mm	25026	-	-	25751	-	
I	10.51 - 30.00 mm	25026	-	25063	25751	-	
II	30.01 - 40.00 mm	25039	-	25065	25755	-	
II	40.01 - 50.00 mm	25040	-	25066	25759	-	
II	50.01 - 76.20 mm	25001	-	25067	25763	-	
III	76.21 - 105.00 mm	25025	-	25068	-	-	

URETHANE STRIPPER		Flat		Shear & Long*	
'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE	
0 - 30.00 mm	26824	-	26825	-	

STRIPPER		GROUP H & I		Group E, F & G	
SIZE	'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE
I & II	0 - 76.20 mm	25359	-	25028	-
III	0 - 105.00 mm	-	-	25062	-

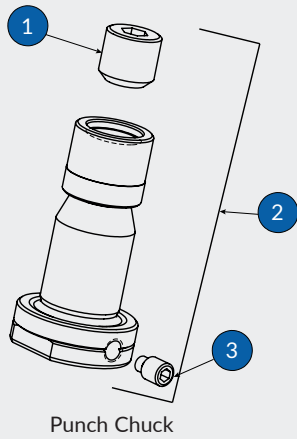
POLYAMIDE COATED STRIPPER		GROUP H & I	
DESCRIPTION	CAT. NO.	PRICE	
I & II	0 - 76.20 mm	26854	

DIE SHIM - SINGLE				DIE SHIM - PACKAGE		
SIZE	STATION	CAT. NO.	PRICE	DESCRIPTION	CAT. NO.	PRICE
I	0.1 mm	25299				
I	0.3 mm	25300			25181	
I	0.5 mm	25301		2 x 0.1 mm, 1 x 0.3 mm, 1 x 0.5 mm		
II	0.1 mm	25296				
II	0.3 mm	25297			25182	
II	0.5 mm	25298				

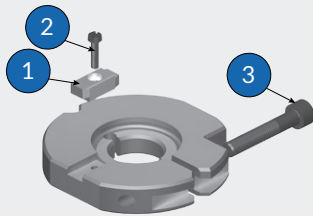
GL DIE			
SIZE	'A' DIMENSION	CAT. NO.	PRICE
I	0 - 30.00 mm	26740	
II	30.01 - 76.20 mm	26726	

STANDARD DIE			
SIZE	'A' DIMENSION	CAT. NO.	PRICE
I	0 - 30.00 mm	25027	
II	30.01 - 76.20 mm	25000	
III	76.21 - 105.00 mm	25059	

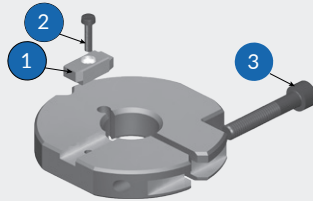
DESCRIPTION	'A' DIMENSION	NOTES
Our Trumpf® style standard tooling is manufactured with high-speed tool steel for greater precision. And with Wilson's Trumpf® "GL" dies and die plate, you can increase your grind life up to 150%.		<p>Group H, I and rotation machines have 1 die slot as standard. All other machines have 2 die slots as standard.</p> <p>Size III tooling only for groups E, F &amp; G machines.</p> <p>* Long Flat Punches for Group I machines.</p>



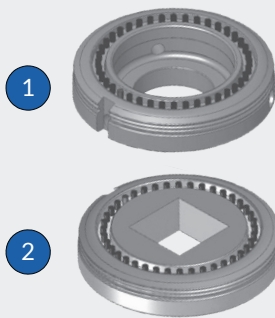
Punch Chuck



Alignment Collar Size I



Alignment Collar Size II & III



Brushed Dies

### PUNCH CHUCKS

	DESCRIPTION	SIZE	CAT. NO.	PRICE
2	Complete Assembly	0 - 6.00 mm	25010	
2	Complete Assembly	6.01 - 10.50 mm	25021	
1	Socket Set Screw		25212	
3	Socket Set Screw	0 - 6.00 mm	971053	
3	Socket Set Screw	6.01 - 10.50 mm	25213	

### ALIGNMENT COLLAR - SIZE I

	DESCRIPTION	CAT. NO.	PRICE
	Alignment Collar	25018	
1	Spare Collar Key	25019	
2	Cheese Head Screw	25215	
3	Collar Locking Screw	25214	

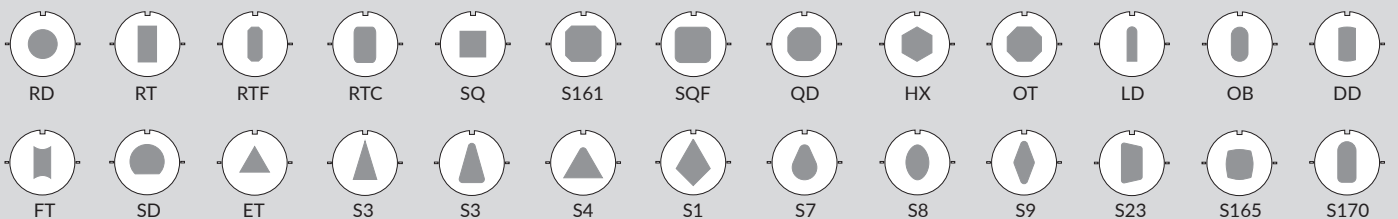
### ALIGNMENT COLLAR - SIZE II & III

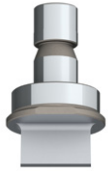
	DESCRIPTION	CAT. NO.	PRICE
	Alignment Collar	25139	
1	Spare Collar Key	25019	
2	Cheese Head Screw	25215	
3	Collar Locking Screw	25214	

### BRUSH DIES

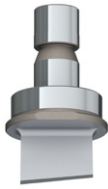
	DESCRIPTION	CAT. NO.	PRICE
1	Size 1 to 2 Brush Die Adapter	25939	
	Brush Ring Insert	25945	
	Brush Ring Shim Pack	25948	
2	Size 2 Brush Die [56 mm max. 'A' Dim.]	26025	

## 26 STANDARD SHAPES





Flat



Whisper Shear



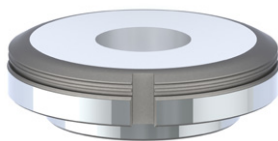
Rooftop



Group H & I Stripper



Stripper Round



Heavy Duty Die

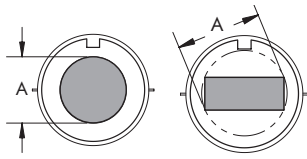
PUNCH		Flat		Shear		Optima® Add-on
SHAPE	'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE	
Round	0 - 40.00 mm	25140		25322		
Round	40.01 - 76.20 mm	-		25407		
Shape	0 - 40.00 mm	25141		25321		
Shape	40.01 - 76.20 mm	-		25406		
Shape Keyed	0 - 40.00 mm	-		26257		
Shape Keyed	40.01 - 76.20 mm	-		26526		

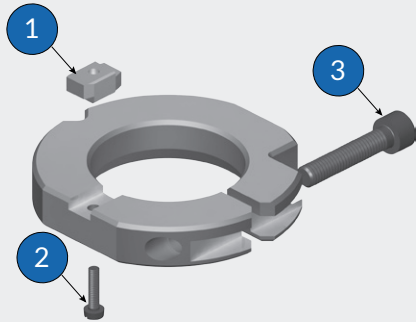
STRIPPER		Group H & I		Group E, F & G	
SHAPE	'A' DIMENSION	CAT. NO.	PRICE	CAT. NO.	PRICE
Round	0 - 76.20 mm	25358		25006	
Square	0 - 76.20 mm	25517		25515	
Rectangle	0 - 76.20 mm	25518		25516	
Standard Shapes	0 - 76.20 mm	25359		25028	

DIE SHIM - SINGLE				DIE SHIM - PACKAGE		
SIZE	STATION	CAT. NO.	PRICE	DESCRIPTION	CAT. NO.	PRICE
II	0.1 mm	25296		2 x 0.1 mm, 1 x 0.3 mm, 1 x 0.5 mm	25182	
II	0.3 mm	25297				
II	0.5 mm	25298				

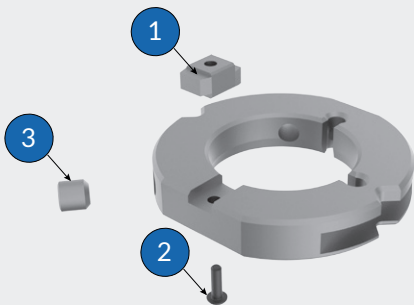
GL DIE		
SHAPE	CAT. NO.	PRICE
Round	26733	
Shape	26728	

STANDARD DIE		
SHAPE	CAT. NO.	PRICE
Round	25180	
Shape	25394	

DESCRIPTION	'A' DIMENSION	NOTES
<p>Designed to withstand the higher tonnage associated with punching and nibbling thicker materials.</p> <ul style="list-style-type: none"> <li>The large shoulder punch withstands the higher force involved.</li> <li>The punch has extra back taper as standard, reducing galling and pick-up.</li> <li>Optima® coating greatly improves performance.</li> <li>The die is strengthened by a step on the bottom.</li> </ul>	<p>Max. 56 mm</p> 	<ul style="list-style-type: none"> <li>Minimum punch dia. 10 mm. For &lt; 10 mm use standard Size 1 punch.</li> <li>Uses Heavy Duty system collar.</li> <li>1.00 mm radius on corners will increase the life of the punch and die.</li> <li>Rooftop or whisper shear will reduce the tonnage significantly as long as the depth of shear is at least half the thickness of the material.</li> <li>Heavy Duty punch to be used on material 6mm thick and above or where punching force is over 200kN.</li> <li>Heavy Duty die to be used where punching force is over 180kN.</li> <li>Shape includes; square, rectangle and standard shapes.</li> </ul>



ALIGNMENT COLLAR			
	DESCRIPTION	CAT. NO.	PRICE
	Heavy Duty Alignment Collar	25138	
1	Spare Collar Key	25142	
2	Cheese Head Screw	25215	
3	Collar Locking Screw	25216	

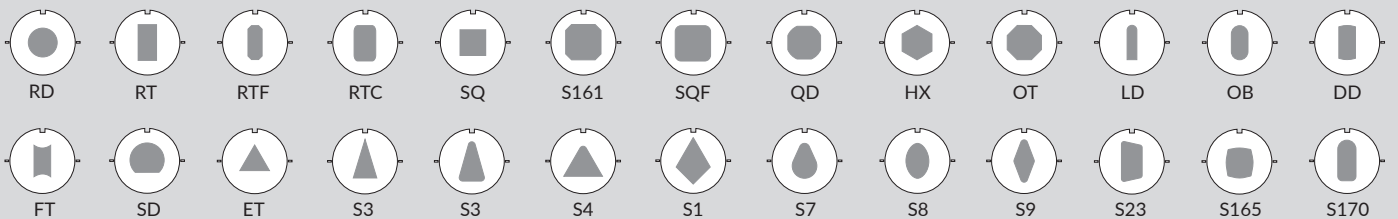


ALIGNMENT COLLAR - KEYED			
	DESCRIPTION	CAT. NO.	PRICE
	Heavy Duty Alignment Collar	26258	
1	Location Key	25142	
2	Cheese Head Screw	25215	
3	Spring Plunger	24031	

## INFORMATION NEEDED

- Size and shape of punch.
- Material thickness and type.
- Machine model.

## 26 STANDARD SHAPES



# REDUCED SHEET MARKING TOOLING SOLUTIONS

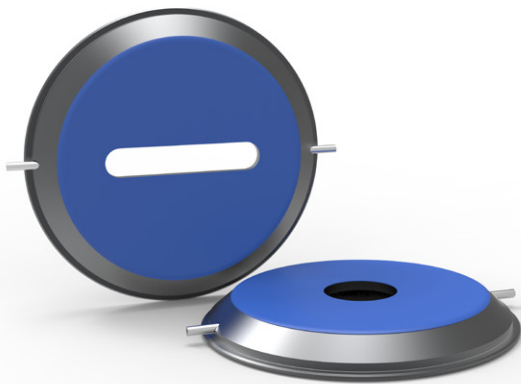
## BRUSHED DIES

Designed specifically to reduce sheet marking, brush dies allow the material to ride smoothly over the die, ensuring there are minimum scratches.

The brushes are made of hard wearing nylon and can be shimmed as they wear. When they eventually wear out they are quick and easy to replace.

Using brushes on your dies can also help to reduce waste. Costly slug pulling is significantly reduced because you can run your machine with the vacuum on, even when punching extremely thin materials.

Most types of die including multi-tools, are available with brush inserts for machines that use Trumpf® style tools.

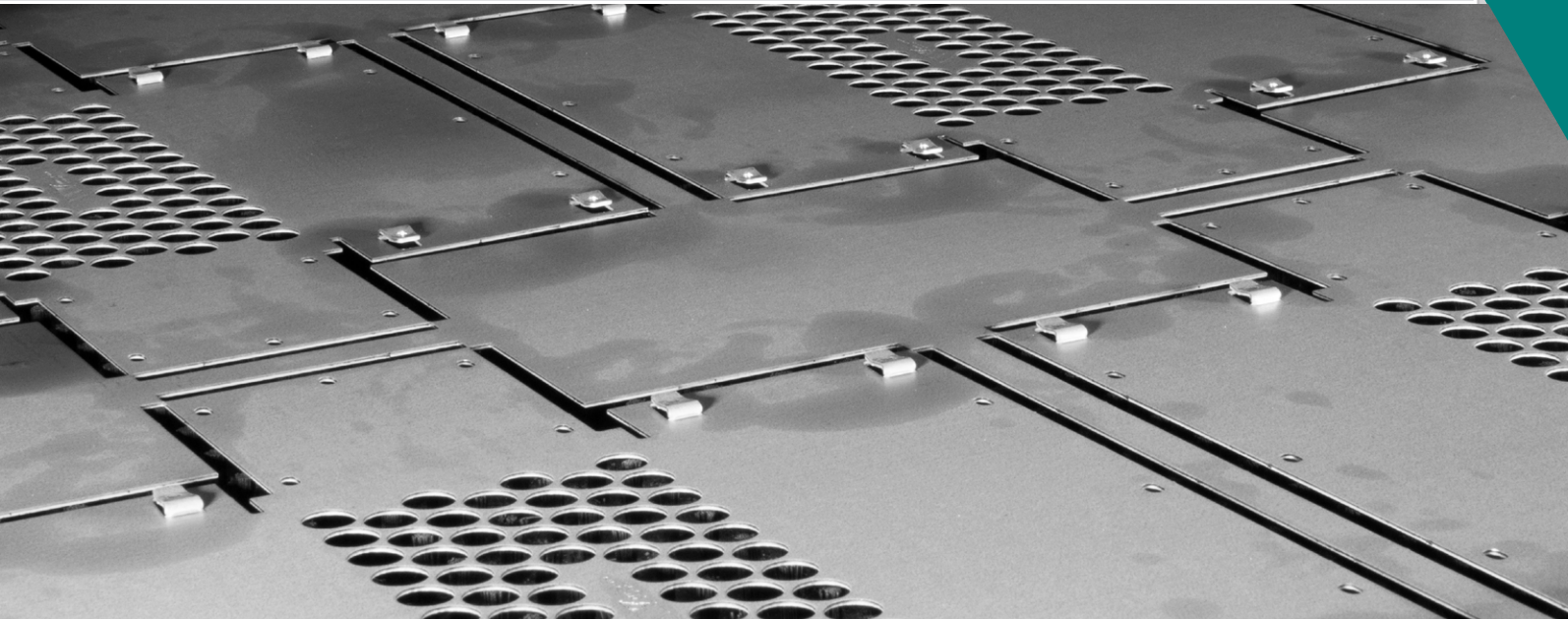


## COATED STRIPPERS

Another preventative method for sheet marking are the Wilson Tool Coated Stripper Plates. With a coating of wear resistant Nylon based material these strippers help to greatly reduce scratches on your parts, especially when being used in an active stripping mode.

Available for most Trumpf® tooling styles, Group H and I machines only.

# SLITTING TOOLS



## **Parting and slitting are common practices in sheet metal fabrication.**

Whether you are parting nested parts or straightening the edge of the sheet, you need a product that is rigid and delivers a long tool life. Wilson Tool developed Trumpf parting products specifically to maximize your productivity for these applications. Even when punching close to a form

**Dura-Blade** has a replaceable cutting blade insert is made with Ultima® premium tool steel that delivers up to 100% more tool life. It also has a self-stripping steel stripper that is relieved for punching close to forms.

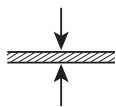
**2-4-1 Parting Punch Assembly** has a replaceable cutting blade insert is made with Ultima® premium tool steel that delivers up to 100% more tool life. It has replaceable wedged urethane strippers mounted on the sides to allow punching close to forms without crushing them.

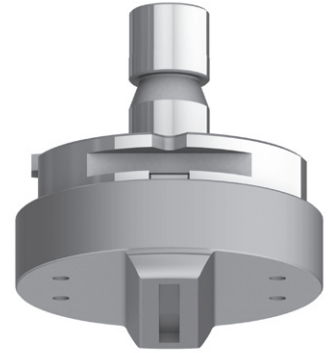
**Standard Parting Punch Assembly** is a solid size 2 punch with replaceable wedged urethane strippers mounted on the sides to allow punching close to forms without crushing them.

**Parting Tool Die** has a removable insert that can be replaced at lower cost than a conventional die.

## DURA-BLADE PUNCH ASSEMBLY

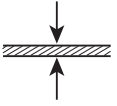
DESCRIPTION	CAT. NO.	PRICE
Complete punch assembly (includes shims)	26783	
Punch insert only	26781	
2.5 mm shim pack	26789	
Punch Stripper	26782	

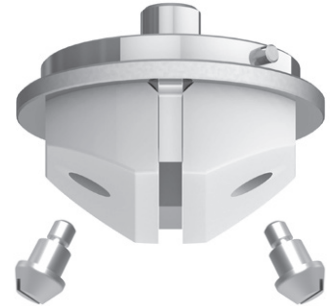
INFORMATION NEEDED		Material Thickness 
Maximum material thickness:	3.00 mm	
Maximum width:	6.35 mm	
Maximum length:	56 mm	



## WILSON 2-4-1 PUNCH ASSEMBLY

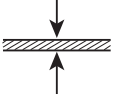
DESCRIPTION	30-60 mm LENGTH		60-76.2 mm LENGTH	
	CAT. NO.	PRICE	CAT. NO.	PRICE
Complete punch assembly (includes shims)	26802		26800	
Punch only	26803		26801	
Urethane Strippers (Pair)	26760		26762	
Slitting Stripper Screw (Each)	25205		25205	

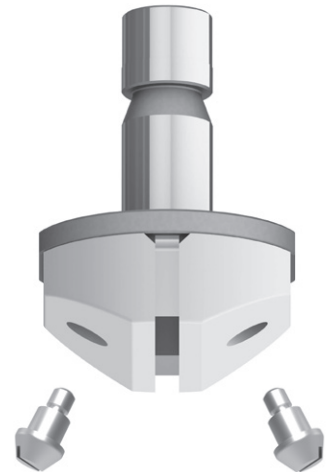
INFORMATION NEEDED			Material Thickness 
Maximum material thickness:	Stainless Steel	1.52 mm	
	Mild Steel / Aluminum	1.98 mm	
Maximum width:		6.35 mm	
Maximum length:		76.2 mm	



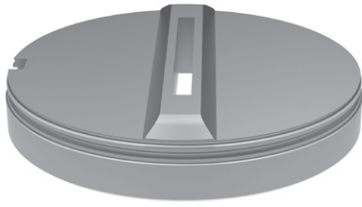
## STANDARD PUNCH ASSEMBLY

DESCRIPTION	30-60 mm LENGTH		60-76.2 mm LENGTH	
	CAT. NO.	PRICE	CAT. NO.	PRICE
Complete punch assembly (includes shims)	26761		26763	
Punch only	25586		25589	
Urethane Strippers (Pair)	26760		26762	
Slitting Stripper Screw (Each)	25205		25205	

INFORMATION NEEDED			Material Thickness 
Maximum material thickness:	Stainless Steel	1.52 mm	
	Mild Steel / Aluminum	1.98 mm	
Maximum width:		6.35 mm	
Maximum length:		76.2 mm	

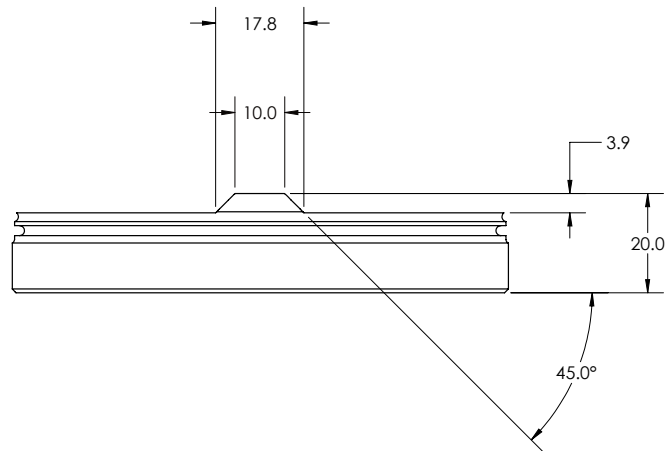


**Note:** Urethane Strippers still available for 'old style' punches on request. Please contact [sales@wilsontool.eu.com](mailto:sales@wilsontool.eu.com) for more information.



## CLOSE TO FORM SLITTING DIE

DESCRIPTION	CAT. NO.	PRICE
Slitting Die	25596	

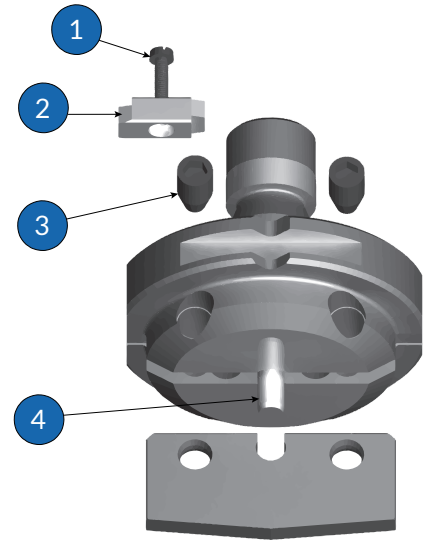


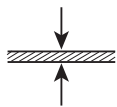
### STANDARD PARTING TOOL PUNCHES

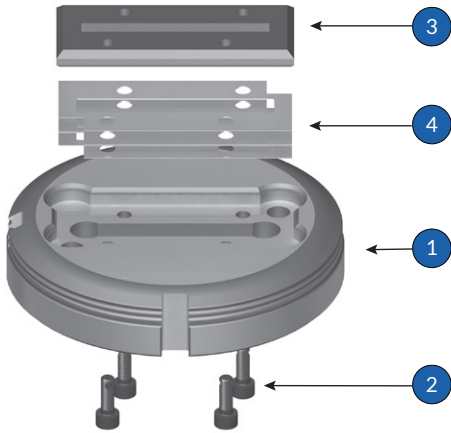
DESCRIPTION	CAT. NO.	PRICE
Complete Assembly without Blade 0° (5 mm)	25600	
Complete Assembly without Blade 90° (5 mm)	25602	
Suitable for a Rotation Machine		
Location Pin	970416	
56 x 5 mm RT Blade with 0.5 mm radius	25346	
30 x 5 mm RT Blade with 0.5 mm radius	25347	
76.2 x 5 mm RT Blade with 0.5 mm radius	25414	
0 - 30 x 5 mm Blade (Special)	25447	
30 - 56 x 5 mm Blade (Special)	25448	
56 - 76.2 x 5 mm Blade (Special)	25449	
Optima® coating add-on for punch	-	

### REPLACEMENT PARTS

DESCRIPTION	CAT. NO.	PRICE
1 M3 x 12 mm Slotted Cheese Head Screw	25215	
2 8 mm Location Key	25113	
3 Tapered Set Screw	25345	
4 M6 x 16 mm Dowel	970416	



DESIGN INFORMATION	MAX. MATERIAL THICKNESS	INFORMATION REQUIRED
<ul style="list-style-type: none"> <li>The parting tool punch holder is designed to accept interchangeable punch blades up to a maximum length of 76.20 mm, with widths of 5 mm.</li> <li>The Parting Punch assembly is permanently set at 0° or 90° eliminating blade misalignment.</li> <li>The blades have a regrind life of 3.00 mm and the assembly is limited to use in up to 3.00 mm material. Blades are supplied with rooftop shear as standard to reduce punching force and noise. Special sizes and shapes available. Must fit within ranges as specified.</li> <li>Blades must be reground in vibration-free fixture with coolant.</li> <li>Blades supplied only with rooftop shear.</li> <li>Use with standard stripper/dévêtisseur</li> </ul>	<p>3.00 mm</p> 	<ul style="list-style-type: none"> <li>Conventional rectangle size or special size and shape.</li> <li>Material thickness and type.</li> <li>Machine model.</li> </ul>

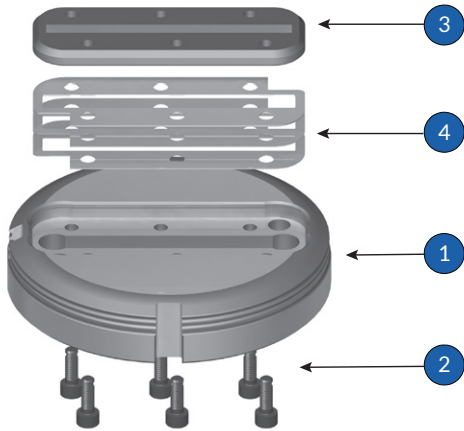


### PARTING TOOL DIE ASSEMBLY

Lengths up to 56 mm  
Widths up to 6.35 mm

	DESCRIPTION	CAT. NO.	PRICE
1	Complete Assembly without Blade	25464	
2	Blade Fixing Screw	25443	
3	30 x 5mm RT Blade	25417	
3	56 x 5mm RT Blade	25462	
3	Blade, max. length 56 mm (Non stk size)	25463	
4	Shim Pack	25439	

This blade holder is designed to accept the interchangeable rectangular die blades, and also any special shapes with maximum length of 56 mm.

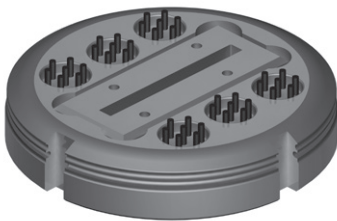


### PARTING TOOL DIE ASSEMBLY

Lengths up to 76.20 mm  
Widths up to 6.35 mm

	DESCRIPTION	CAT. NO.	PRICE
1	Complete Assembly without Blade	25466	
2	Blade Fixing Screw	25443	
3	76.2 x 5mm RT Blade	25429	
3	Blade, max. length 76.20 mm (Non stk size)	25465	
4	Shim Pack	25441	

This blade holder is designed to accept die blades, with maximum length of 76.20 mm.



### BRUSH DIES

	DESCRIPTION	CAT. NO.	PRICE
	56 mm Die Holder Assembly	25941	
	76.2 mm Die Holder Assembly	25942	

DESIGN INFORMATION	MAX. MATERIAL THICKNESS	NOTES
<ul style="list-style-type: none"> <li>Special sizes and shapes available. Must fit within ranges as specified.</li> <li>Blades can be reground by 1.00 mm max.</li> <li>Must be held flat for regrinding and coolant must be used.</li> <li>To ensure the screws do not come loose, reassemble using Loctite.</li> </ul>	<p>3.00 mm</p>	<ul style="list-style-type: none"> <li>Conventional rectangle size or special size and shape.</li> <li>Material thickness and type.</li> <li>Machine model.</li> </ul>

# ULTIMA® PREMIUM TOOL STEEL IMPROVES DURABILITY AND PERFORMANCE

Ultima® advanced steel is engineered to increase wear resistance by up to an astounding 100% over conventional tool steels.

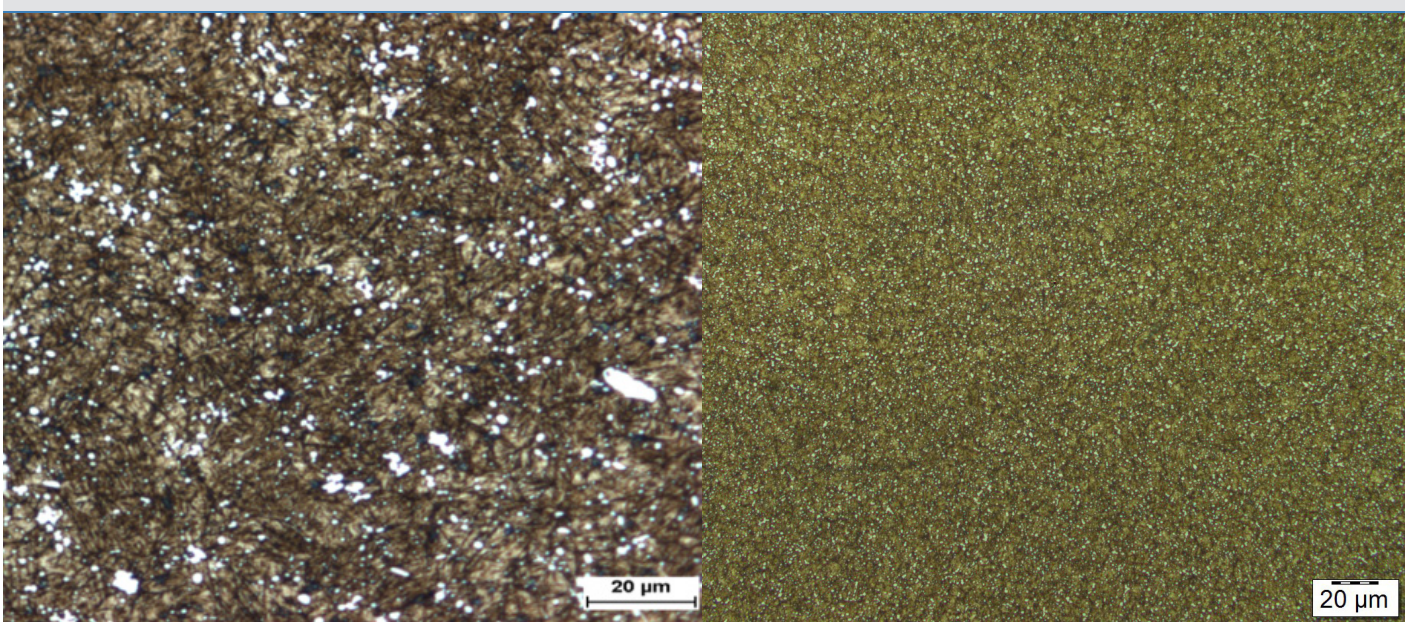
## A New Level of Performance

Ultima® punches and dies set a new benchmark for durability and performance, dramatically improving tool life when punching materials that are abrasive or have a high tensile strength. Ultima® excels in applications where ordinary punches wear quickly and it is ideal for long-run jobs. It significantly reduces micro chipping, where cutting edge failure most often begins.

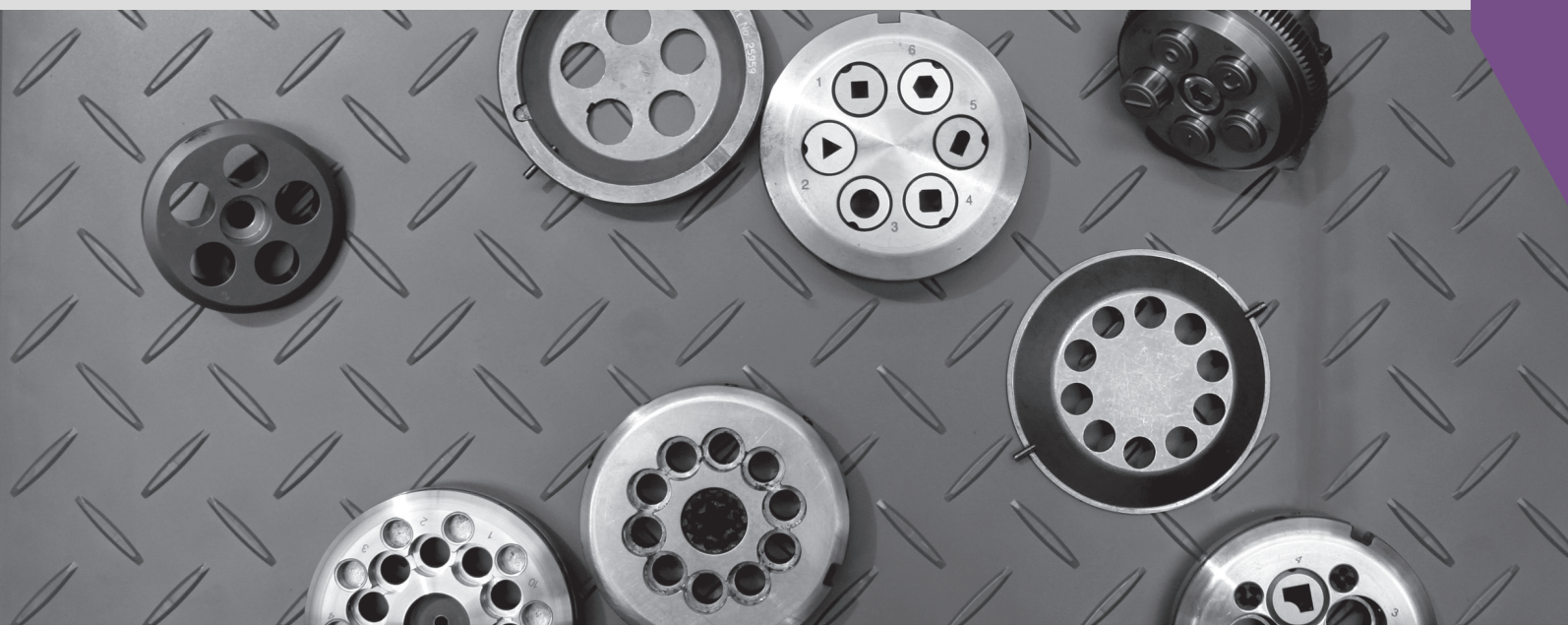
## Remarkable Downtime Reductions

With up to twice as long between regrinds, Ultima® punches and dies substantially reduce downtime and tool replacement costs. Breaking, chipping, cracking, tool fatigue and other problems are minimized, providing long-term gains in productivity and profitability.

Ultima® premium steel punches and dies are especially useful for the toughest applications, but are effective for any job.



## MULTI-TOOLS



Your punch press has a limited number of stations, but that doesn't mean you need to buy a new machine or stop production to change out tooling. Multi-tools increase the tool capacity of your punch press by adding 4, 5, 6 or 10 additional tools in a single station. That means you can expand the tool capacity of your machine and reduce downtime due to additional tooling changes.

These are available for Group I, Group H, and Trumatic 240R/260R machines.



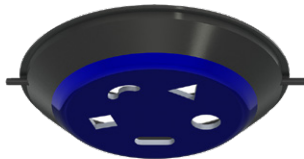
Upper Unit Assembly



Punch



Die



Polyamide Coated Stripper



Stripper



Lower Unit Assembly



Lower Unit Assembly with Brushes

## FOR GROUP I MACHINES

### UPPER UNIT ASSEMBLY

DESCRIPTION	CAT. NO.	PRICE
Upper Unit Assembly	25957	

### PUNCH

DESCRIPTION	CAT. NO.	PRICE	OPTIMA®
Round	25735		
Square	25869		
Rectangle	25870		
Standard Shape	25736		

### DIE

DESCRIPTION	CAT. NO.	PRICE
Round	25737	
Square	25871	
Rectangle	25872	
Standard Shape	25738	

### POLYAMIDE COATED STRIPPER

DESCRIPTION	CAT. NO.	PRICE
Please specify shape/sizes at time of order	26915	

### STRIPPER

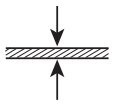
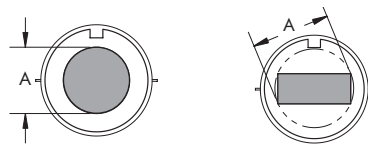
DESCRIPTION	CAT. NO.	PRICE
Standard with 17 mm holes	25959	
Fitted (for thin material)	25960	

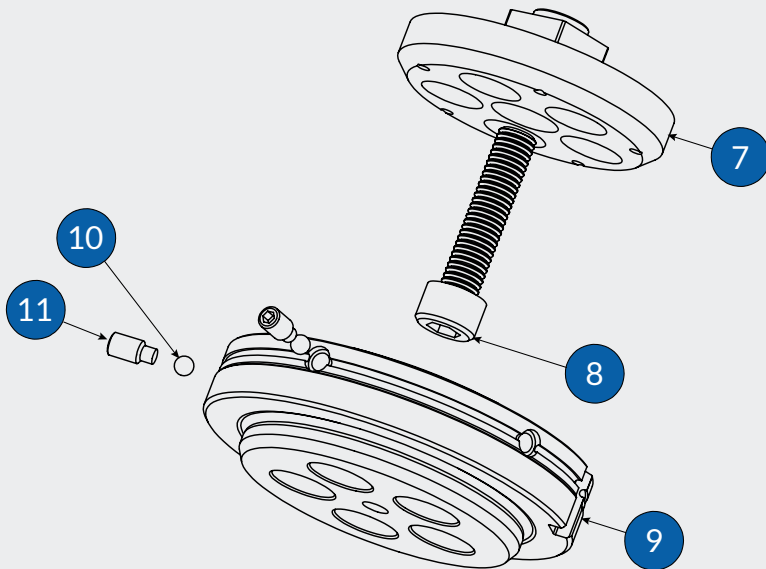
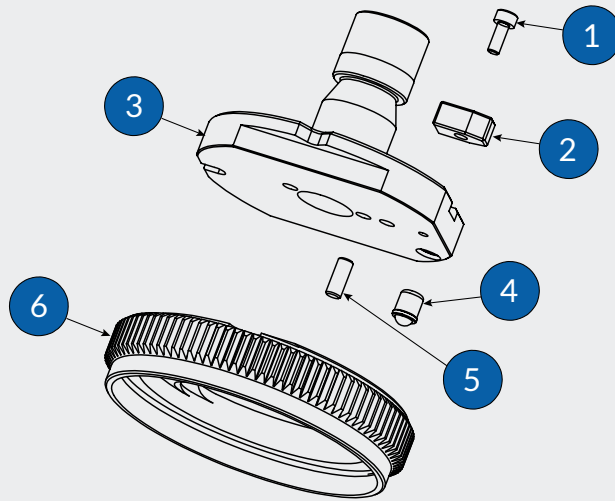
### DIE SHIM

DESCRIPTION	CAT. NO.	PRICE
Die Shim Pack	26003	

### LOWER UNIT ASSEMBLY

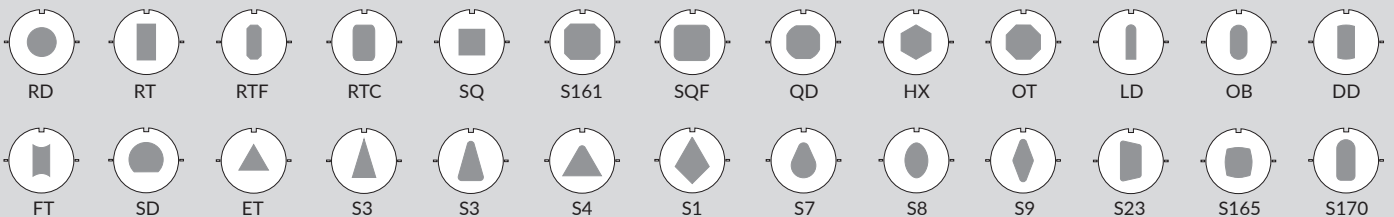
DESCRIPTION	CAT. NO.	PRICE
Standard	25958	
With Brushes	26026	

MAX. MATERIAL THICKNESS	MAX 'A' DIMENSION	NOTES
Mild steel & Aluminium 4.5 mm Stainless steel 3.0 mm 	16 mm 	All punches and dies will be made for position 1, angle 90° unless stated otherwise. Coated Strippers only available for Groups H & I. Brush Unit Assembly includes 1 x 15 mm and 5 x 10 mm brush inserts. All punches and dies are made from Ultima powdered steel as standard



DESCRIPTION	CAT. NO.
1 Cap Head Set Screw M3 x 8 mm	25901
2 Multi-tool Alignment Key	25902
3 Punch Shank Only	25961
Complete Parts Kit	25964
Grease Nipple	25906
4 Ball Plunger	25907
5 Dowel Pin M4 x 10 mm	24097
6 Gear Wheel	25963
7 Punch Holder	25962
8 Socket Head Cap Screw M10 x 35 mm	24251
9 Die Holder	25965
10 Ball Bearing Ø 5 mm	24213
11 Dog Point Socket Set Screw M6 x 10 mm	25213
10 mm Brush Inserts	25924
15 mm Brush Inserts	25925
10 mm Brush Insert Pack [1 x 0.1 mm, 1 x 0.3 mm]	25927
15 mm Brush Insert Pack [1 x 0.1 mm, 1 x 0.3 mm]	25928

26 STANDARD SHAPES





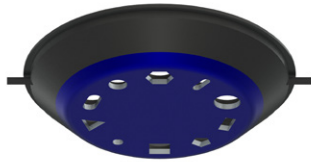
Upper Unit Assembly



Punch



Die



Polyamide Coated Stripper



Stripper



Lower Unit Assembly



Lower Unit Assembly with Brushes

## FOR GROUP I MACHINES

### UPPER UNIT ASSEMBLY

DESCRIPTION	CAT. NO.	PRICE
Upper Unit Assembly	25967	

### PUNCH

DESCRIPTION	CAT. NO.	PRICE	OPTIMA®
Round	25809		
Square	25873		
Rectangle	25874		
Standard Shape	25810		

### DIE

DESCRIPTION	CAT. NO.	PRICE
Round	25996	
Square	25997	
Rectangle	25997	
Standard Shape	25997	

### POLYAMIDE COATED STRIPPER

DESCRIPTION	CAT. NO.	PRICE
Please specify shape/sizes at time of order	26916	

### STRIPPER

DESCRIPTION	CAT. NO.	PRICE
Standard with 11.5 mm holes	25969	
Fitted (for thin material)	25970	

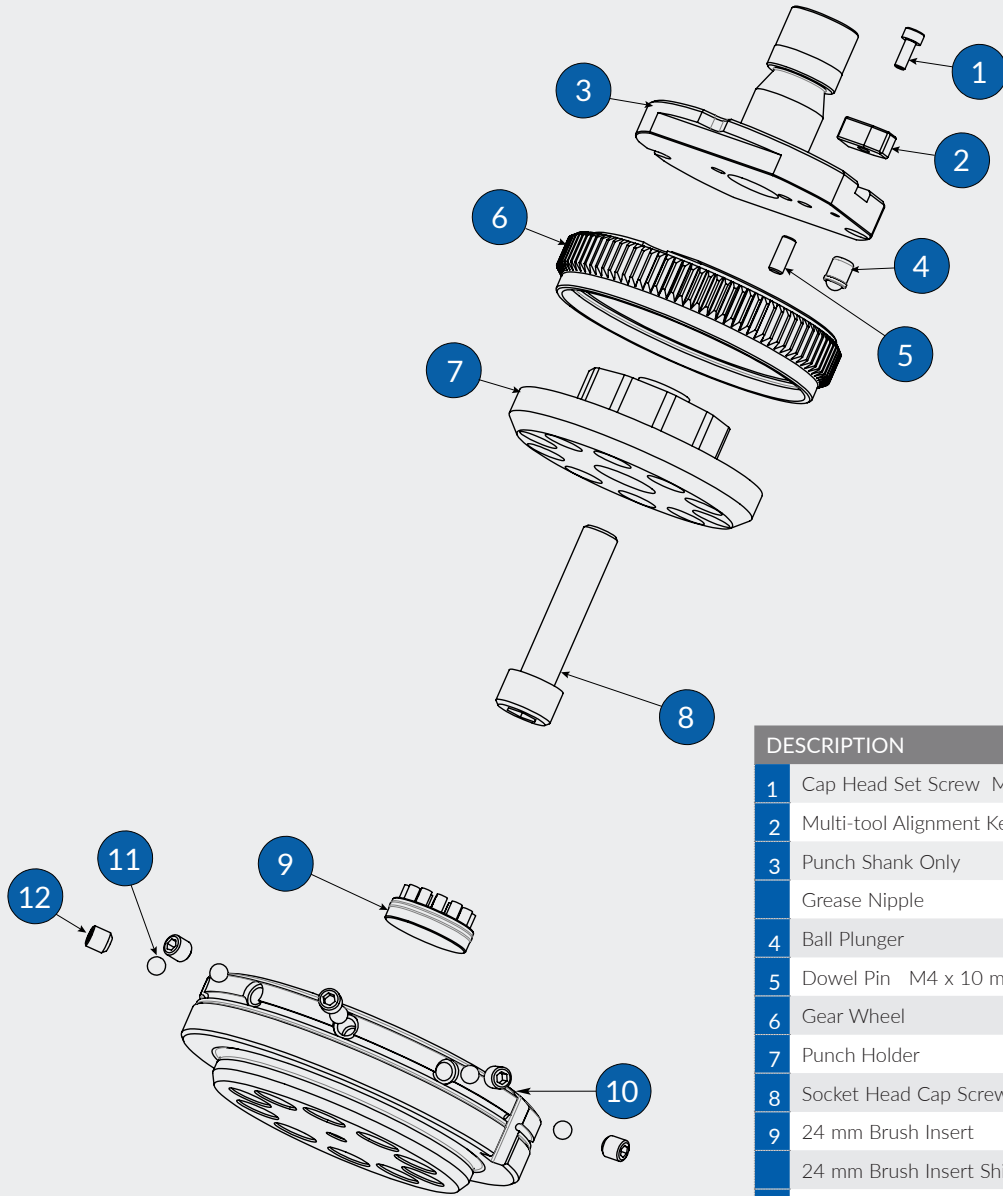
### DIE SHIM

DESCRIPTION	CAT. NO.	PRICE
Die Shim Pack	25995	

### LOWER UNIT ASSEMBLY

DESCRIPTION	CAT. NO.	PRICE
Standard	25985	
With Brushes	26027	

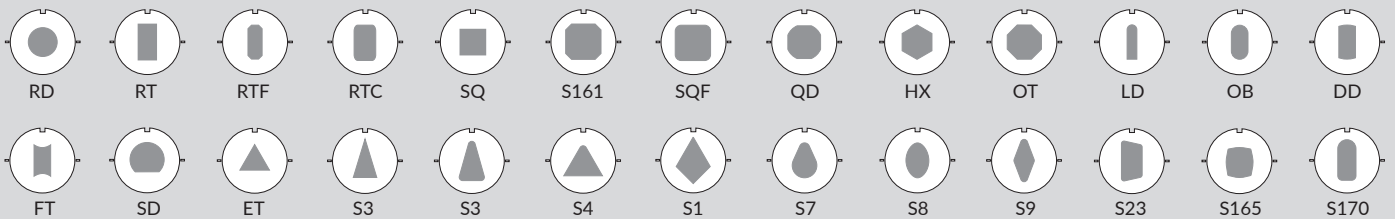
MAX. MATERIAL THICKNESS		MAX 'A' DIMENSION	NOTES
Mild steel & Aluminum	4.5 mm	10.5 mm	All punches and dies will be made for position 1, angle 90° unless stated otherwise. Coated Strippers only available for Groups H & I. Brush Unit Assembly includes 1 x 24 mm and 10 x 10 mm brush inserts. All punches and dies are made from Ultima powdered steel as standard
Stainless steel	3.0 mm		



DESCRIPTION	CAT. NO.
1 Cap Head Set Screw M3 x 8 mm	25901
2 Multi-tool Alignment Key	25902
3 Punch Shank Only	25961
4 Grease Nipple	25906
5 Ball Plunger	25907
6 Dowel Pin M4 x 10 mm	24097
7 Gear Wheel	25972
8 Punch Holder	25971
9 Socket Head Cap Screw M10 x 35 mm	24251
10 24 mm Brush Insert	25926
11 24 mm Brush Insert Shim Pack	25929
12 Die Holder	25994
13 Ball Bearing Ø 5 mm	24213
14 Flat Point Socket Set Screw M6 x 6 mm	988529
15 10 mm Brush Inserts	25924
16 10 mm Brush Insert Pack [1 x 0.1 mm, 1 x 0.3 mm]	25927

Complete Parts Kits, Cat. No. 25973  
1, 2, 4, 5, 8

26 STANDARD SHAPES



## FOR TRUMATIC 240R/260R/200/500/600 MACHINES

MULTI-TOOL



Upper Unit Assembly



Punch



Die



Lower Unit Assembly



Lower Unit Assembly with Brushes

### COMPLETE UPPER AND LOWER ASSEMBLY

DESCRIPTION	CAT. NO.	PRICE
Trumatic 240R/260R	25888	
Trumatic 200/500/600	25886	

### UPPER UNIT ASSEMBLY

DESCRIPTION	CAT. NO.	PRICE
Trumatic 240R/260R	25891	
Trumatic 200/500/600	25884	

### PUNCH

DESCRIPTION	CAT. NO.	PRICE	OPTIMA®
Round	25151		
Square	25529		
Rectangle	25530		
Standard Shape	25152		

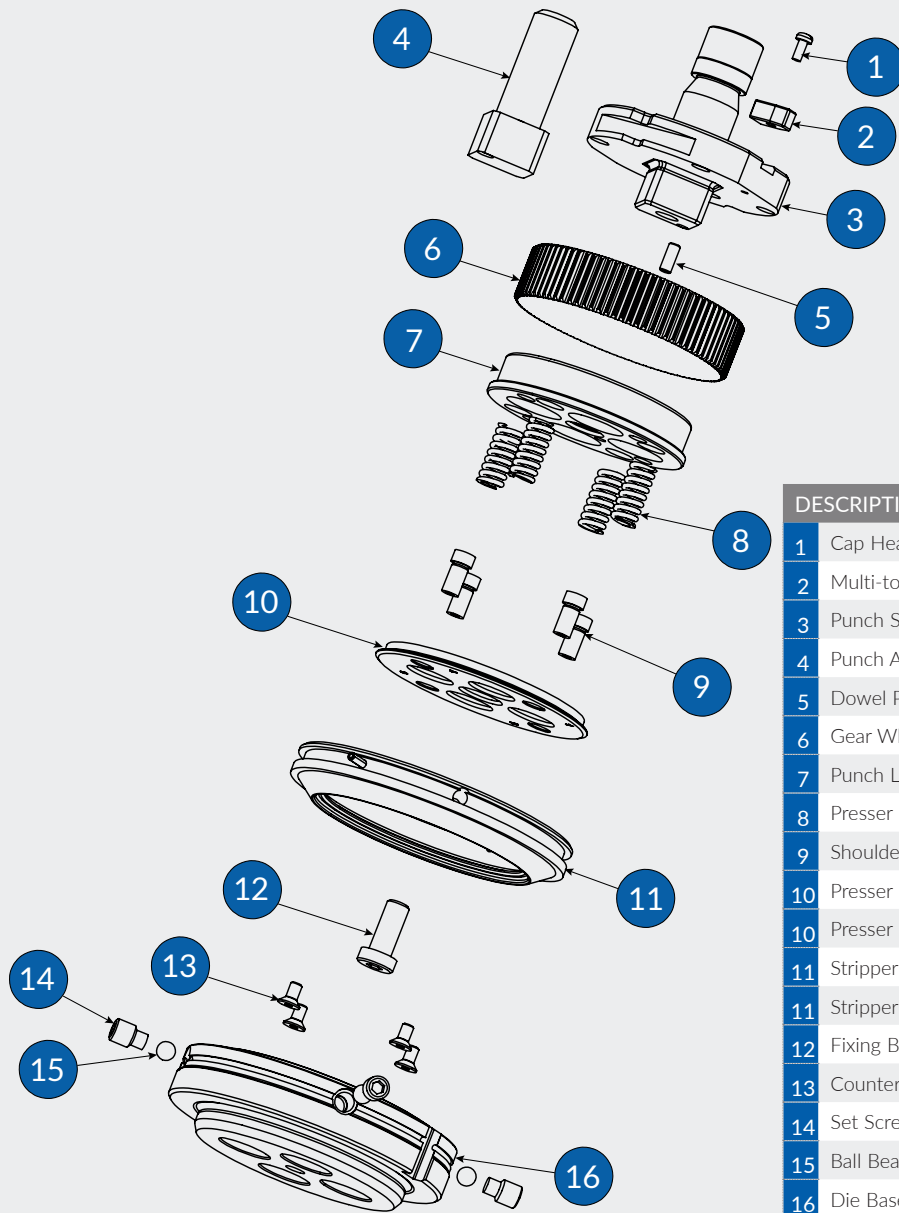
### DIE

DESCRIPTION	CAT. NO.	PRICE
Round	25153	
Square	25531	
Rectangle	25532	
Standard Shape	25154	

### LOWER UNIT ASSEMBLY

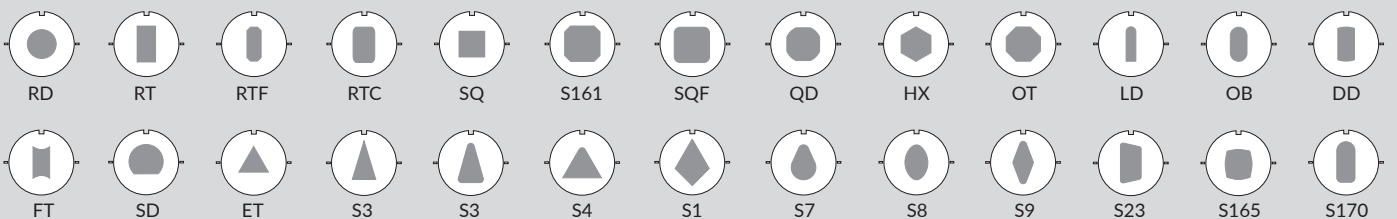
DESCRIPTION	CAT. NO.	PRICE
Standard	25866	
With Brushes	25930	

MAX. MATERIAL THICKNESS		MAX 'A' DIMENSION	NOTES
Mild steel & Aluminum	3.2 mm	16 mm	All punches and dies will be made for position 1, angle 90° unless stated otherwise. Complete Upper and Lower Assembly includes alignment tool. Brush Unit Assembly includes 1 x 10 mm and 4 x 15 mm brush inserts.
Stainless steel	2.0 mm		



DESCRIPTION	CAT. NO.
1 Cap Head Set Screw M3 x 8 mm	25901
2 Multi-tool Alignment Key	25902
3 Punch Shank Only	25867
4 Punch Alignment Aid	25893
5 Dowel Pin M4 x 10 mm	24097
6 Gear Wheel	25878
7 Punch Locating Ring	25868
8 Presser Foot Spring	25904
9 Shoulder Screw	25875
10 Presser Foot Group F	25897
10 Presser Foot Group H	25880
11 Stripper Group F	25895
11 Stripper Group H	25881
12 Fixing Bolt M8 x 20 mm	25876
13 Countersink Screw M4 x 8 mm	25903
14 Set Screw M8 x 12 mm	970398
15 Ball Bearing Ø 6.5 mm	25387
16 Die Base Adaptor	25910
10 mm Brush Inserts	25924
15 mm Brush Inserts	25925
10 mm Brush Insert Pack [1 x 0.1 mm, 1 x 0.3 mm]	25927
15 mm Brush Insert Pack [1 x 0.1 mm, 1 x 0.3 mm]	25928

26 STANDARD SHAPES



## FOR TRUMATIC 240R/260R/200/500/600 MACHINES

MULTI-TOOL



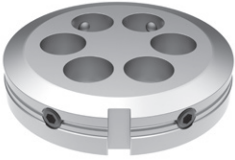
Upper Unit Assembly



Punch



Die



Lower Unit Assembly



Lower Unit Assembly with Brushes

### COMPLETE UPPER AND LOWER ASSEMBLY

DESCRIPTION	CAT. NO.	PRICE
Trumatic 240R/260R	25889	
Trumatic 200/500/600	25887	

### UPPER UNIT ASSEMBLY

DESCRIPTION	CAT. NO.	PRICE
Trumatic 240R/260R	25892	
Trumatic 200/500/600	25885	

### PUNCH

DESCRIPTION	CAT. NO.	PRICE	OPTIMA®
Round	25147		
Square	25533		
Rectangle	25534		
Standard Shape	25148		

### DIE

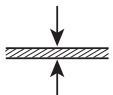
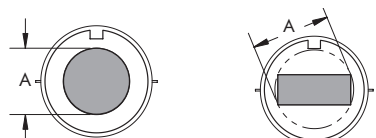
DESCRIPTION	CAT. NO.	PRICE
Round	25149	
Square	25535	
Rectangle	25536	
Standard Shape	25150	

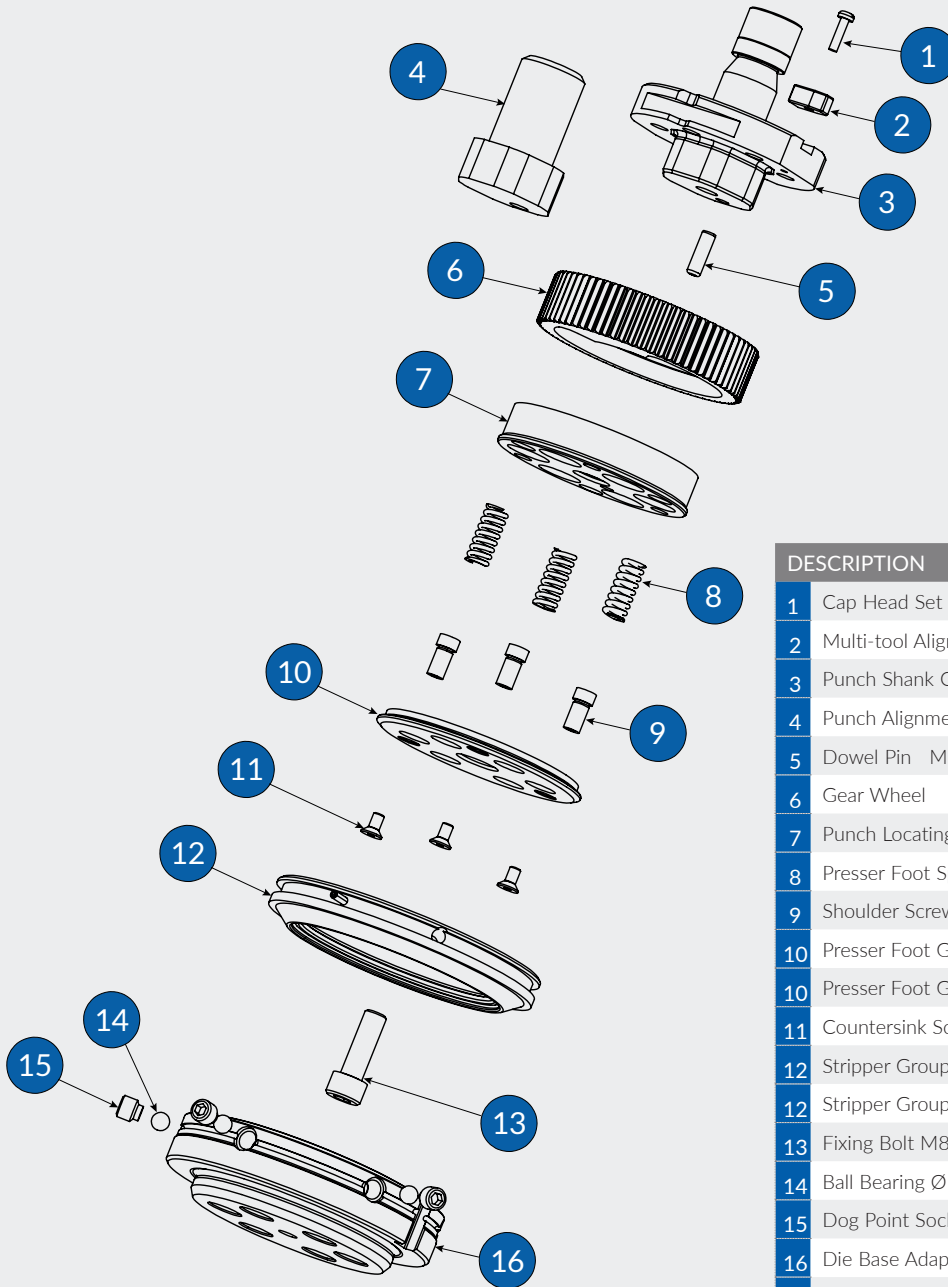
### DIE SHIM

DESCRIPTION	CAT. NO.	PRICE
Shim Pack	25388	

### LOWER UNIT ASSEMBLY

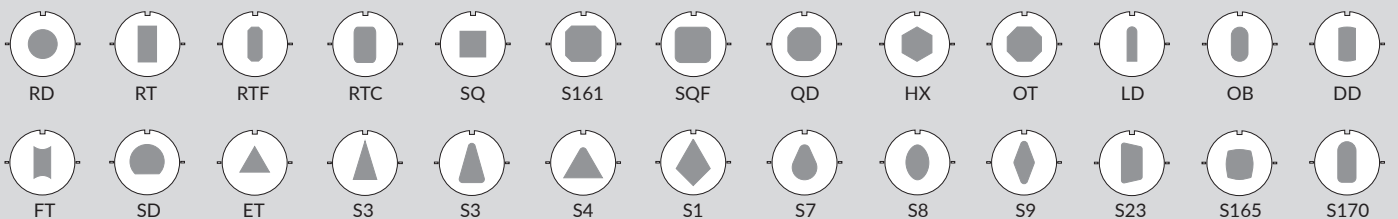
DESCRIPTION	CAT. NO.	PRICE
Standard	25863	
With Brushes	25931	

MAX. MATERIAL THICKNESS	MAX 'A' DIMENSION	NOTES
Mild steel & Aluminum 3.2 mm Stainless steel 2.0 mm 	10.5 mm 	All punches and dies will be made for position 1, angle 90° unless stated otherwise. Complete Upper and Lower Assembly includes alignment tool. Brush Unit Assembly includes 1 x 10 mm and 4 x 15 mm brush inserts.

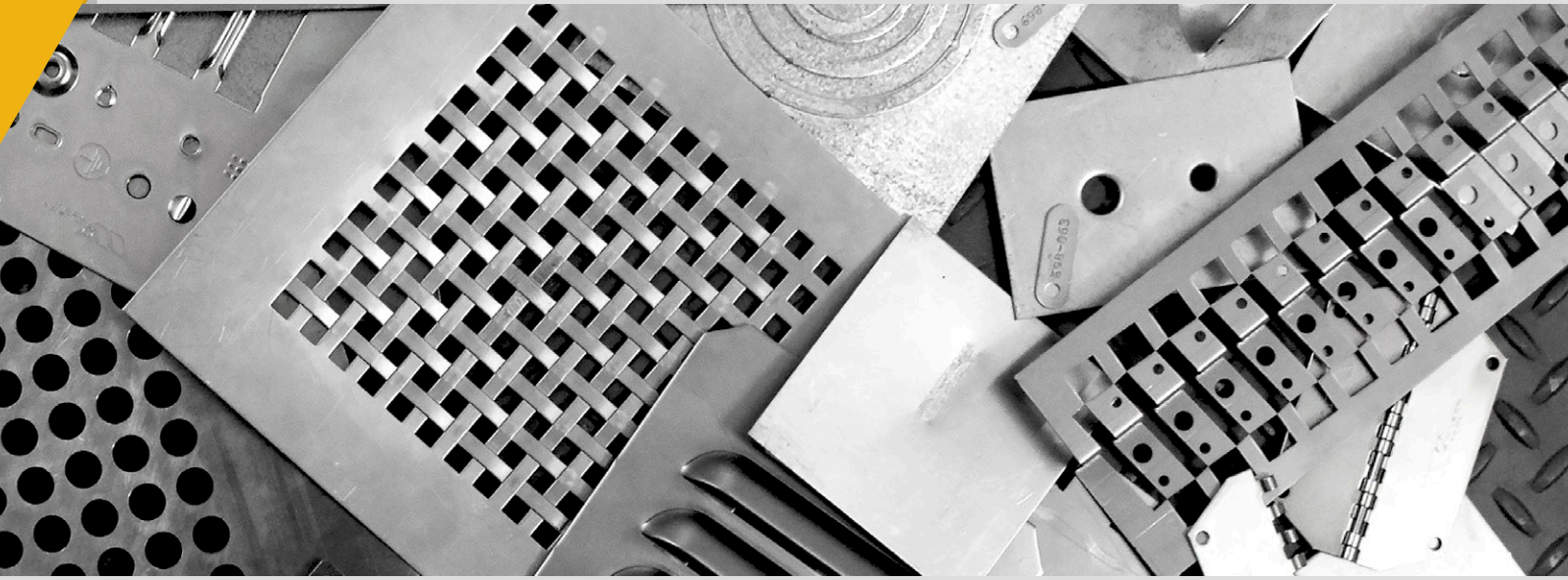


DESCRIPTION	CAT. NO.
1 Cap Head Set Screw M3 x 8 mm	25901
2 Multi-tool Alignment Key	25902
3 Punch Shank Only	25864
4 Punch Alignment Aid	25894
5 Dowel Pin M5 x 14 mm	25909
6 Gear Wheel	25877
7 Punch Locating Ring	25865
8 Presser Foot Spring	25905
9 Shoulder Screw	25875
10 Presser Foot Group F	25896
10 Presser Foot Group H	25879
11 Countersink Screw M4 x 8 mm	25903
12 Stripper Group F	25895
12 Stripper Group H	25881
13 Fixing Bolt M8 x 20 mm	25876
14 Ball Bearing Ø 6.5 mm	25387
15 Dog Point Socket Set Screw M8 x 8 mm	25900
16 Die Base Adaptor	25911
10 mm Brush Inserts	25924
15 mm Brush Inserts	25925
10 mm Brush Insert Pack [1 x 0.1 mm, 1 x 0.3 mm]	25927
15 mm Brush Insert Pack [1 x 0.1 mm, 1 x 0.3 mm]	25928

26 STANDARD SHAPES



## SPECIALS



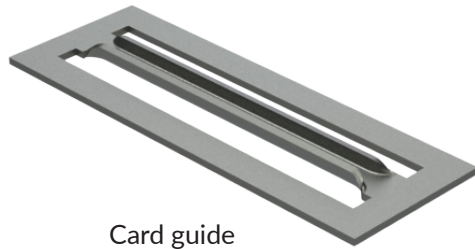
Incorporating forming applications into your fabrication can add value to your processes while reducing cost by boosting efficiencies and eliminating secondary operations.

No matter how unique your requirement, Wilson Tool works with you to design and manufacture punch press tooling that meet the needs of your most demanding application. Our highly skilled engineers and toolmakers combine unmatched experience with specialised manufacturing systems to produce products that meet the challenges of your most demanding applications.

Wilson forming tools are manufactured with high grade materials to maximize tool life and machine up time. They are engineered with features like positive stopping to ensure you consistently get a form to your specifications on every hit. And when working with challenging material Wilson offers solutions like coatings to improve stripping and reduce sheet marking. Each special tool is tested using our in-house punch presses, and a sample is included with every forming special tool we ship. Wilson special tools are manufactured to our superior quality standards and tolerances and with the shortest lead times available.

### **YOU NEED BETTER SOLUTIONS, FASTER!**

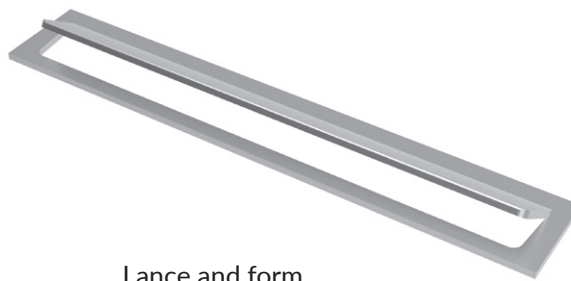
Wilson approaches every special tooling request with a “never say no” attitude. And with the fastest lead times in the industry, your special tooling will arrive when you need it.



Card guide



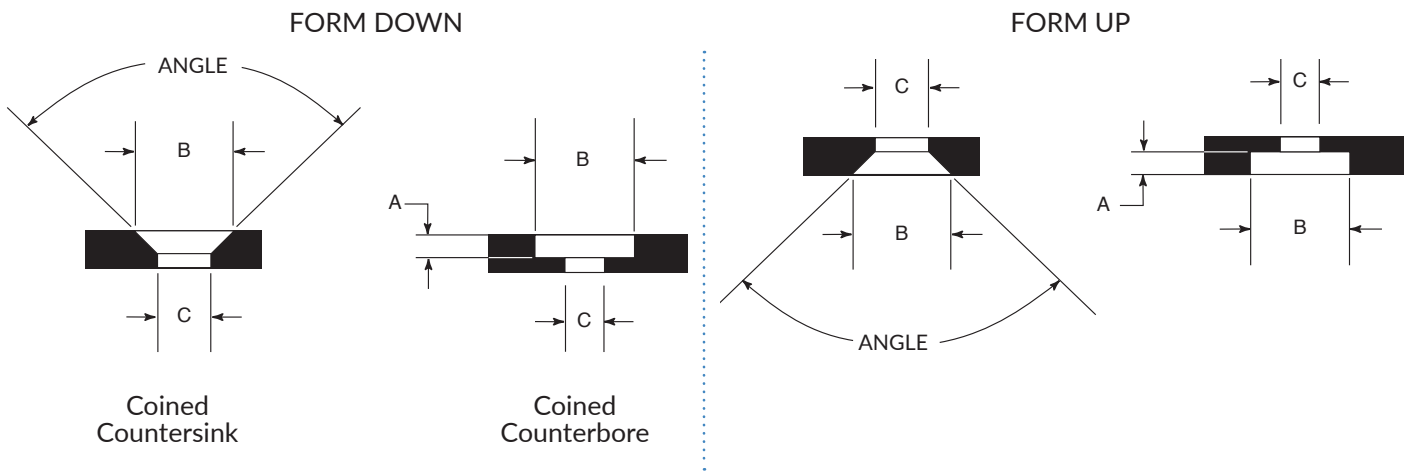
Louvre



Lance and form

CARD GUIDE	LANCE & FORM	LOUVRE
<p>Maximum length is 86.5 mm.</p> <p>Used for retaining printed circuit boards that require standard lead-in or special lead-in shapes.</p>	<p>Maximum length is 89 mm.</p> <p>Used in many applications such as airflow, decoration, location markers, sheer tabs, wire harnesses and clip attachments.</p>	<p>Maximum length is 101.5 mm.</p> <p>Replaceable forming unit in the die.</p> <p>Used in many applications such as airflow, electrical enclosures, HVAC and food service equipment.</p>

APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>Extends the range of forming in the 'A' dimension, allowing for longer and larger forms.</p>	<ul style="list-style-type: none"> <li>• Offers a full additional 25.4 mm in your forming application.</li> <li>• Available for most Trumpf Group I machines (specifications subject to change.)</li> <li>• Requires an A-Plus cartridge.</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> </ul>



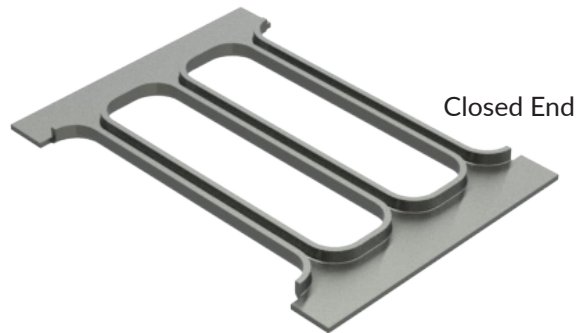
APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>Coining tools are used for forming countersinks and counter bores for screws &amp; rivets or to deburr the edge of a hole.</p>	<ul style="list-style-type: none"> <li>• Coining on the punch press eliminates costs and time when compared to a secondary operation of machining countersinks.</li> <li>• Interchangeable inserts for form down countersinks allow you to easily change coin sizes and reduce tooling costs.</li> <li>• Form up coin dies are self-stripping.</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> <li>• Angle and coin diameter/screw size and type</li> <li>• Form-up or form-down</li> </ul>



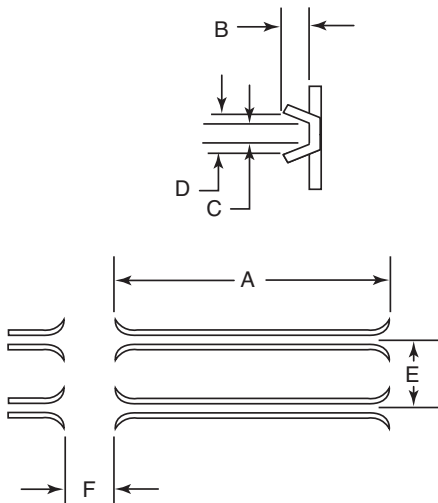
Standard



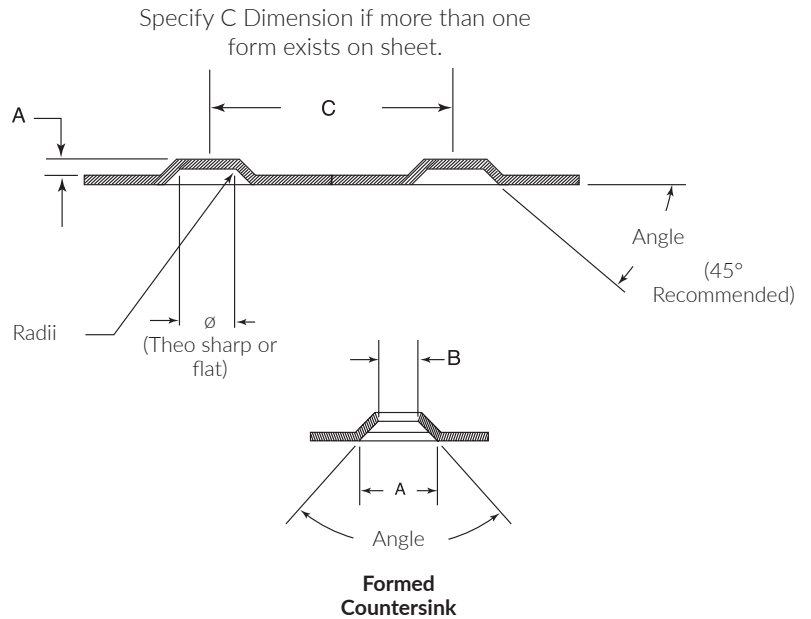
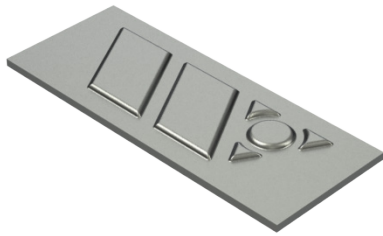
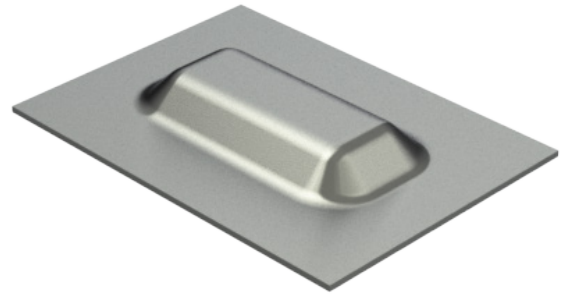
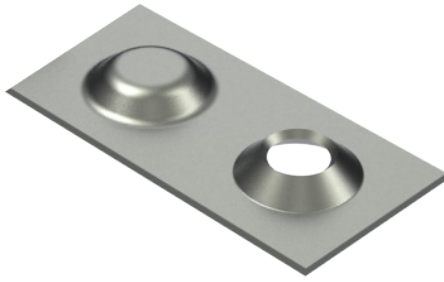
Wrap Around



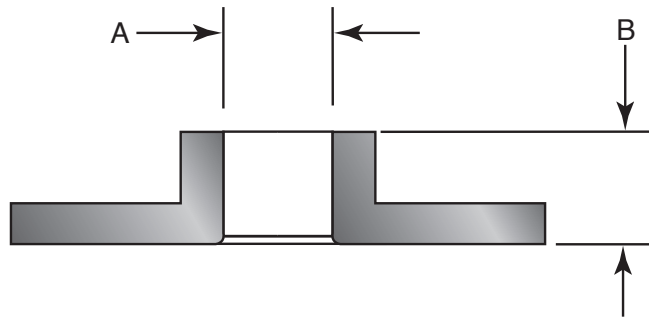
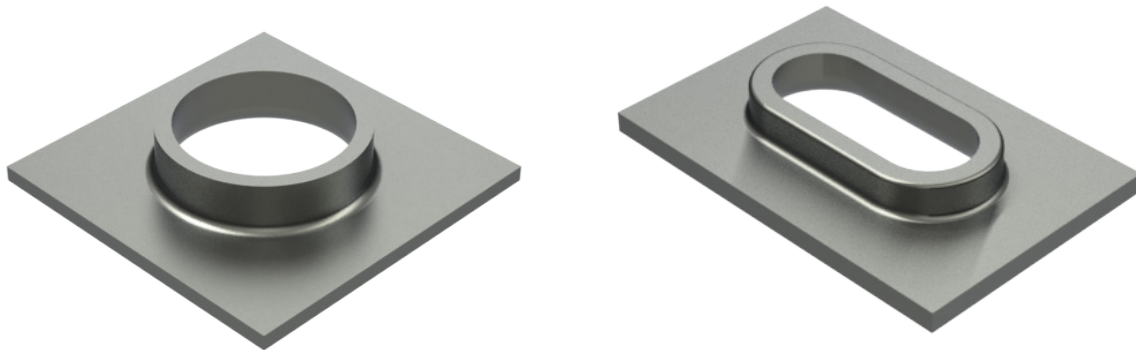
Closed End



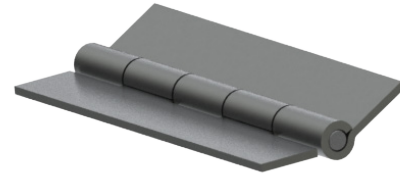
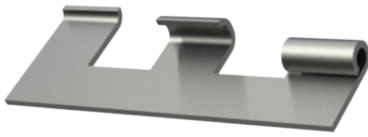
APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>A card guide is used for retaining printed circuit boards that require standard lead-in or special lead-in shapes.</p> <p>Wilson Tool will develop correct web of material to be formed on all card guides and the pre-punch shape and size on special lead-in card guides.</p>	<ul style="list-style-type: none"> <li>• The replaceable insert design allows for lower costs and conversion to different size card guides.</li> <li>• Fast and simple length adjustment</li> <li>• Special lead-ins are available</li> <li>• Built in stripping for best results</li> <li>• Coating options available</li> <li>• Integrated alignment ring</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> <li>• Dimensional drawing or electronic file - centre-to-centre location and narrowest pre-punch.</li> </ul>



APPLICATION	ADVANTAGES	INFORMATION NEEDED
Embosses, dimples and forming tools are typically used to create stand-offs, spacers, countersinks, locks for nuts, embossed logos.	<ul style="list-style-type: none"> <li>All tools are made to achieve a consistent high quality form.</li> <li>Form up designs are self-stripping.</li> </ul>	<ul style="list-style-type: none"> <li>Material thickness and type</li> <li>Machine model</li> <li>Dimensional drawing or electronic file</li> <li>Form-up or form-down</li> </ul>



APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>Extrusions are used in a broad spectrum of applications:</p> <ul style="list-style-type: none"> <li>• Self-tapping screws</li> <li>• Cooling tube holders</li> <li>• Air flow applications</li> <li>• Tread plates</li> </ul>	<ul style="list-style-type: none"> <li>• All extrusions are insert style for fast and economical replacement.</li> <li>• All extrusions are designed to be self-stripping, providing consistent and trouble-free operation.</li> <li>• Coating supplied as standard when needed.</li> <li>• Integrated alignment ring.</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> <li>• I.D. and height or screw size and type</li> <li>• Tolerance of I.D.</li> <li>• Form-up or form-down</li> <li>• Specify centre-to-centre if more than one extrusion exists on the sheet</li> </ul>



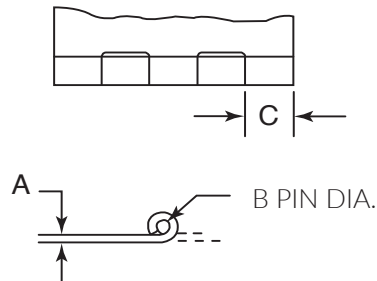
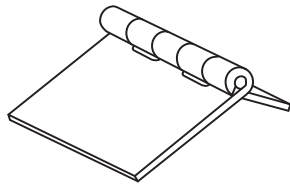
Offset Fully Curled Hinge



Standard Fully Curled Hinge

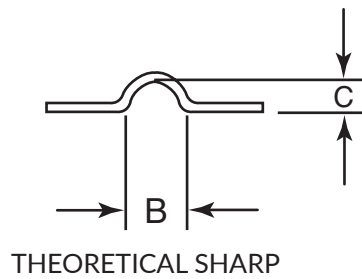
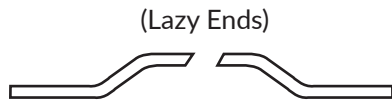
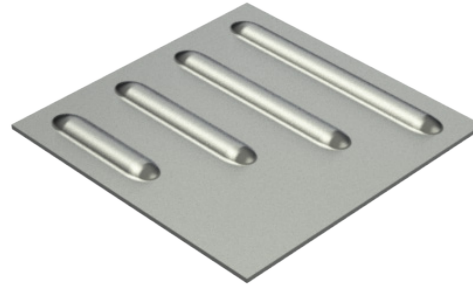
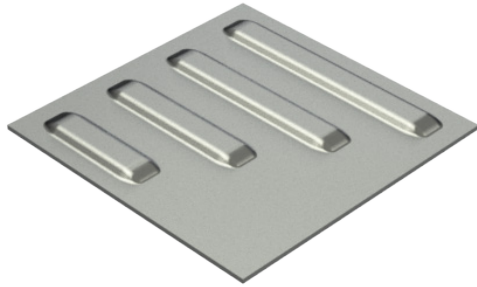


One-Hit Half Knuckle Hinge

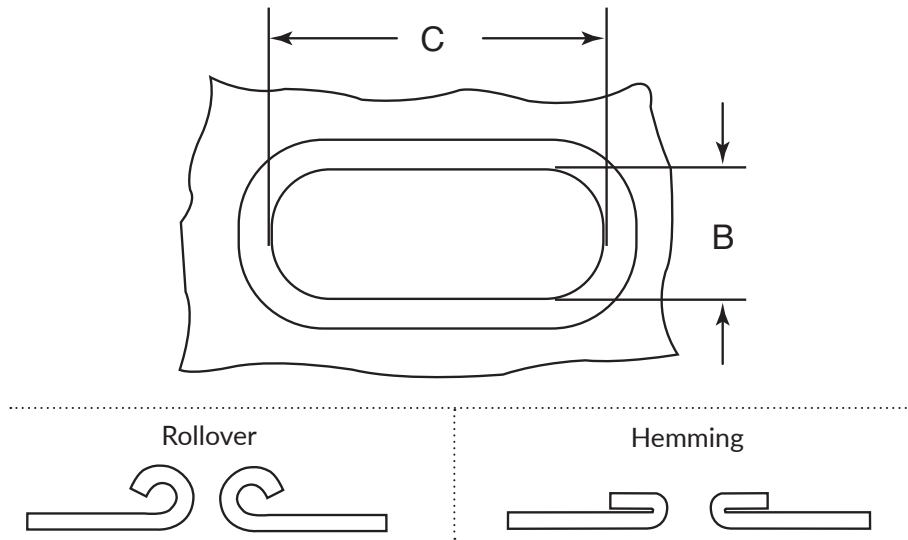
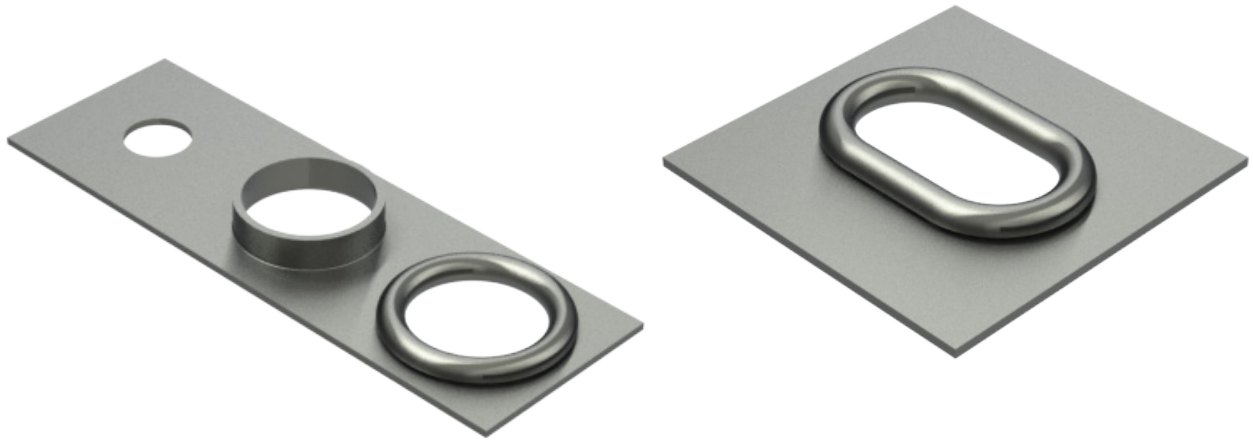


See this tool in action on the Wilson Tool YouTube Channel

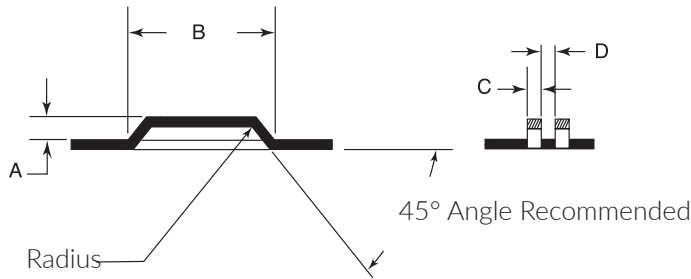
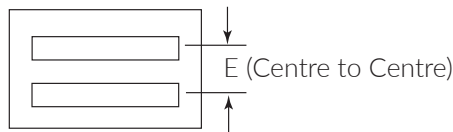
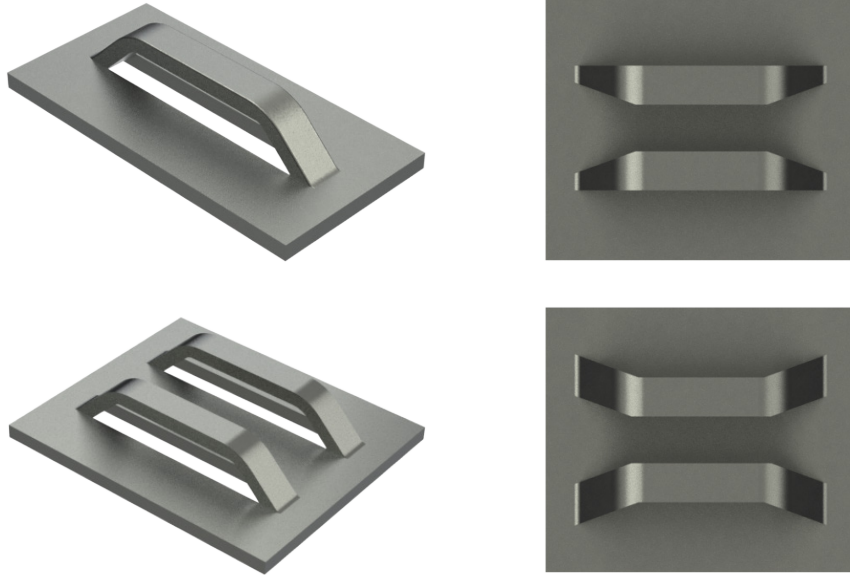
APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>Integrating a formed hinge on the edge of the sheet in your punch press eliminates the need for costly hardware and a secondary operation to weld or fasten them.</p>	<ul style="list-style-type: none"> <li>• Wilson Tool's one-hit hinge tool is achieved with 1 set of tools.</li> <li>• Standard hinge is achieved with 2 sets of tools.</li> <li>• Offset hinge requires 3 sets of tools.</li> <li>• Integrated alignment ring.</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> <li>• Dimensional drawing or electronic file</li> <li>• Pin <math>\varnothing</math> and knuckle size</li> </ul>



APPLICATION	INFORMATION NEEDED
<p>A progressive rib produces stiffening ribs, programmable to any length.</p> <p>Rounded or flat top ribs are available. For best results, inside radius should be equal to or greater than the height.</p> <p>Run in nibbling mode: recommended</p>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> <li>• Dimensional drawing or electronic file</li> <li>• Specify centre-to-centre if more than one form exists on the sheet</li> </ul>

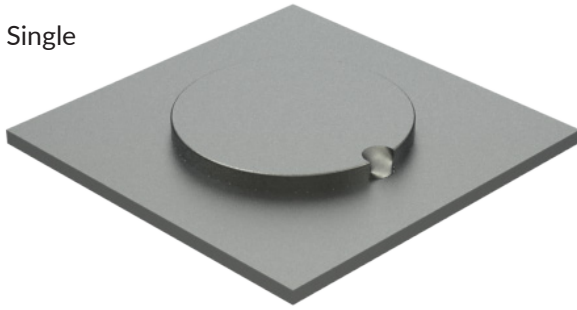


APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>Used to create a safe edge for use as hand holds and wire feeds.</p> <ul style="list-style-type: none"> <li>Rollover is achieved in three operations:                             <ol style="list-style-type: none"> <li>1. Pre-punch (developed by Wilson Tool free of charge)</li> <li>2. Form-up extrusion</li> <li>3. Rollover</li> </ol> </li> <li>Hemming is achieved in three operations:                             <ol style="list-style-type: none"> <li>1. Pre-punch (developed by Wilson Tool free of charge)</li> <li>2. Form-up extrusion</li> <li>3. Flare &amp; Flatten.</li> </ol> </li> </ul>	<ul style="list-style-type: none"> <li>Reduces costly secondary operations and handling.</li> <li>Designed and manufactured to produce consistent results.</li> <li>Coating options available.</li> </ul>	<ul style="list-style-type: none"> <li>Machine model</li> <li>Material thickness and type</li> <li>Diameter or length and width of opening (C, B)</li> <li>Tolerance of opening</li> <li>What type of application (hand hold, wire feed, etc.)</li> <li>Style of guide assembly</li> </ul>

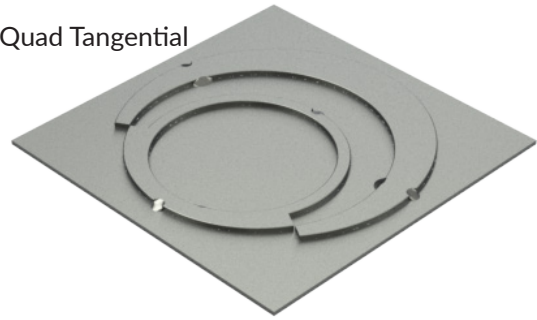


APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>Bridge style lance and forms can be used for shear stops, locators, card guides, dividers, ventilation and wire tie downs.</p>	<ul style="list-style-type: none"> <li>• The Wilson design creates a positive form ensuring a high quality, consistent part.</li> <li>• Critical parts supplied as inserts for cost effective replacement.</li> <li>• Special lead-ins available.</li> <li>• All bridges are made self-stripping.</li> <li>• Coating options available.</li> <li>• Tools have integrated alignment.</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> <li>• Dimensional drawing or electronic file for relief</li> <li>• Top, side and end views</li> <li>• Form-up or form-down</li> </ul>

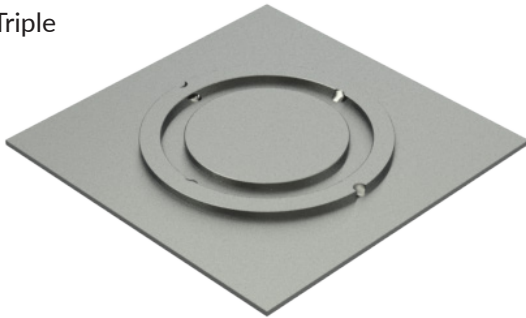
Single



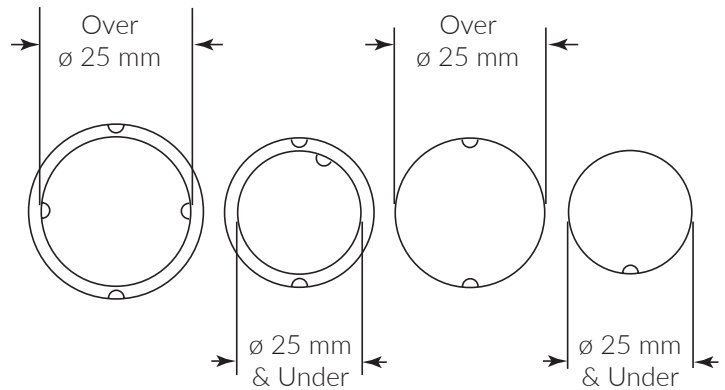
Quad Tangential



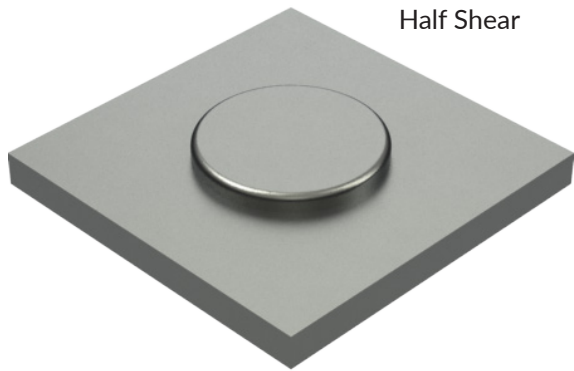
Triple



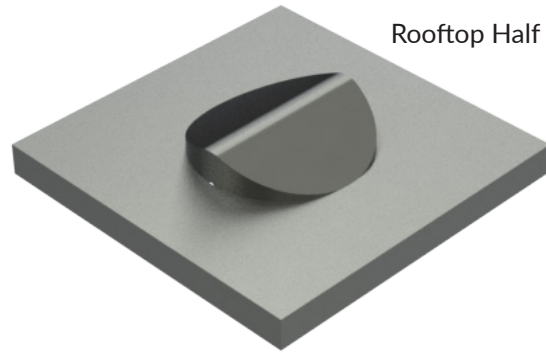
Standard Wilson Tool Tab Location



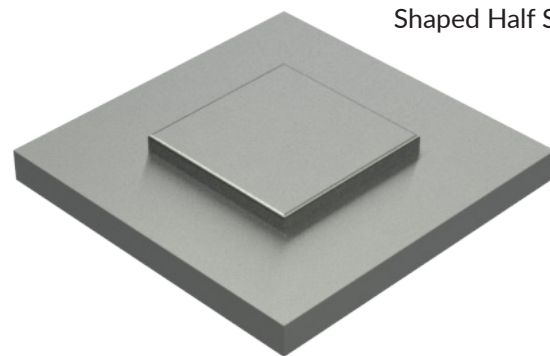
APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>Electrical knockouts (EKOs) are used to create connection points for cable pathways. Available for:</p> <ul style="list-style-type: none"> <li>• Single</li> <li>• Double (concentric or tangential)</li> <li>• Triple (concentric or tangential)</li> <li>• Quad (concentric or tangential)</li> <li>• Standard and special shapes</li> </ul> <p>Single or multiple tools can be used to produce the desired number of EKOs for your requirements.</p>	<ul style="list-style-type: none"> <li>• Wilson Tool's EKO design has full stripping in both upper and lower units, which produce good quality, reliable knockouts every time.</li> <li>• Coating options available.</li> <li>• Integrated alignment ring.</li> <li>• Wilson Tool can determine holding tab size and quantity.</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness, type or range</li> <li>• Shape and size</li> <li>• Specify centre-to-centre if more than one knockout exists on the sheet.</li> <li>• Form-up or form-down</li> </ul>



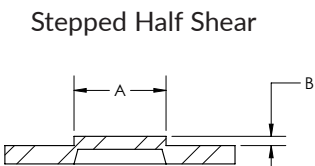
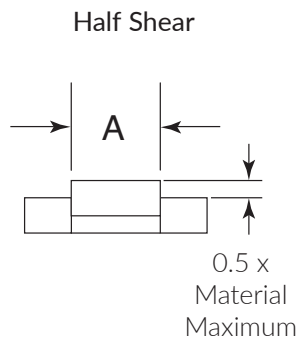
Half Shear



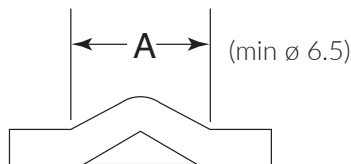
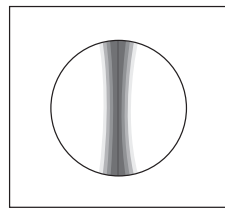
Rooftop Half Shear



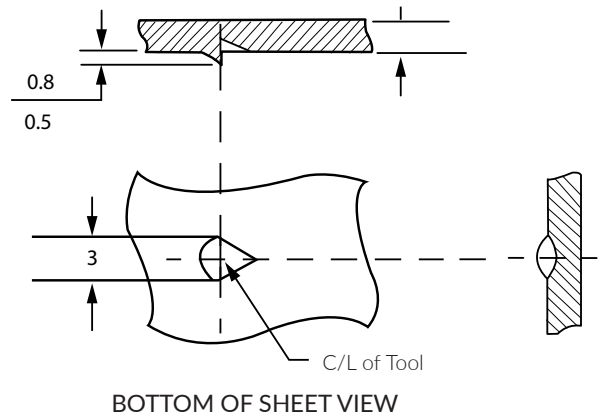
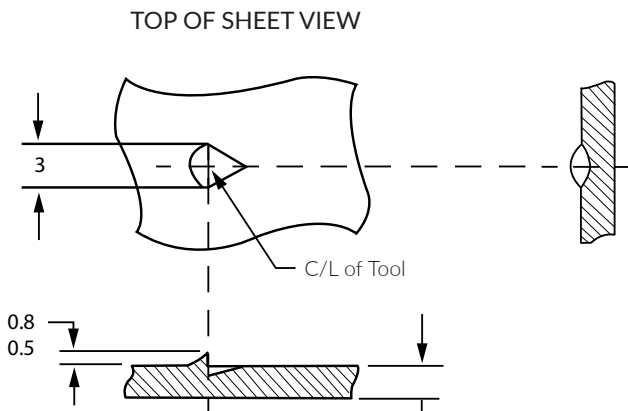
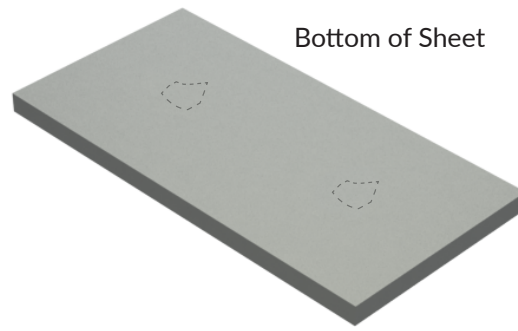
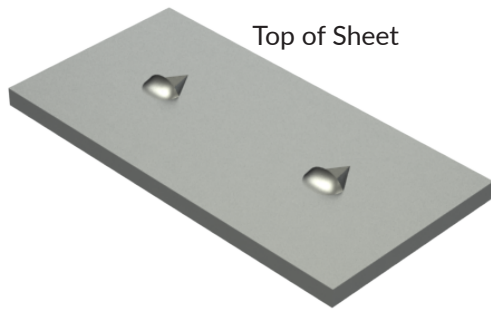
Shaped Half Shear



Rooftop Half Shear

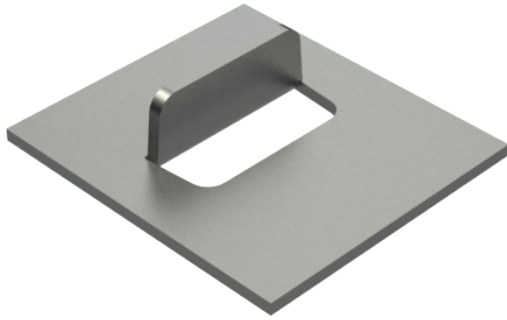


APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>The half shear is an easy-to-use tool that allows you to put in shear buttons and spot welding locators to the accuracy of your punch press.</p> <p>Round half shears make excellent locators for angular shearing.</p>	<ul style="list-style-type: none"> <li>• Rooftop half shears give you greater height protrusion compared to a standard half-shear when using thinner material.</li> <li>• Half shears can be used on a 3 mm range of material.</li> <li>• Supplied with integrated collar (size 1 shaped and size 2 only).</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model.</li> <li>• Material thickness and type (or range).</li> <li>• Shape and size.</li> <li>• Specify centre-to-centre if more than one exists on the sheet.</li> <li>• Form-up or form-down.</li> </ul>

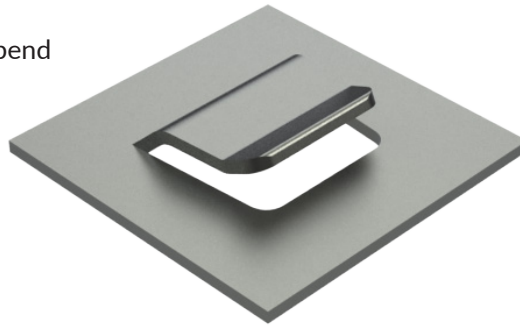


APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>The scratch form can be used for spot welding locators, locators for angular shearing and shear stops.</p> <p>Height of the stop is 0.5 mm - 0.8 mm.</p> <p>Tool is designed with relief for 12.7 mm centers.</p>	<ul style="list-style-type: none"> <li>• Punches a range of material from 0.8 mm to 3 mm.</li> <li>• Flat on opposite side of sheet.</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> <li>• Top or bottom of the sheet</li> </ul>

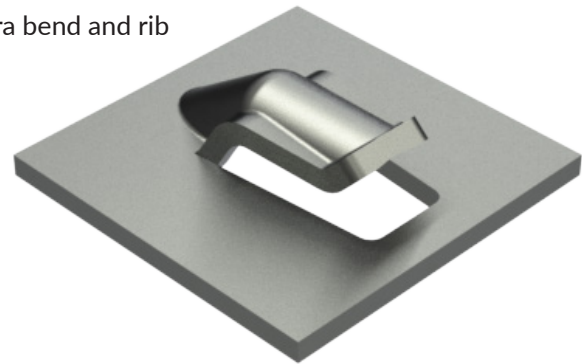
90° Form



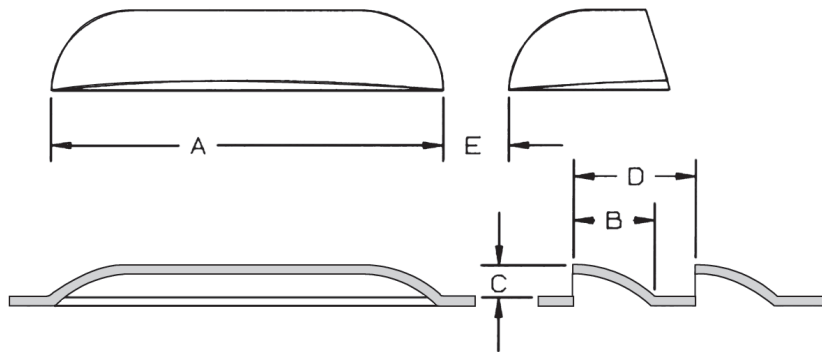
With extra bend



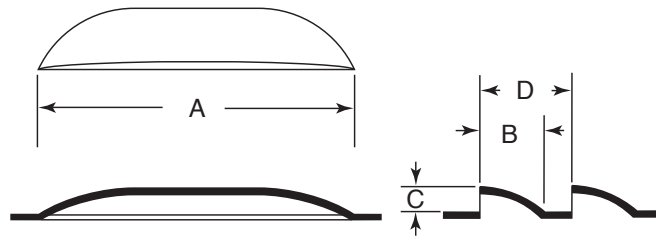
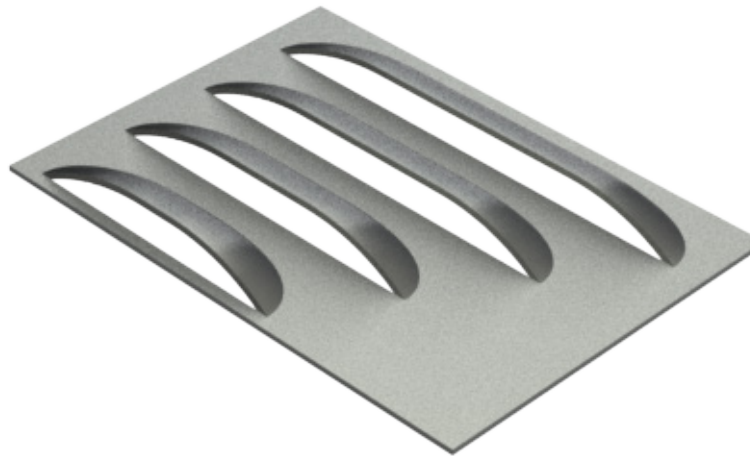
With extra bend and rib



APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>Lance and forms are used for a variety of applications, including:</p> <ul style="list-style-type: none"> <li>Air flow</li> <li>Decoration</li> <li>Location markers</li> <li>Shear tabs</li> <li>Wire harnesses</li> <li>Clip attachments.</li> </ul>	<ul style="list-style-type: none"> <li>• High-quality lance and forms are assured with Wilson's positive form and self-stripping design.</li> <li>• Coating options available.</li> <li>• Critical parts supplied as inserts for cost effective replacement.</li> <li>• Integrated alignment ring.</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> <li>• Dimensional drawing or electronic file and pattern if relief is required.</li> <li>• A taper of 5° per side should be added (if possible) to aid in stripping large station lance and forms.</li> <li>• Form-up or Form-down</li> </ul>

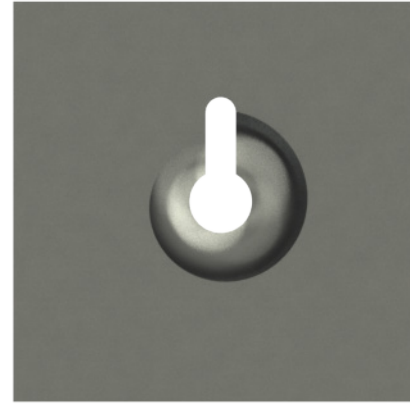
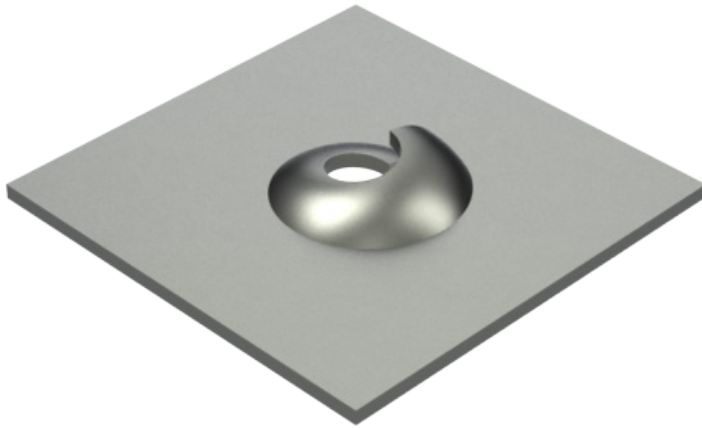


APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>Louvres are used in a variety of industry applications that require airflow; electrical enclosures, HVAC, and food service equipment.</p> <p>Single hit louvres can be placed back to back (no web between louvres.)</p>	<ul style="list-style-type: none"> <li>• Lower costs with replaceable inserts that can be converted to different size louvres.</li> <li>• Stock size available.</li> <li>• Coated as standard to extend tool life.</li> <li>• Integrated alignment ring.</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> <li>• Dimensional drawing or electronic file</li> </ul>



"A" dimension is programmable to any length.  
 Form length on first full hit is approximately 45mm long.

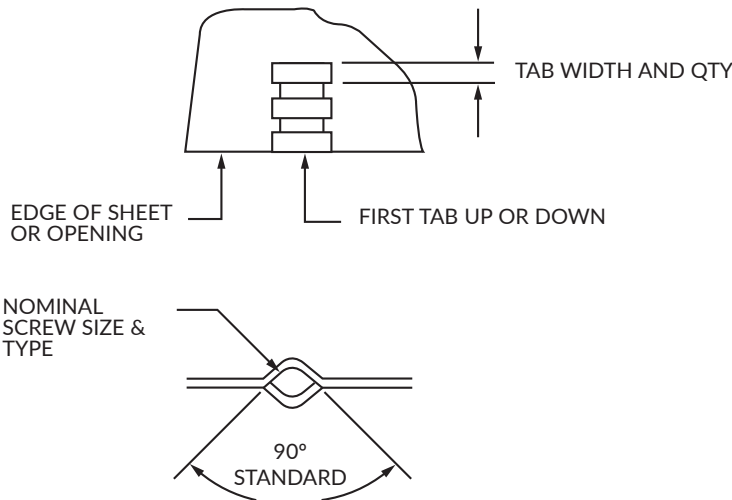
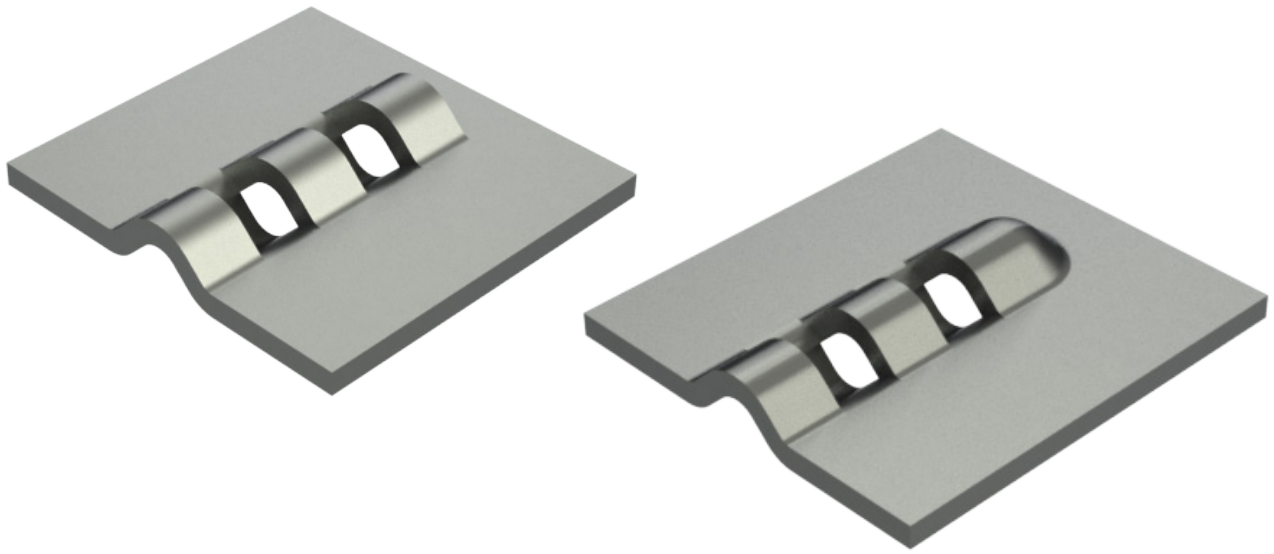
APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>Progressive louvres are used in a variety of industry applications that require airflow; Electrical enclosures, HVAC, and food service equipment.</p> <p>The progressive design produces various length louvres to give flexibility using one tool.</p> <p>Run in nibbling mode (recommended incremental moves equal to the material thickness or less).</p> <p>A Do's and Don'ts information sheet is provided for ease of programming.</p>	<ul style="list-style-type: none"> <li>• Lower costs with replaceable inserts that can be converted to different size louvres.</li> <li>• Stock size available.</li> <li>• Coated as standard to extend tool life.</li> <li>• Integrated alignment ring.</li> <li>• For best results lower unit is supplied without stripping element'</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> <li>• B, C and D dimensions.</li> </ul>



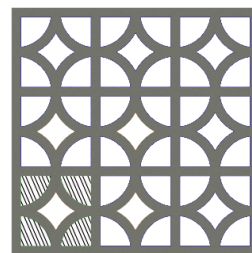
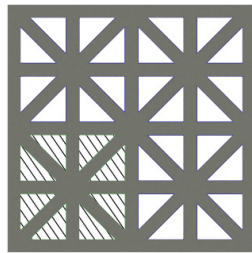
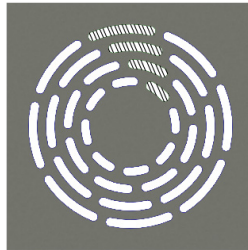
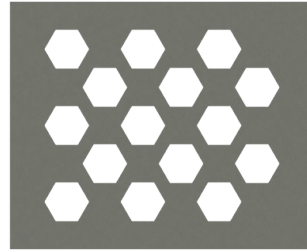
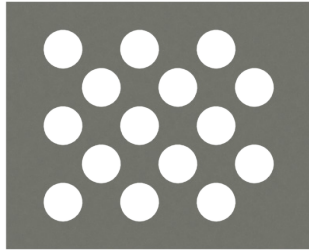
Imperial Sized Screws	Metric Sized Screws
6-18	2.9 x 1
6-20	3.5 x 1.3
6-32	4.2 x 1.4
7-16	4.8 x 1.6
8-15	5.5 x 1.8
8-32	6.3 x 1.8
10-12	8 x 2.1
10-16	9.5 x 2.1
10-24	M4
10-32	M5
12-11	M6
12-14	M8
14-10	M10
20-9	M12
1/4-14	M14
1/4-20	M16
5/16-12	M20
5/16-18	M24

Custom Sizes Available

APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>A thread form is a great solution for eliminating secondary operations and supplemental hardware where a threaded hole is required.</p>	<ul style="list-style-type: none"> <li>• Reduces costly hardware and assembly time.</li> <li>• Coining is included in the design of the tool when recommended material thickness is exceeded.</li> <li>• Pre-punch information is provided.</li> <li>• Multiple coating options available to extend tool life.</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> <li>• Screw style</li> </ul>

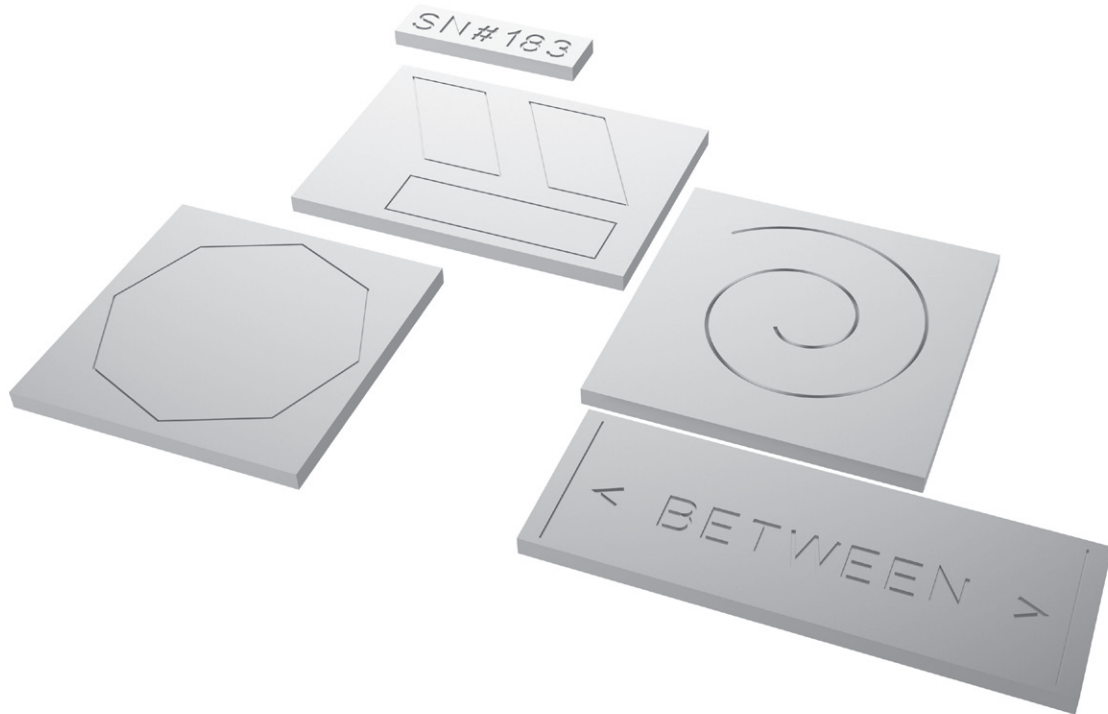


APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>A thread loop is a great solution for eliminating secondary operations and supplemental hardware when a threaded hole is required.</p>	<ul style="list-style-type: none"> <li>• The Wilson design gives a positive form, which ensures a high quality part.</li> <li>• Reduces costly hardware and assembly time.</li> <li>• Coating options available.</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> <li>• Number of thread loop tabs</li> <li>• Width of tab</li> <li>• Direction of first tab</li> <li>• Diameter of opening or screw size and type</li> <li>• Dimensional drawing or electronic file</li> </ul>

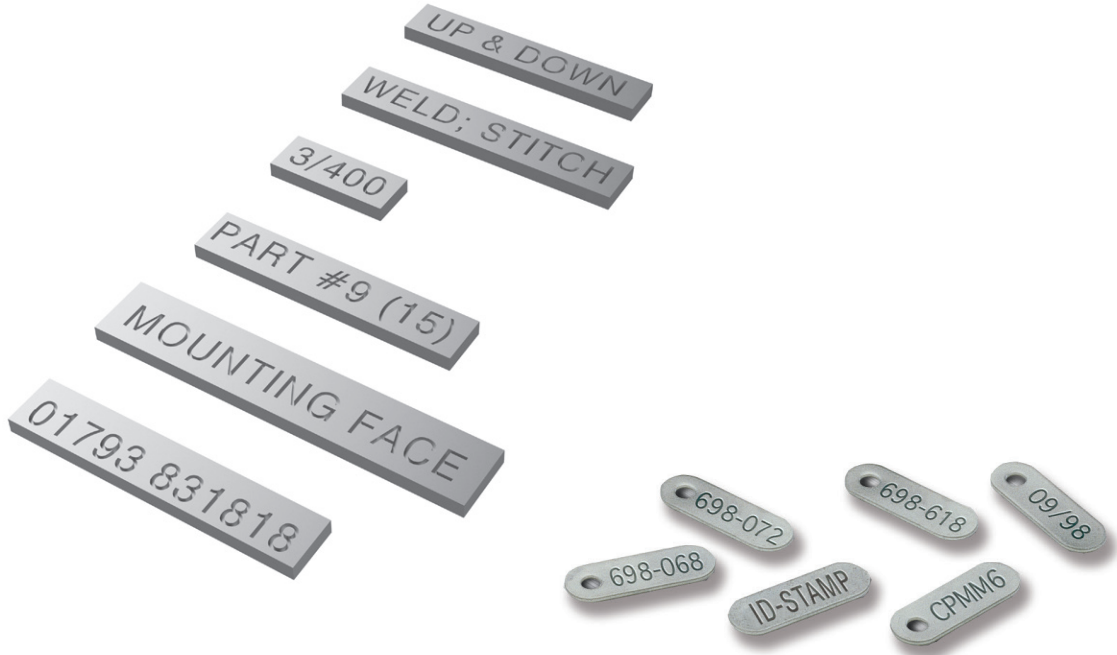


See this tool in action on the Wilson Tool YouTube Channel

APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>The cluster tool is the most cost effective method to manufacture perforated patterns and is commonly used for air ventilation, drains and filters.</p> <p>Cluster piercing is ideal for applications where tight tolerance is required on the hole pattern.</p>	<ul style="list-style-type: none"> <li>• Creates maximum number of holes per hit.</li> <li>• Saves on machine punching time and costly tool maintenance.</li> <li>• Available in any hole size, shape or pattern.</li> <li>• Holds tight tolerance from hole to hole.</li> <li>• Punch available as solid or replaceable insert style.</li> <li>• Wilson Tool's back bending feature on dies can help reduce sheet distortion.</li> <li>• Multiple coating options available to extend tool life.</li> <li>• Integrated alignment ring.</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material type, thickness or range</li> <li>• Number of holes in clusters</li> <li>• Straight or staggered pattern</li> <li>• Center-to-center dimensions</li> <li>• Replaceable or solid design</li> </ul>



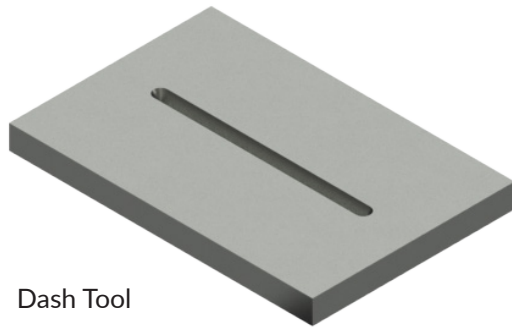
APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>Wilson Multi-Scribe is ideal for both sheet scribing and dot-matrix marking on a wide range of materials.</p> <ul style="list-style-type: none"> <li>• Unique designs and logos can be achieved just by programming.</li> <li>• Hydraulic rams produce both “scribe” and “dot-matrix” sheet marking.</li> <li>• Works on a wide range of materials.</li> </ul>	<ul style="list-style-type: none"> <li>• For use in all material types.</li> <li>• Can achieve variable scribe depth.</li> <li>• Design allows for consistent mark depth</li> <li>• Long lasting diamond tip.</li> <li>• Won't deform the material or mark the underside of the sheet.</li> <li>• Sold as a kit including parts to scribe all ranges of material types.</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> </ul>



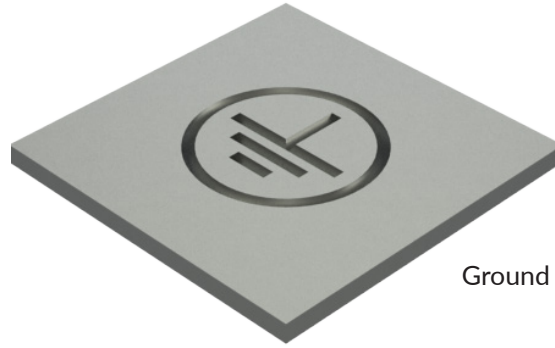
APPLICATION	10 STATION ADVANTAGES	5 STATION ADVANTAGES	INFORMATION NEEDED
<p>An ID-Stamp tool is a perfect solution for permanently marking and displaying company names, serial numbers, or part numbers.</p> <p>You can stamp different characters, including numbers, letters, and various symbols.</p>	<ul style="list-style-type: none"> <li>• Eliminates secondary stamping operations and ensures consistent marking.</li> <li>• Reduces the number of tools needed to mark parts.</li> <li>• 0-9 stocked, others custom manufactured.</li> </ul>	<ul style="list-style-type: none"> <li>• Uses a set of 5 special stamping punches when as a group or combined create the letters A - Z, numbers 0 - 9 and symbols %, \$, /, \, &lt;, &gt;, =, +.</li> <li>• The font size is 10mm &amp; 4mm.</li> <li>• Software option required from third party.</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness range and type</li> </ul>



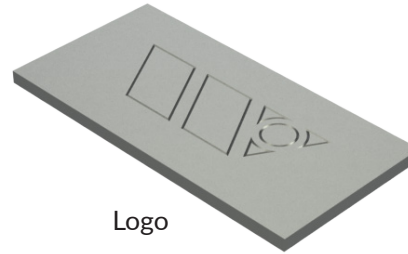
APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>A letter stamp is a perfect solution for permanently marking and displaying company names, serial numbers, or part numbers.</p> <p>Replaceable punch tip design allows quick and easy change out, reducing the number of tools needed to mark parts..</p>	<ul style="list-style-type: none"> <li>• Available in single and multiple row.</li> <li>• Eliminates secondary stamping operations.</li> <li>• Interchangeable punch tip design provides cost savings and flexibility to easily change character size by purchasing only a punch tip and characters.</li> <li>• Available in character sizes 1.5, 2, 2.5, 3, 4, 5, 6, &amp; 10.</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> <li>• Size character, number of rows, number of characters per row</li> <li>• Form-up or form-down</li> </ul>



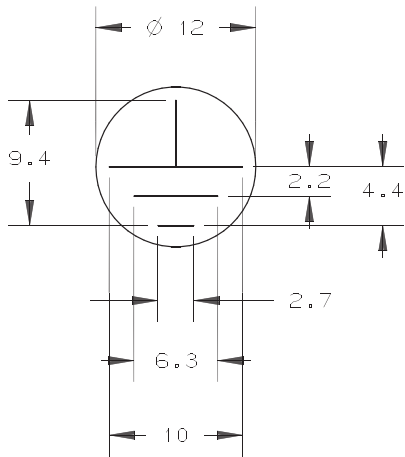
Dash Tool



Ground Symbol

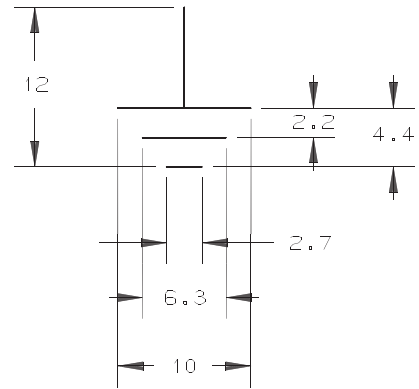


Logo



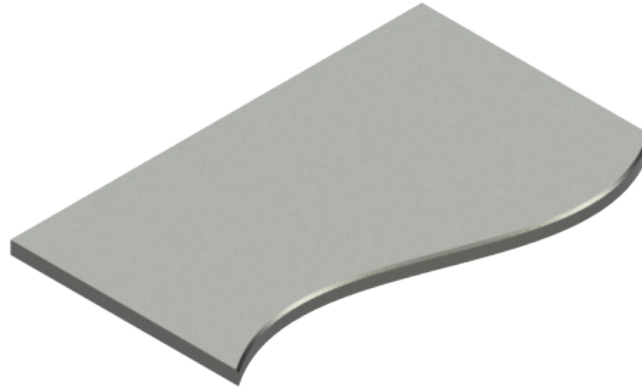
WITH CIRCLE

GROUND SYMBOL STOCK DIMENSIONS



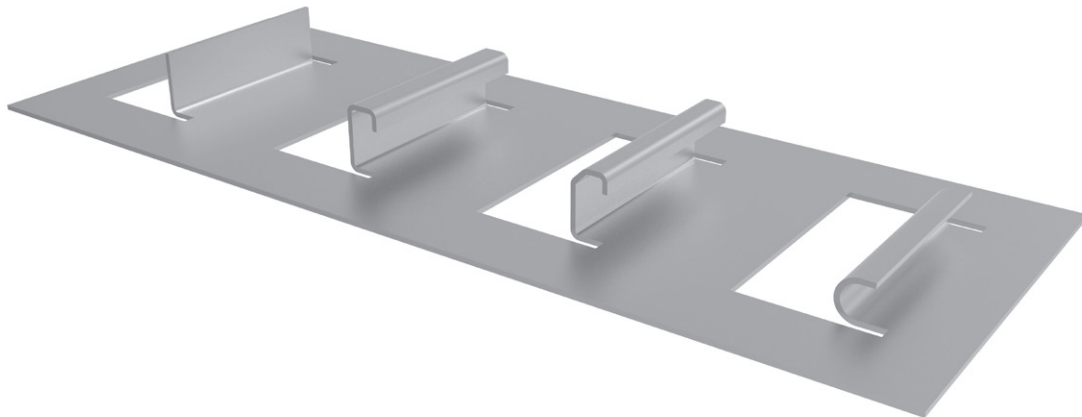
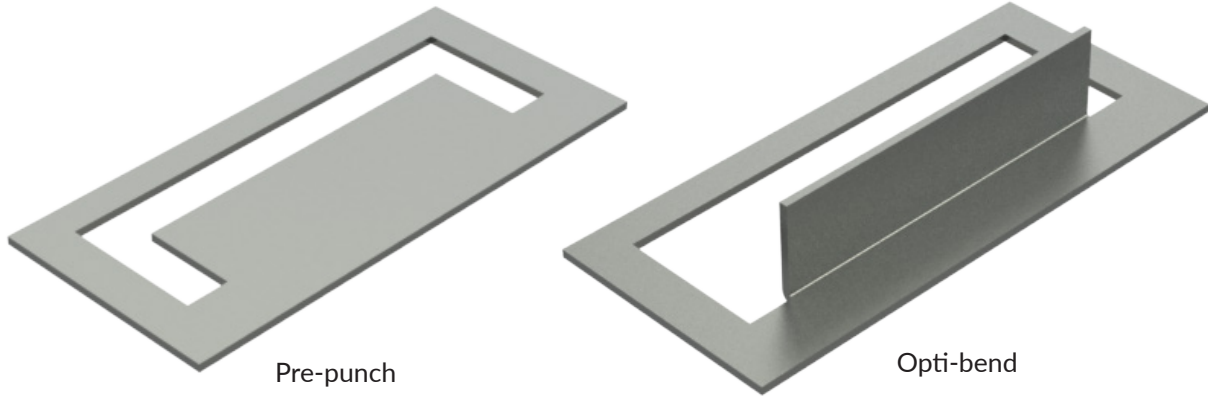
WITHOUT CIRCLE

APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>Stamping the top or bottom of the sheet is the perfect solution for permanently displaying company names, serial numbers, symbols, and product or company logos. Ground symbols, widely used in the electrical industry are available in stock sizes, form-down or form-up. Dash tools can be used to "V" notch the sheet to aid in bending, create numbers and letters, and location marks on a sheet. Dash tools are available in form-down or form-up, in various lengths and can be run progressively.</p>	<ul style="list-style-type: none"> <li>• All form-up tools are designed self-stripping to prevent sheet marking and tool wear.</li> <li>• Logo stamps and other special stamps can be manufactured easily when an electronic file is provided.</li> <li>• When used with indexing, dash tools can be used to create numbers or letters.</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> <li>• Length of dash</li> <li>• Size of ground symbol (stock or non-stock)</li> <li>• Electronic file for logos</li> <li>• Form-up or form-down</li> </ul>



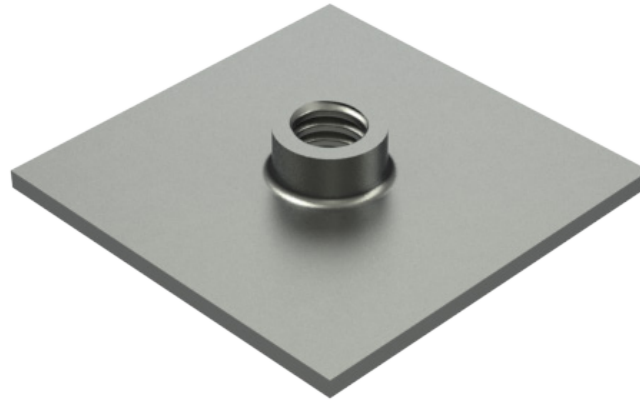
See this tool in action on the Wilson Tool YouTube Channel

APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>The rolling de-burring tool eliminates the secondary operation of removing burrs from your parts.</p>	<ul style="list-style-type: none"> <li>• Quickly and efficiently de-burrs your parts while on the turret machine.</li> <li>• Eliminates costly secondary operations.</li> <li>• Coins a small chamfer on the cut edge top and bottom of the sheet.</li> <li>• Can be used to de-burr nested parts.</li> <li>• Adjust ball pressure without disassembling the tool.</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> </ul>



See this tool in action on the Wilson Tool YouTube Channel

APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>Opti-Bend allows you to achieve high bends in your punch press, eliminating costly time-consuming secondary operations in a press brake.</p> <p>Machine requires programmable up-stroke.</p>	<ul style="list-style-type: none"> <li>• Performs up to 90° bends on a punch press with neutral pull on the sheet (won't pull out of clamps).</li> <li>• Special rotating cam design minimizes sheet marking on soft or high polished materials.</li> <li>• Available in single hit or progressive styles.</li> <li>• Can be run on a small range of material.</li> <li>• Allows multiple bending in a turret machine.</li> <li>• Tool forms past 90° to compensate springback material</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> <li>• Dimensional drawing or electronic file</li> </ul>

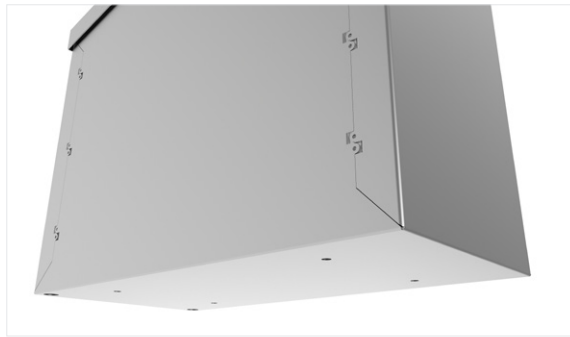
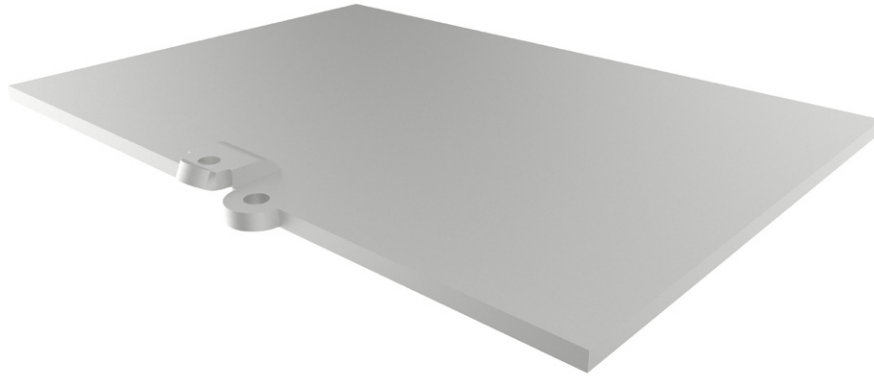


Extruded Hole Shown



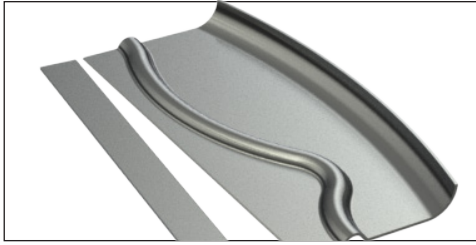
See this tool in action on the Wilson Tool YouTube Channel

APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>The tapping tool allows you to create high precision threads at any programmed location on the sheet.</p> <ul style="list-style-type: none"> <li>• Taps available in imperial or metric sizes.</li> </ul>	<ul style="list-style-type: none"> <li>• Taps are easily changed.</li> <li>• Works on a wide range of material types and thickness.</li> <li>• Stock size pitch inserts and taps are available for fast delivery.</li> <li>• Rolled threads for maximum strength.</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> <li>• Pitch and tap size</li> </ul>

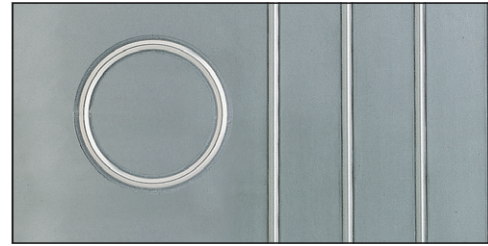


See this tool in action on the Wilson Tool YouTube Channel

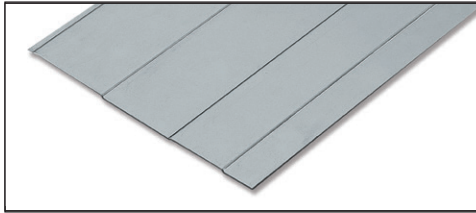
APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>Zip-Tech lance is achieved in three operations:</p> <ol style="list-style-type: none"> <li>1. Pre-punch - <math>\varnothing</math> 2 round hole</li> <li>2. Pre-punch - 2D shape</li> <li>3. Zip-Tech Lance and Form</li> </ol> <p>For 0.8 to 2.0 materials.</p>	<ul style="list-style-type: none"> <li>• Fabricates snaps to join metal parts together.</li> <li>• Different types of materials of the same thickness can be joined together.</li> <li>• Eliminate time consuming and labour intensive welding and grinding operations, spot welding or other fastening methods.</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> </ul>



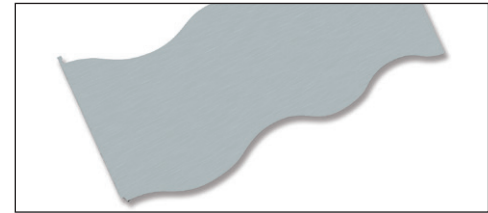
ROLLING FLARE



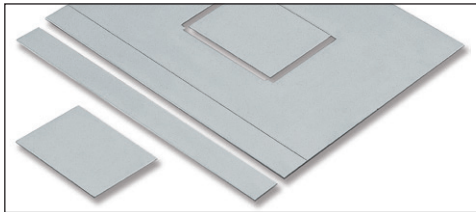
ROLLING RIB



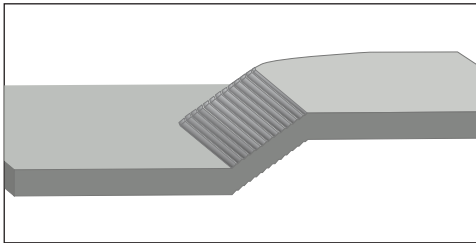
ROLLING OFFSET



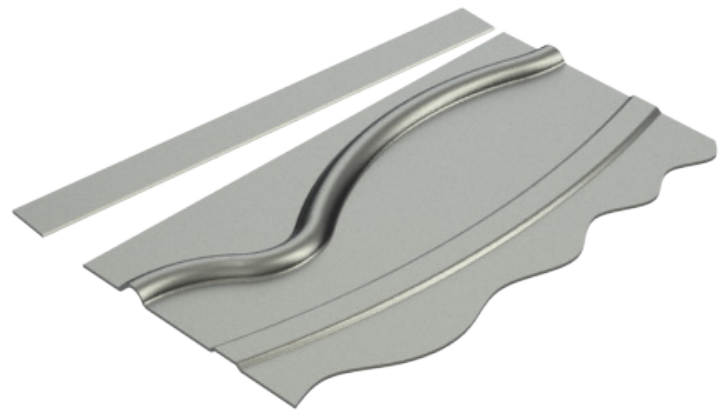
ROLLING SHEAR



ROLLING PINCHER



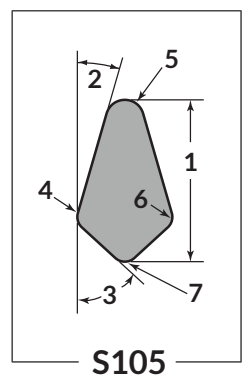
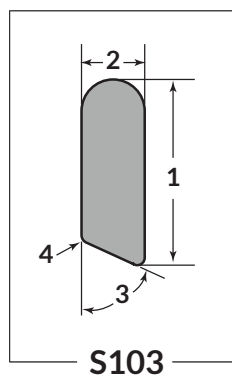
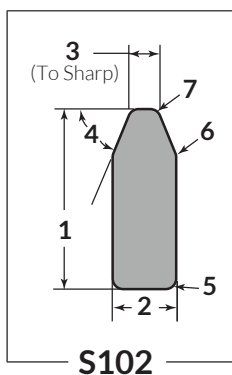
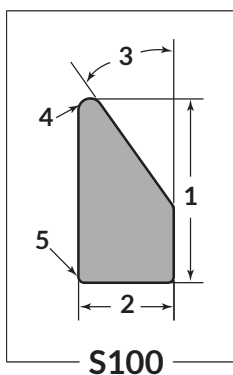
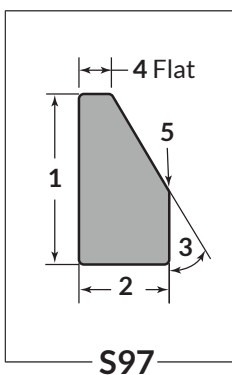
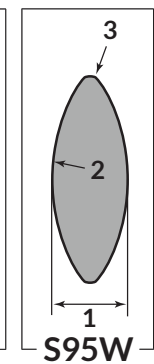
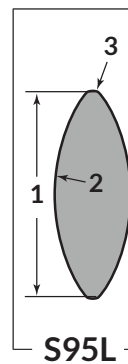
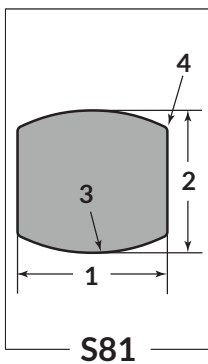
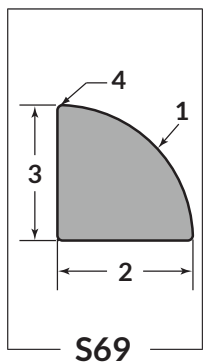
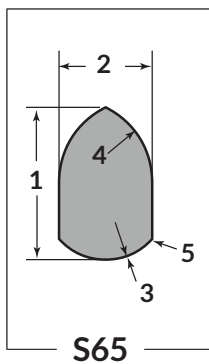
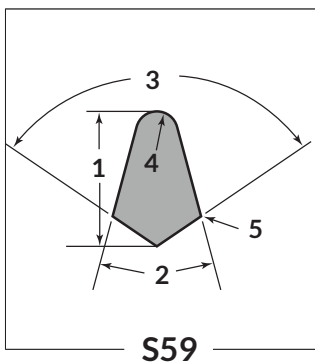
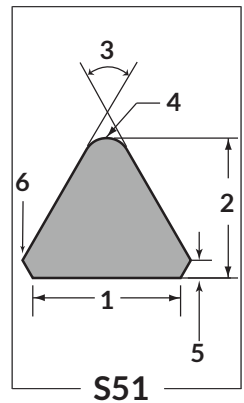
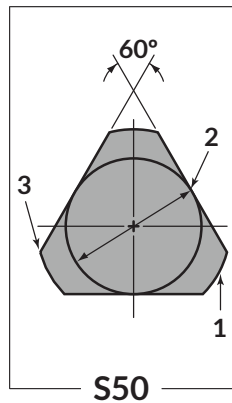
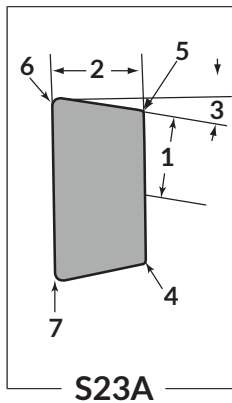
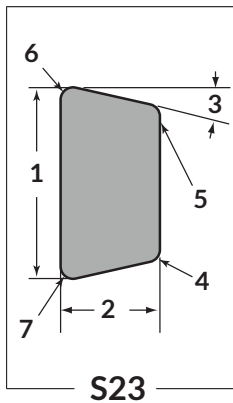
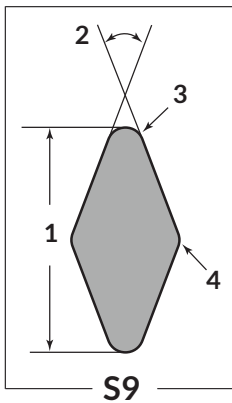
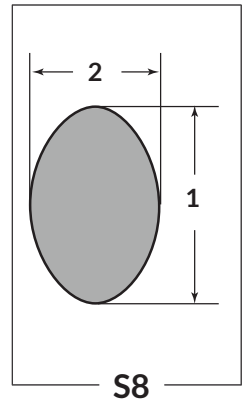
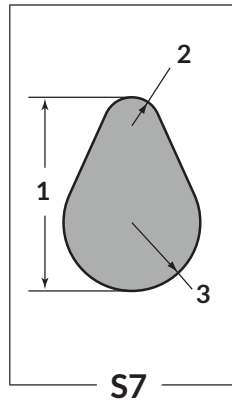
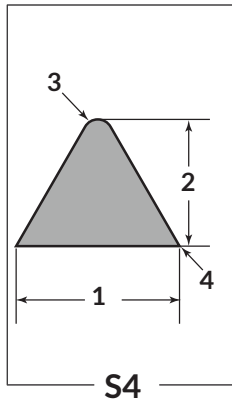
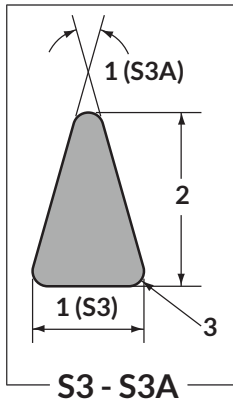
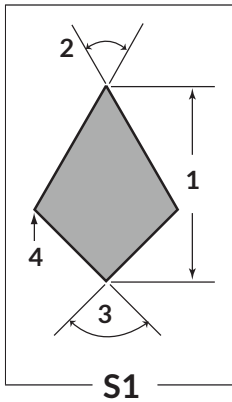
ROLLING FORGE



See this tool in action on the Wilson Tool YouTube Channel

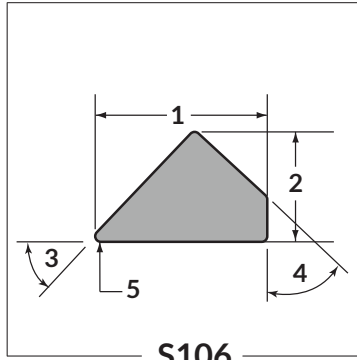
APPLICATION	ADVANTAGES	INFORMATION NEEDED
<p>The Wilson Wheel family of products offers you flexible, high speed production of slits, ribs and offsets on a wide range of materials with virtually no burrs or nibble marks. Create curves, arcs and circles.</p>	<ul style="list-style-type: none"> <li>• High speed - equal to programmed table travel speed.</li> <li>• Virtually no burrs or nibble marks on sheet.</li> <li>• Eliminate scrap with rolling shear and pincher.</li> <li>• Replacement forming wheels available.</li> <li>• Available in form-up or form-down (rib).</li> <li>• Works on a wide range of material.</li> <li>• Wheel tools can start or end anywhere on the sheet.</li> <li>• Stock sizes available for fast delivery.</li> </ul>	<ul style="list-style-type: none"> <li>• Machine model</li> <li>• Material thickness and type</li> <li>• Define fabrication needs</li> <li>• Machine must be wheel enabled</li> </ul>

## STANDARD SHAPES (GROUP 'A')

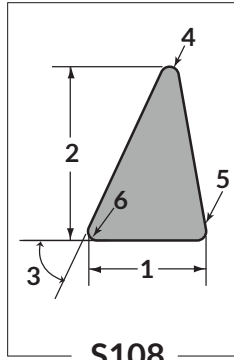


NOTE: Special considerations may alter price and lead time.

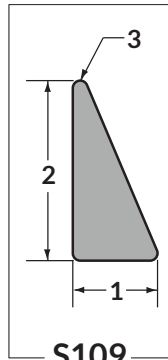
STANDARD SHAPES (GROUP 'A')



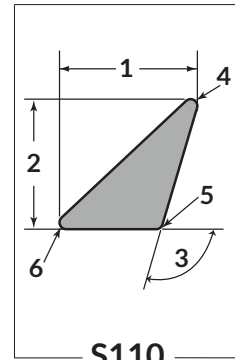
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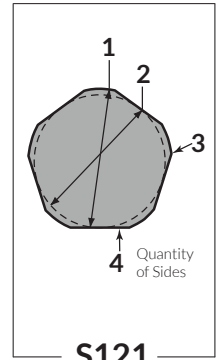
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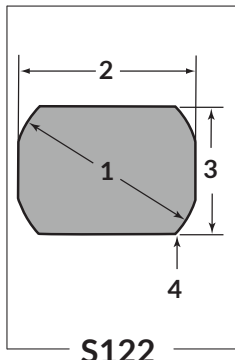
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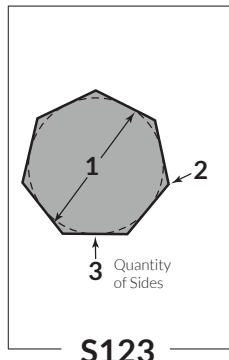
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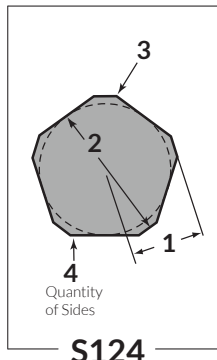
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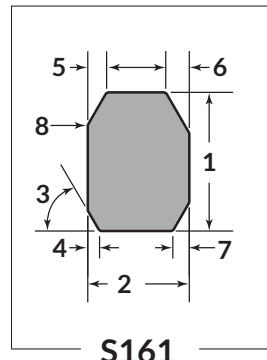
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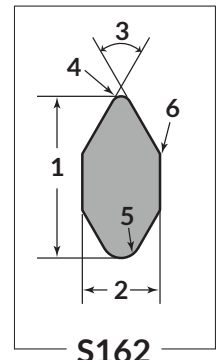
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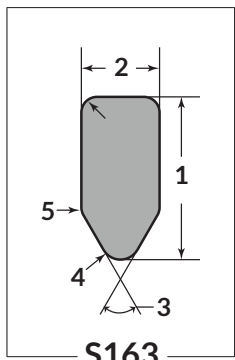
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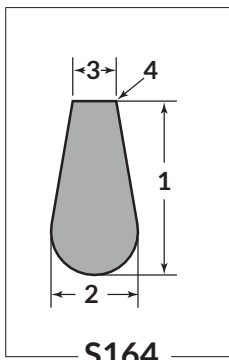
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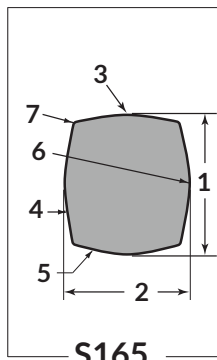
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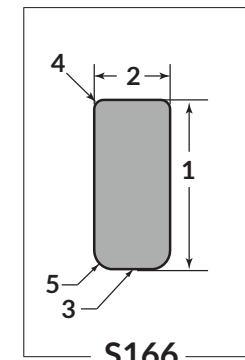
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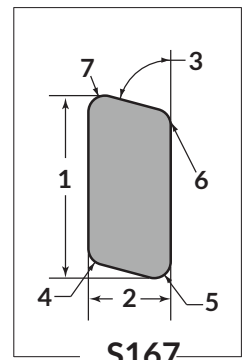
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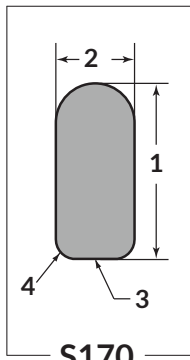
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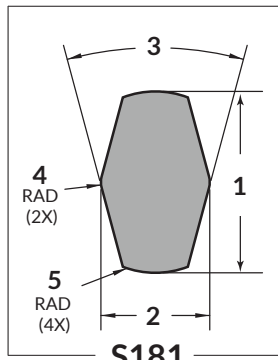
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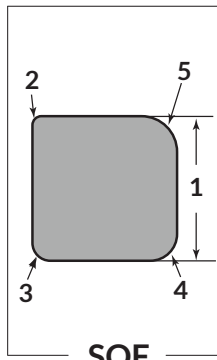
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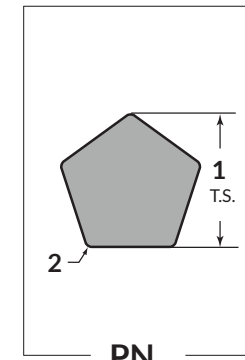
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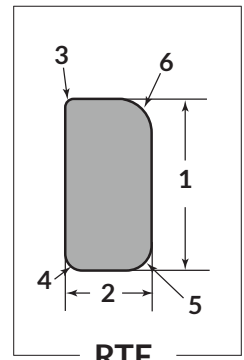
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SQF



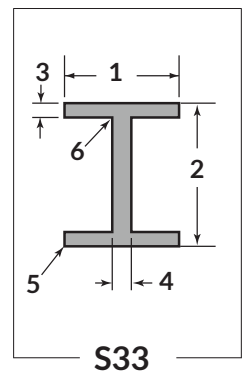
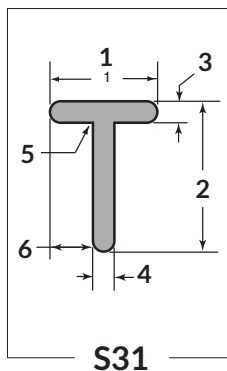
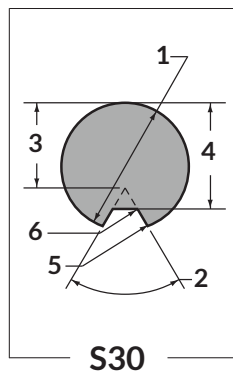
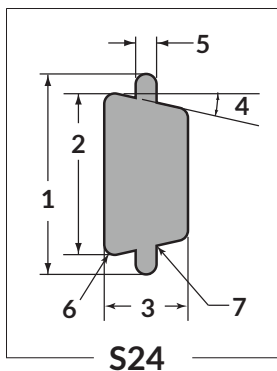
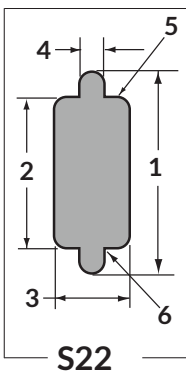
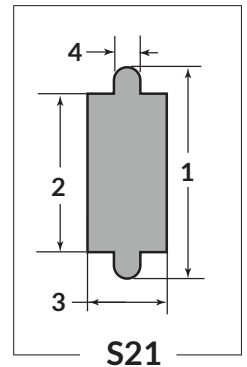
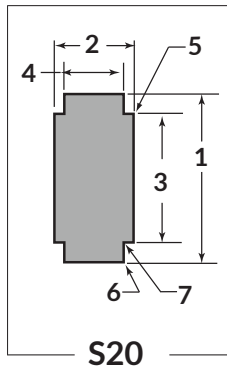
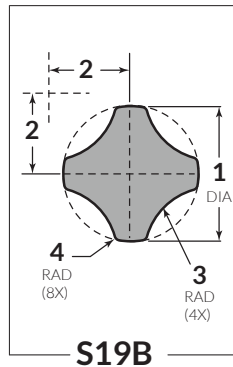
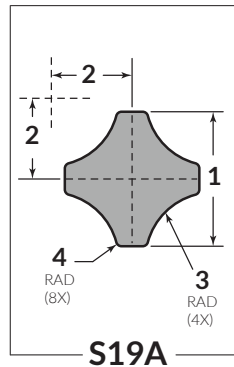
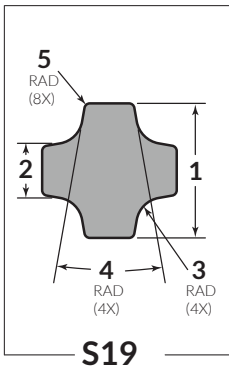
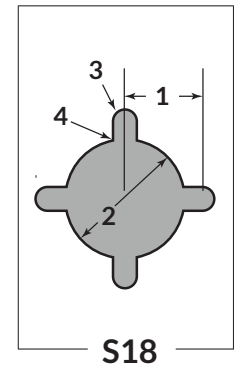
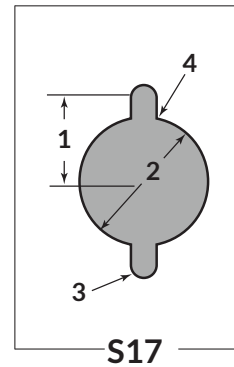
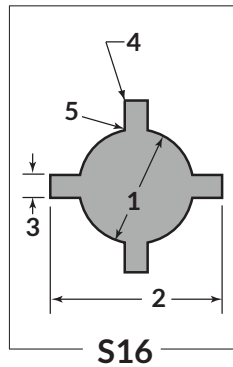
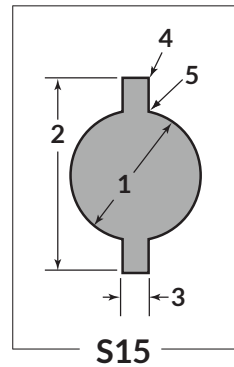
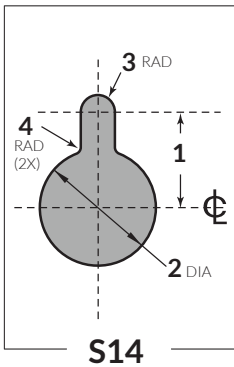
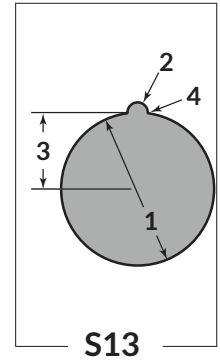
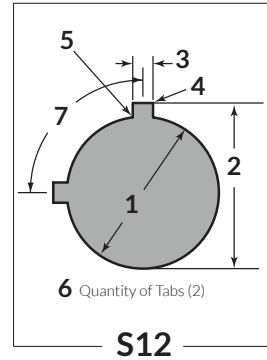
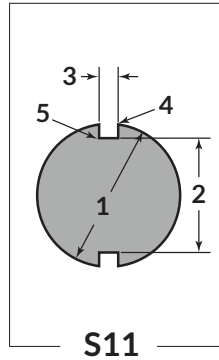
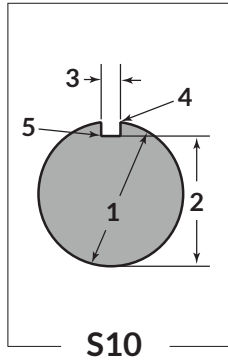
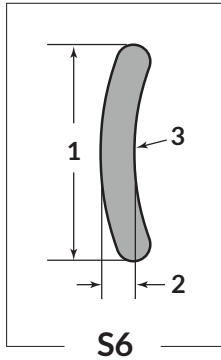
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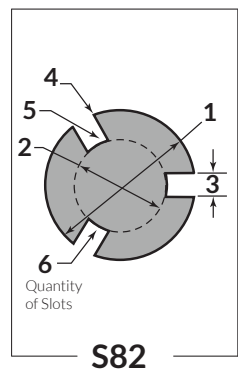
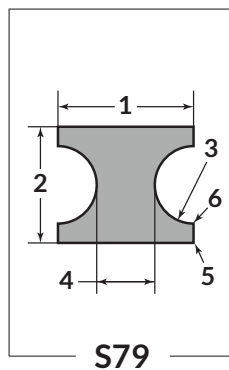
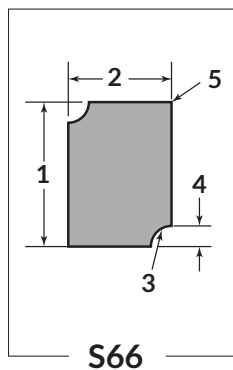
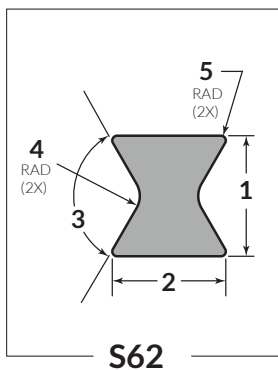
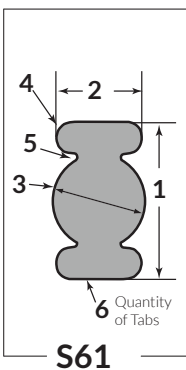
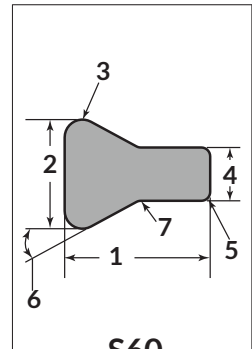
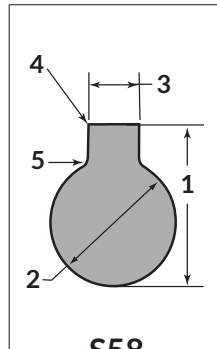
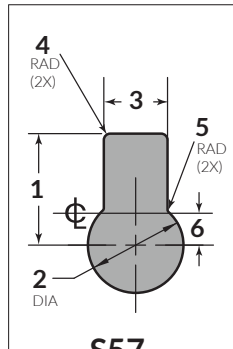
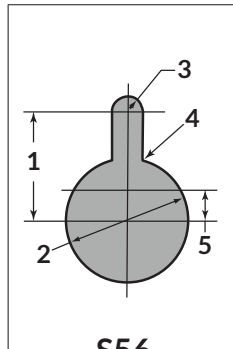
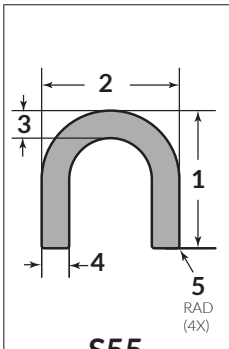
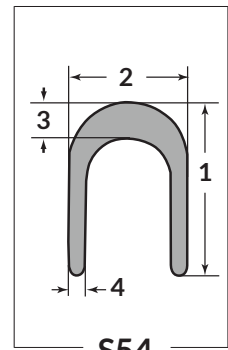
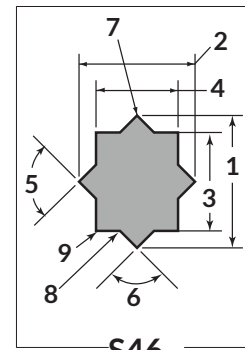
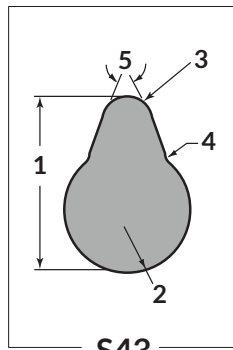
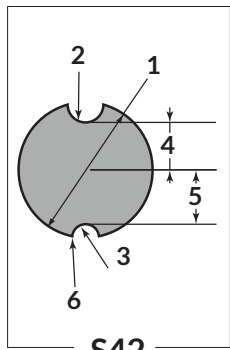
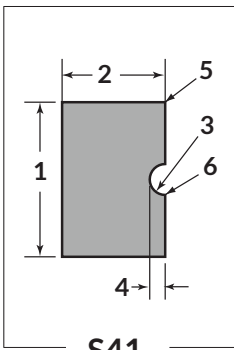
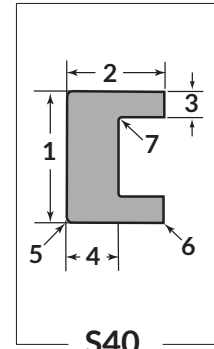
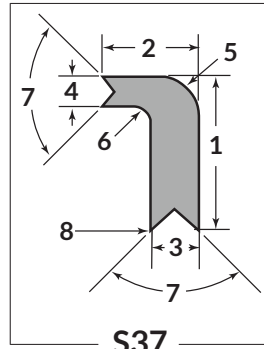
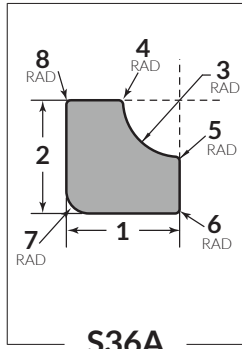
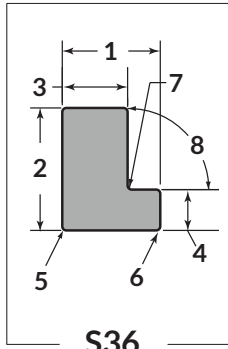
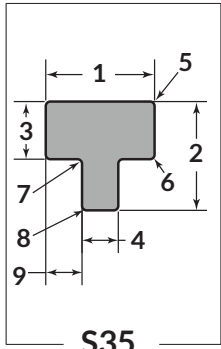
NOTE: Special considerations may alter price and lead time.

## GROUP 'B'



NOTE: Special considerations may alter price and lead time.

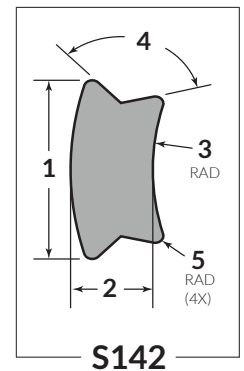
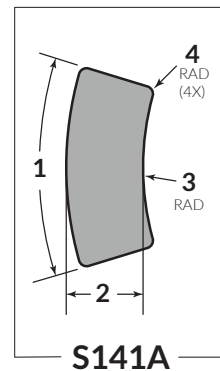
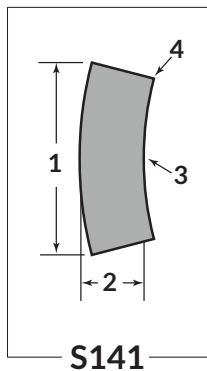
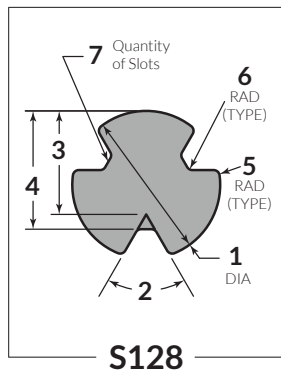
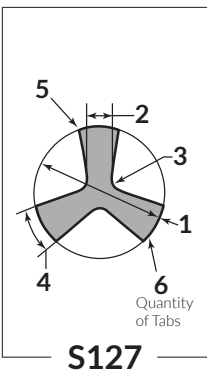
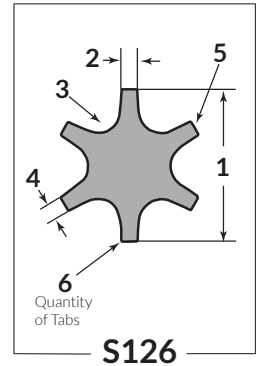
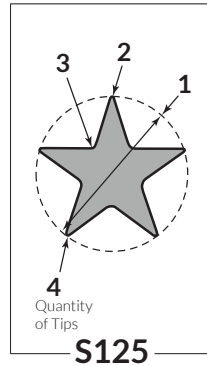
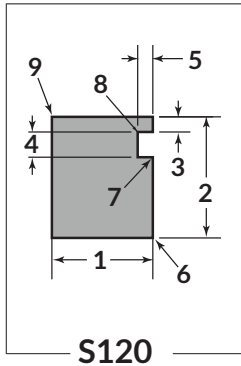
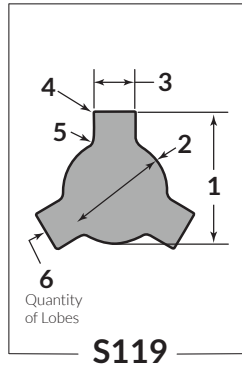
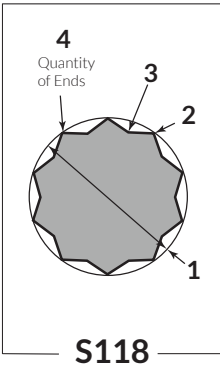
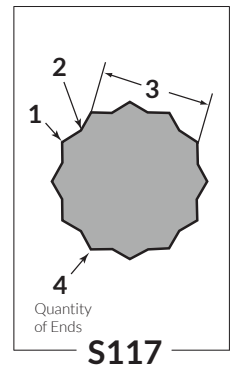
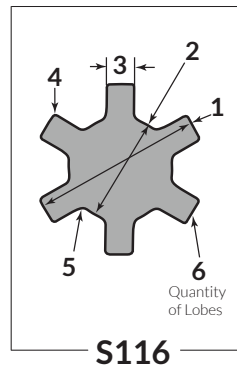
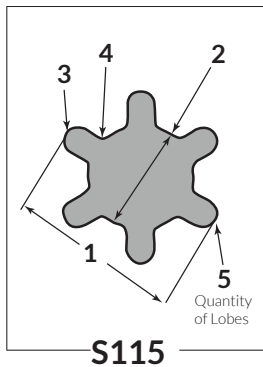
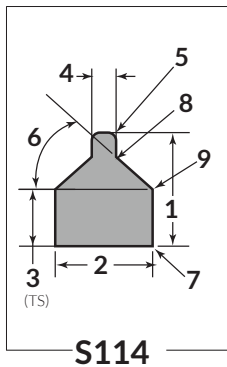
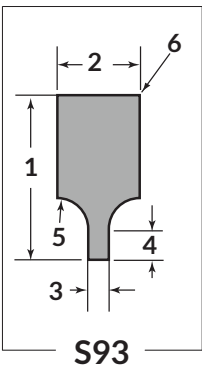
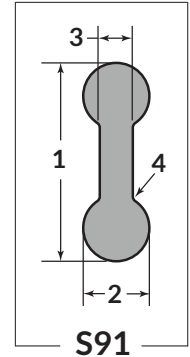
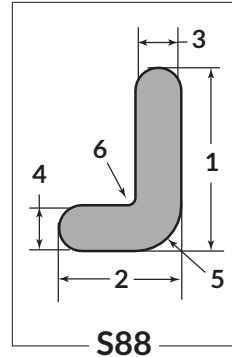
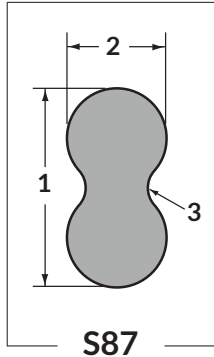
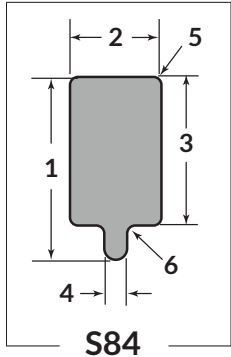
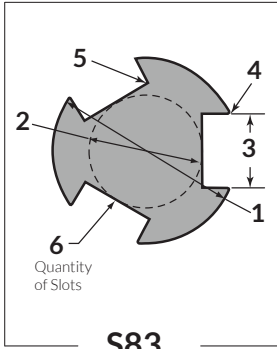
GROUP 'B'



NOTE: Special considerations may alter price and lead time.

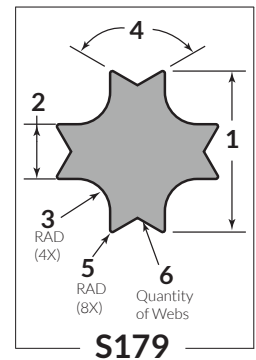
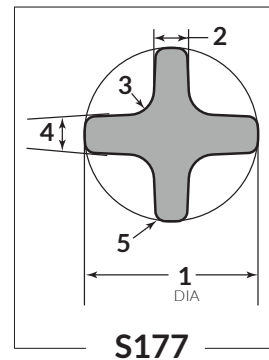
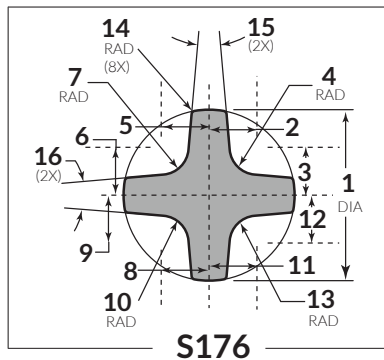
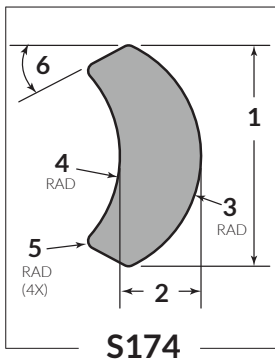
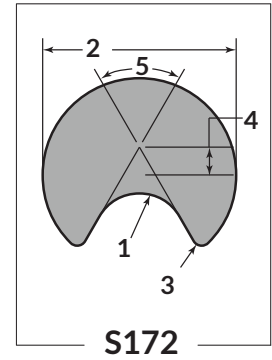
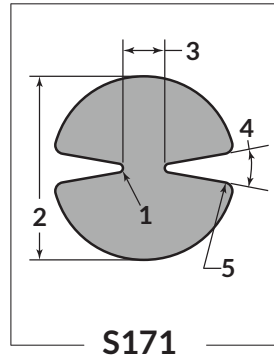
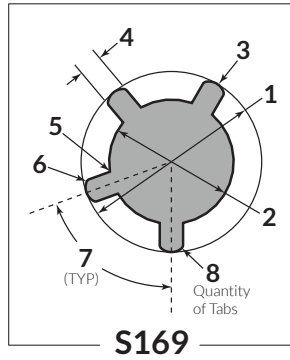
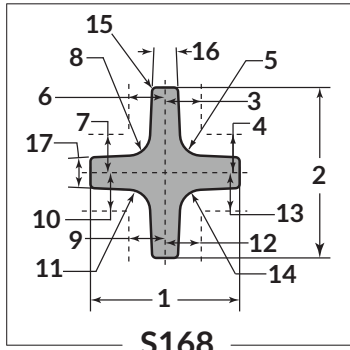
## GROUP 'B'

SPECIALS



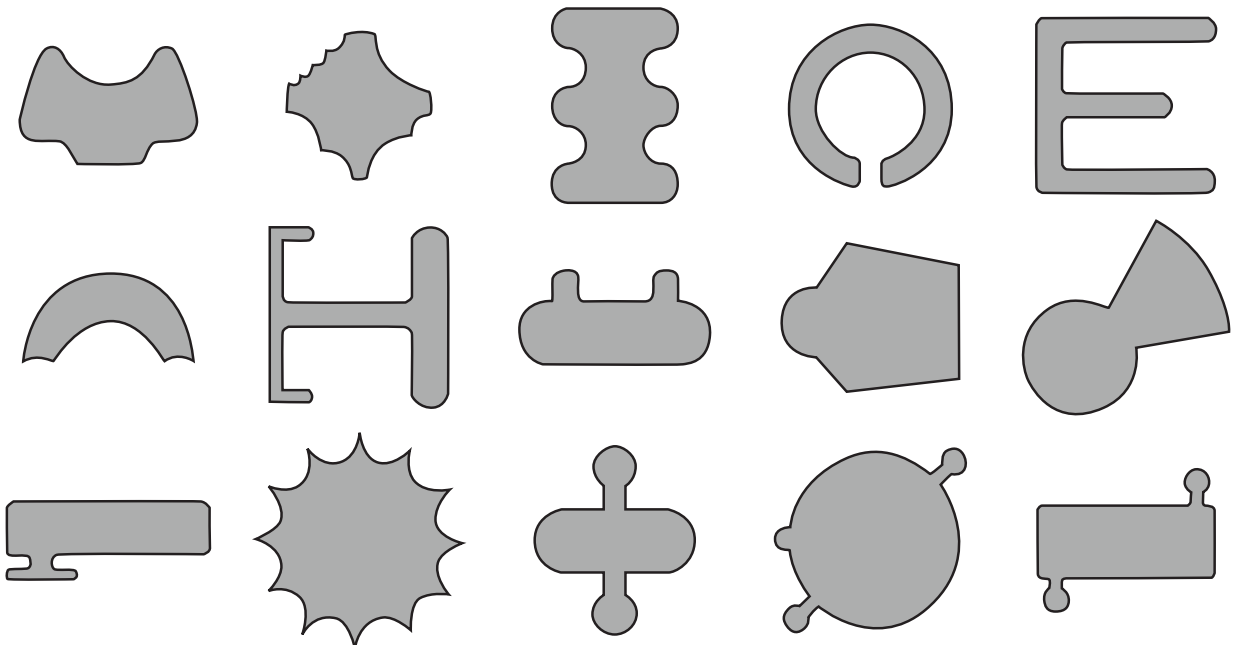
NOTE: Special considerations may alter price and lead time.

GROUP 'B'



NOTE: Special considerations may alter price and lead time.

GROUP 'C'



Any complex 2D shape ordered with a DXF file will be priced as a "B" Group. Electronic file will be validated at the time of ordering.

## ACCESSORIES



The Wilson Xtra range includes machines, storage solutions and accessories for the sheet metal industry. Machines available include the Wilson X-Sharp grinder, an easy-to-use, automated machine for sharpening your punch press tools. Wilson Xtra storage solutions can be configured to suit your 5S storage needs, with a range of different sized cabinets and inserts to suit punch press tooling, press brake tooling and other accessories. The range also includes accessories for punch press and brake press machines, as well as hand tools for sheet metal workshops.

### X-SHARP GRINDER

Sharpening your punch press tooling is simpler and faster with the unique and innovative X-Sharp grinder from Wilson Tool.

The benefits:

- Burr-free, quality parts straight off the punch press
- Longer tool life for reduced tooling costs
- No scrapped or wasted sheets due to tooling malfunction
- Reduced wear on your punch press
- Available in the colours of your choice to match your machines



DESCRIPTION	CAT. NO.
Wilson X-Sharp Grinder	55106
X-Sharp Shear Grinding Chuck	55115
Trumpf® size 1 Die Adapter	26008
CBN Grinding Wheel	55109
Grinder Coolant	55311
Dressing Stone	55117
Dressing Stone Holder	55319

Press Brake Compatible  
.....  
Punch Press Compatible

### ULTRASONIC CLEANER

Material build-up, or “Galling”, will have a detrimental impact both on the life of your tooling and on the quality of the parts produced on your punch press.

To protect the investment you have made in punch press and press brake tooling, Wilson Tool can now offer a range of high quality and innovative Ultrasonic cleaners that will remove galling in minutes without damaging the tool surface.



Press Brake Compatible  
.....  
Punch Press Compatible

ITEM	VOLUME	BASKET SIZE	CAT. NO.
M3	1.9 Litres	198 mm x 106 mm x 50 mm	55323
M12	9 Litres	250 mm x 190 mm x 115 mm	55324
M30	20.6 Litres	455 mm x 250 mm x 115 mm	55325
M80i	80 Litres	540 mm x 290 mm x 340 mm	55328
M120i	120 Litres	540 mm x 400 mm x 390 mm	55329
M160i	160 Litres	1120 mm x 290 mm x 340 mm	55330
Cavitec HD Pro	25 Litres	Detergent solution, 10-40% ratio in water	55348



See this tool in action on the Wilson Tool YouTube Channel

## LARGE XTREME STORAGE CABINET

TYPE	DIMENSIONS (W X H X D)	CAT. NO.
XSC 531	1040 x 2140 x 1050 mm	55165
XSC 532	1040 x 2140 x 1300 mm	55129



Press Brake Compatible  
 .....  
 Punch Press Compatible

## MEDIUM XTREME STORAGE CABINET

TYPE	DIMENSIONS (W X H X D)	CAT. NO.
XSC 521	1040 x 1620 x 1050 mm	55357
XSC 522	1040 x 1620 x 1300 mm	55358



Press Brake Compatible  
 .....  
 Punch Press Compatible

## SMALL XTREME STORAGE CABINET

TYPE	DIMENSIONS (W X H X D)	CAT. NO.
XSC 311	660 x 1240 x 1050 mm	55125
XSC 312	660 x 1240 x 1300 mm	55292
XSC 511	1040 x 1240 x 1050 mm	55164
XSC 512	1040 x 1240 x 1300 mm	55128



Press Brake Compatible  
 .....  
 Punch Press Compatible

\*For more information on cabinets and drawer inserts refer to the Wilson Tool X-tra Catalogue

The quick and easy solution for setting up your Trumf punches. Portable, robust and very accurate, this setting fixture can accommodate many types of Trumf punches.



**ALIGNMENT FIXTURE**

Press Brake Compatible  
Punch Press Compatible

Cat. No. 24186

This tool is used to load punch and stripper in to the cartridge.



**INSERTION TOOL**

Press Brake Compatible  
Punch Press Compatible

Cat. No. 25566

Magnetic pad used to mark tooling on the 2-4-1 holder and the Trumf Cartridge Holder



**MAGNETIC ID PAD**

Press Brake Compatible  
Punch Press Compatible

2-4-1 Holder Cat. No. 26657 (single)  
2-4-1 Holder Cat. No. 26687 (10 pack)  
Trumf Cartridge Holder Cat. No. 26235 (single)  
Trumf Cartridge Holder Cat. No. 26259 (5 pack)

[www.wilsontool.com](http://www.wilsontool.com)

Designed to enhance punch press productivity. Lightweight, durable alternative to plastic or steel cartridges. Constructed of 6082 T6 aluminium.



**CARTRIDGE**

Press Brake Compatible  
Punch Press Compatible

Cat. No. 26838 (excl. die shoe)  
Die Shoe (GL): 26731

## MAGNET SQUARE

Press Brake Compatible  
 .....  
 Punch Press Compatible



ON/OFF work holding magnet  
 150 lb [70 kg] of hold force.  
 Size: [30 mm] Square  
 .....

Cat. No. 974150

## WIRE BRUSH

Press Brake Compatible  
 .....  
 Punch Press Compatible



3 Row

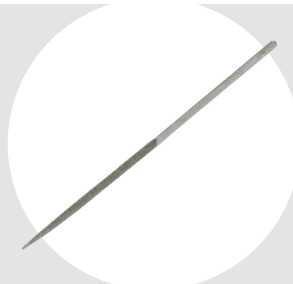
5 Row  
 .....

Cat. No. 55068

Cat. No. 55069

## DIAMOND FILE

Press Brake Compatible  
 .....  
 Punch Press Compatible



Industrial file plated with finely  
 selected diamond powder. Can be  
 used on hardened tool steel.  
 .....

Cat. No. 6059

## METRIC HEX KEY WRENCH SET

Press Brake Compatible  
 .....  
 Punch Press Compatible



Metric 9 piece long arm set.  
 Contains 1.5 x 77, 2 x 83, 2.5 x 90,  
 3 x 98, 4 x 106, 5 x 118, 6 x 137,  
 8 x 156, and 10 x 170 mm.  
 .....

Cat. No. 6105

## SOFT FACE HAMMER

Press Brake Compatible  
 .....  
 Punch Press Compatible



Polyurethane dead-blow hammer.  
 Inside hammer head are steel  
 pellets which impact a split second  
 after the hammer face, reducing  
 rebound.  
 .....

Cat. No. 6106

- Compact size with spring loaded jaw mechanism
- Accuracy to 0.051 mm
- Readings in millimeters, inches and fractions

.....  
Cat. No. 974117



**DIGITAL THICKNESS GAUGE**

.....  
Press Brake Compatible  
Punch Press Compatible

- Large digital readout 22.23 x 60.33 mm
- Measuring range 0 - 152.4 mm
- Accuracy to 0.025 mm

.....  
Cat. No. 974118



**DIGITAL EASY READ CALIPER**

.....  
Press Brake Compatible  
Punch Press Compatible

Xcel 1 Liter Spray Bottle  
Cat. No. 24315

.....  
Xcel 5 Litre Concentrate  
Cat. No. 24316



**SHEET LUBRICANT**

.....  
Press Brake Compatible  
Punch Press Compatible

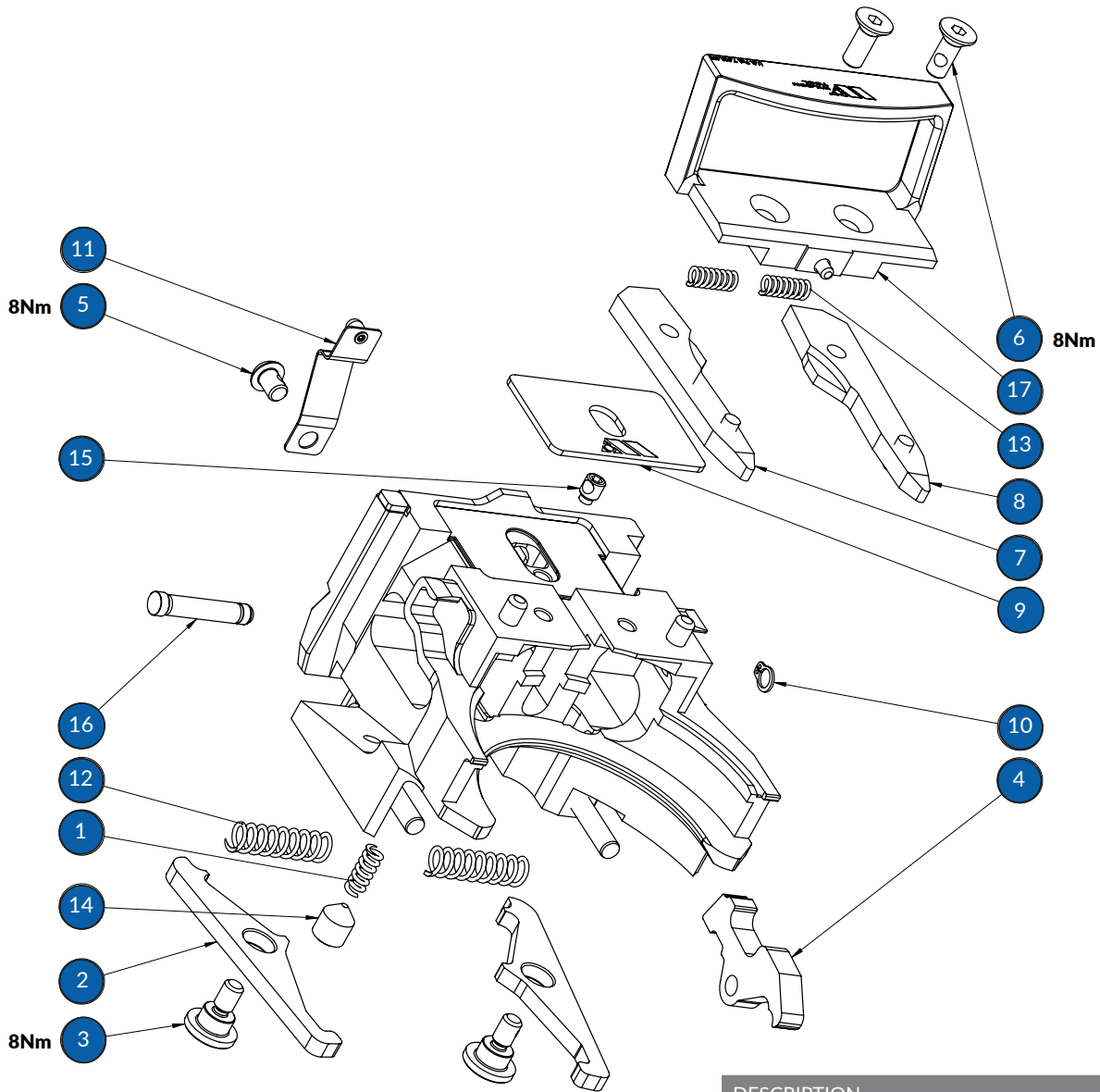
0.95 Litre capacity enamel steel sprayer  
with adjustable plastic nozzle.

.....  
Cat. No. 6120



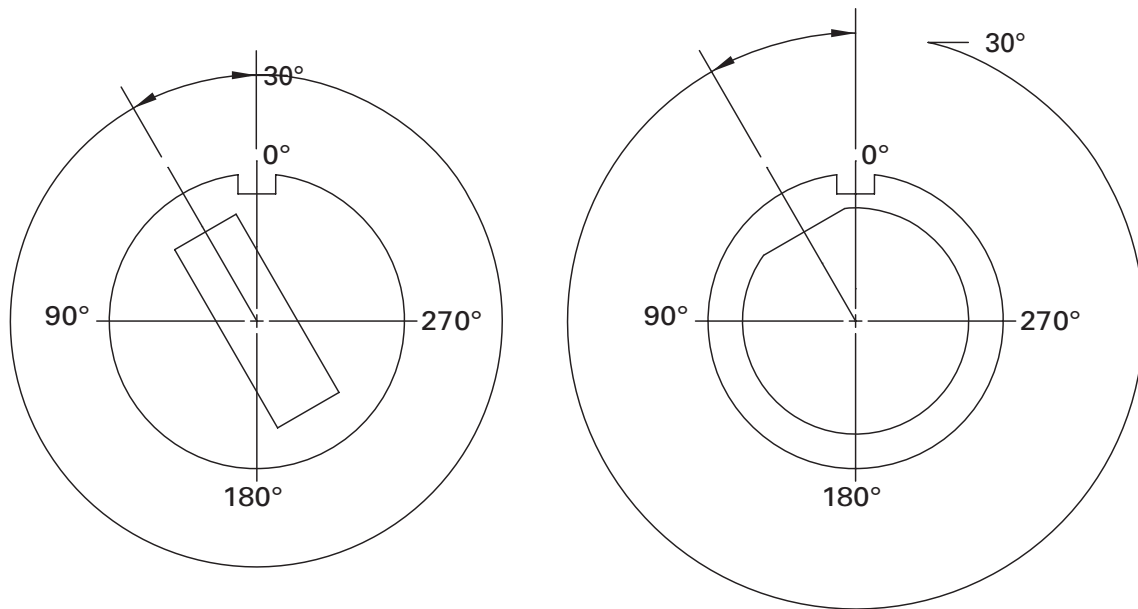
**SURE SHOT SPRAYER**

.....  
Press Brake Compatible  
Punch Press Compatible



DESCRIPTION	CAT. NO.
1 Stripper Latch Spring	24076
2 Die Shoe Locking Arm	26230
3 Shoulder Head Set Screw	26231
4 Stripper Holding Latch	26232
5 Button Head Cap Screw	983277
6 Flat Head Cap Screw	983278
7 Right Punch Arm Assembly	26224
8 Left Punch Arm Assembly	26225
9 Magnet (5 x pack)	26259
10 Retaining Ring	24338
11 Spring Clip	26332
12 Die Arm Spring	972292
13 Punch Arm Spring	24335
14 Socket Set Screw	990733
15 Socket Set Screw	990613
16 Headed Pin 06 x 31mm	990633
17 Handle	26835

## KEYING FOR NON-ROTATIONAL MACHINES







# WILSON TOOL INTERNATIONAL (EUROPE) LTD.

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Email: [sales@wilsontool.com](mailto:sales@wilsontool.com)

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Email: [punching@wilsontoolcanada.com](mailto:punching@wilsontoolcanada.com)

### Wilson Tool - Canada

Press Brake Division  
Tel: 800-268-4180  
Email: [bending@wilsontoolcanada.com](mailto:bending@wilsontoolcanada.com)

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