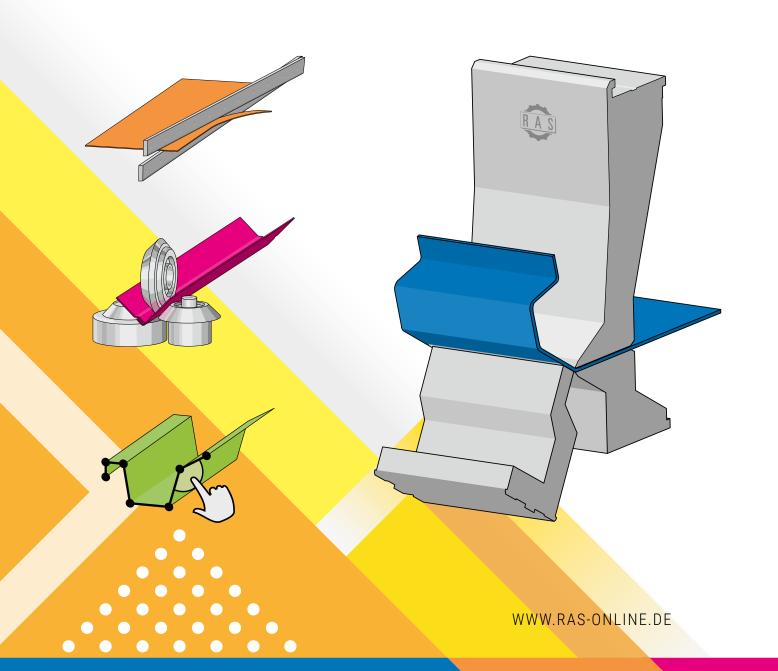




RAS REINHARDT MASCHINENBAU GMBH

# Production Program



### **Forming**

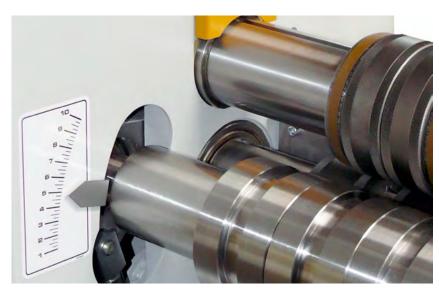
#### ROUNDING MACHINE

## **VENTIrounder**



The VENTIrounder rounds inside and outside elbow cheeks of air ducts with pre-formed seams. The segmented and slidable forming rolls round the duct cheeks without pressing or closing the seams.

## Rounding of air duct elbow cheeks with pre-formed seams

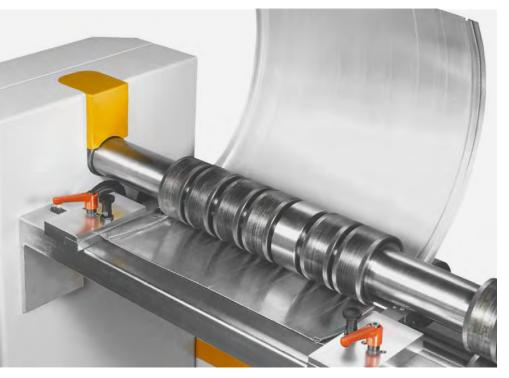


Scale for radius adjustments



For rounding elbow blanks with Snaplock, Pittsburgh or Standing seams.





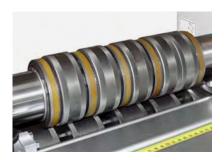
Rolls easily adjustable to the width of the part.



Foot switch for variable speed and rotation direction.



Stiffening pliers reduce shaft deflection for consistent radii.



Rolls for standing seam and snap-lock seam.



Tape measure for quick roll positioning.



VENTIrounder	RAS 40.91
SHEET THICKNESS MAX.	1.25 mm
WORKING LENGTH	1500 mm
SPEED CA.	10 m/min.

#### **About us**

#### RAS REINHARDT MASCHINENBAU

## The company

RAS is proud to manufacture and distribute high-quality premium sheet metal fabrication products. Our expertise runs the gamut of developing groundbreaking solutions that help our customers achieve their goals.

At RAS, we firmly believe in the importance of first-class advice and expertise. Our mission statement is to treat each customer as if they were the only one, because we value each customer's individual needs and requirements.

What sets us apart at RAS is our commitment to setting the highest standards for our own business. We demand continuous excellence from ourselves and strive to exceed our customers' expectations. With over 200 attractive and safe workplaces, we offer not only first-class products, but also a supportive working environment for our employees.

Our focus is on identifying and developing our strengths. At RAS, we understand that continuous improvement is the key to success. As a family business, we build on mutual trust, both within our company and in our relationship with customers and partners. We focus on maximum vertical integration and consistently high quality in all our products—in line with the "Made in Germany" label.





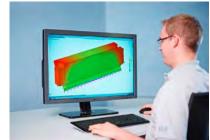




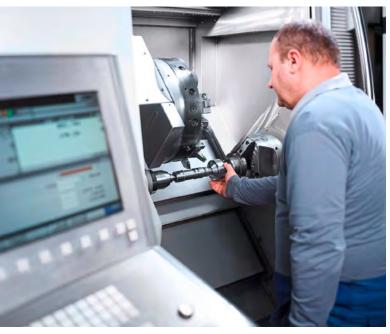
















Mutual trust, maximum vertical integration and consistently high quality













### Bending

Cutting

**Forming** 

### Software

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